

**PARTS
CATALOGUE
CATALOGO
DE REPUESTOS**

E115A'01 (61U0)

E115A TUNA'01 (61U0)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

E115A'01(61U0), E115A TUNA'01(61U0)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

- "UR" Use specified parts number.
- "UN" Use as many as needed.
- "AP" Alternate Parts
- "LM" Local Made
(Parts need to be ordered locally)
- "O/S" Over Size

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

EXAMPLE
 CARBURETOR ASSY
 .JET, PILOT
 .NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	E	H	L	M	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1				
6E0-85550-70	.ROTOR ASSY	1				
6E0-15723-00-94.	.PULLY, STARTER	1				

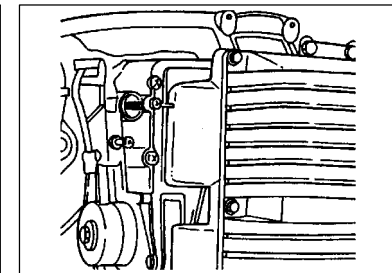
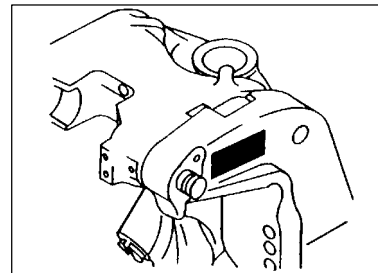
5. Quantity Column Information

NAME for Q'TY COLUMN	APPLICABLE MODEL
ET	E115AET
E	E115AE
WH	E115AWH
MH	E115AMH

6. Applicable Starting Serial No. and Color Code

1) Engine Starting Serial No.

E115AET L : 016267 X : 212043 E115AE L : 002163 X : 760102	E115AWH L : 040220 Y : 142417 X : 240258 E115AMH L : 020331 Y : 120291 X : 220293
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2) Color Code

Color Code	Color Name	Abbreviation
004D	DARK BLUIISH GRAY METALLIC 2	DBNM2

7. Note that the illustrations for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.
8. The asterisk (*) before a reference number indicates modification items after the first edition.

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FUEL 1	C5
FUEL 2	C7
FUEL 3	D2
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ELECTRICAL 1	D7
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SHEET 2/2

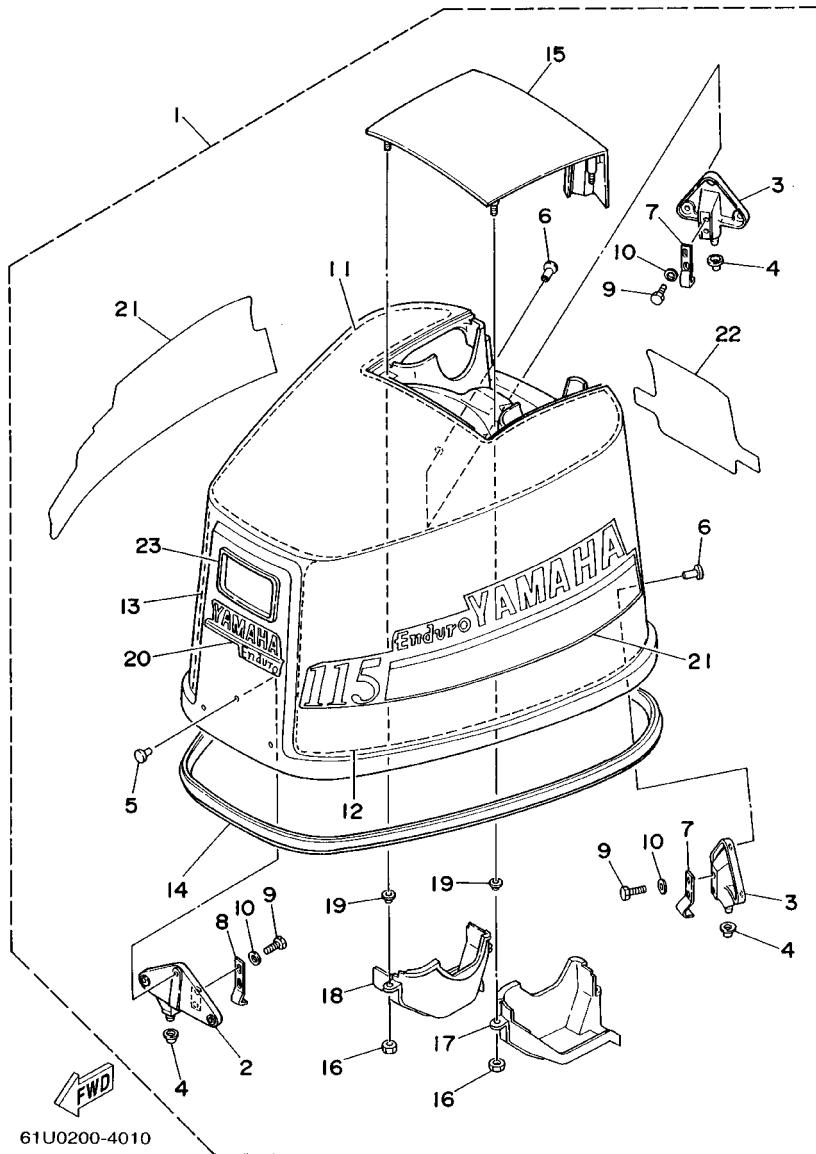
BRACKET 1	A4*
BRACKET 2	A5*
BRACKET 3	A7*
BRACKET 4	B2*
BRACKET 5	B4*
POWER TRIM & TILT ASSY 1	B7*
POWER TRIM & TILT ASSY 2	C2*
UPPER CASING	C4*
LOWER CASING. DRIVE 1	C6*
LOWER CASING. DRIVE 2	D3*
FUEL TANK	D5*
STEERING GUIDE	D6*
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REPAIR KIT 1	E5*
REPAIR KIT 2	E7*

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FIG. 1 TOP COWLING 1

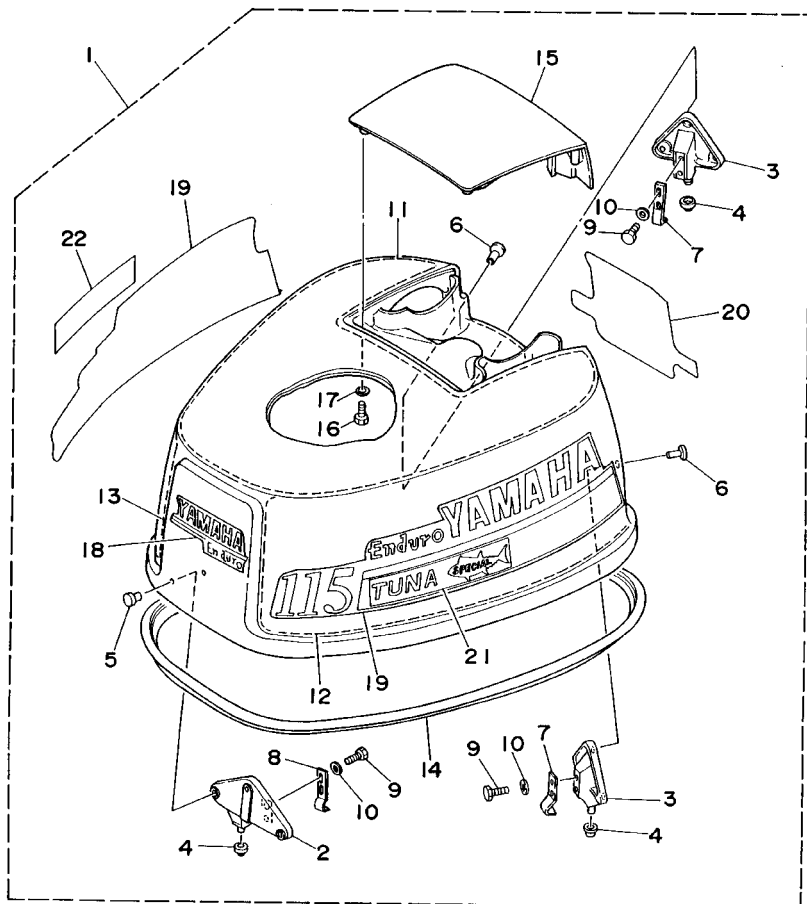
SOPORTE SUPERIOR 1



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	61U-42610-H0-4D	TOP COWLING ASSY SOPORTE SUPERIOR COMPL.			1	1	
2	6E5-42647-00-94	.HOLDER, CLAMP BAND .MORDAZA DE ABRAZADERA			1	1	
3	6E5-42649-01-94	.HOLDER, CLAMP BAND .MORDAZA DE ABRAZADERA			2	2	
4	663-42662-00	.DAMPER .AMORTIGUADOR			3	3	
5	90266-06009	.RIVET .REMACHE			3	3	
6	90266-06M02	.RIVET .REMACHE			6	6	
7	6E5-42652-00	.HOOK .GANCHO			2	2	
8	688-42652-00	.HOOK .GANCHO			1	1	
9	97095-06016	.BOLT .PERNO			6	6	
10	92995-06600	.WASHER .ARANDELA			6	6	
11	6E5-42617-00	.DAMPER, FORM .HULE DE FORMA			1	1	
12	61U-42619-10	.DAMPER, FORM .HULE DE FORMA			1	1	
13	61U-42627-10	.DAMPER, FORM .AMORTIGUADOR FORMA 3			1	1	
14	6E5-42615-00	.SEAL .SELLO			1	1	
15	6G5-42613-00-4D	.MOLDING, AIR DUCT .MOLDURA CONDUCTO AIRE			1	1	
16	90179-06M24	.NUT .TUERCA			4	4	
17	61U-42626-00	.LOUVER, 1 .AMORTIGUADOR 1			1	1	
18	61U-42636-00	.LOUVER 2 .REJILLA 2			1	1	
19	90387-06M35	.COLLAR .CASQUILLO CON VALONA			4	4	
20	61U-42677-H0	.GRAPHIC, FRONT .CALCAMONIA FRONTAL			1	1	
21	61U-W0070-H0	.GRAPHIC SET .JUEGO DE EMBLEMA			1	1	
22	61U-42678-H0	.GRAPHIC, REAR .CALCAMONIA TRASERA			1	1	
23	697-15761-01	.SEAL, RUBBER 1 .SELLO DE GOMA 1			1	1	

FIG. 2 TOP COWLING 2

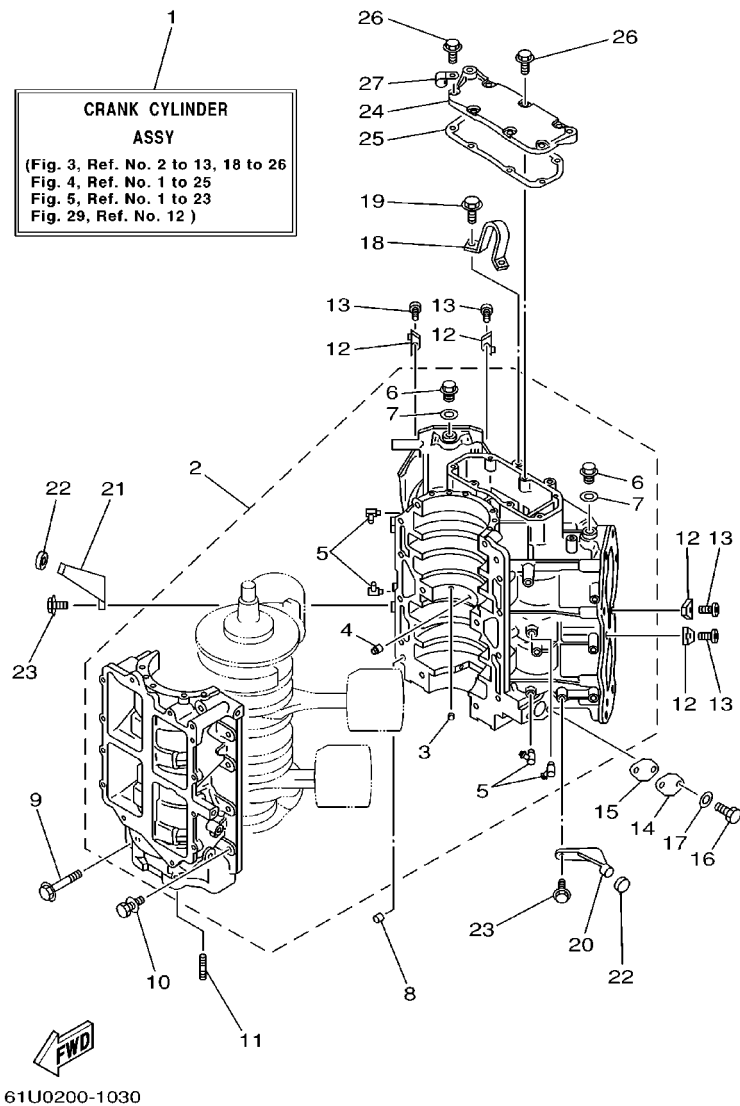
SOPORTE SUPERIOR 2



61U0200-4020

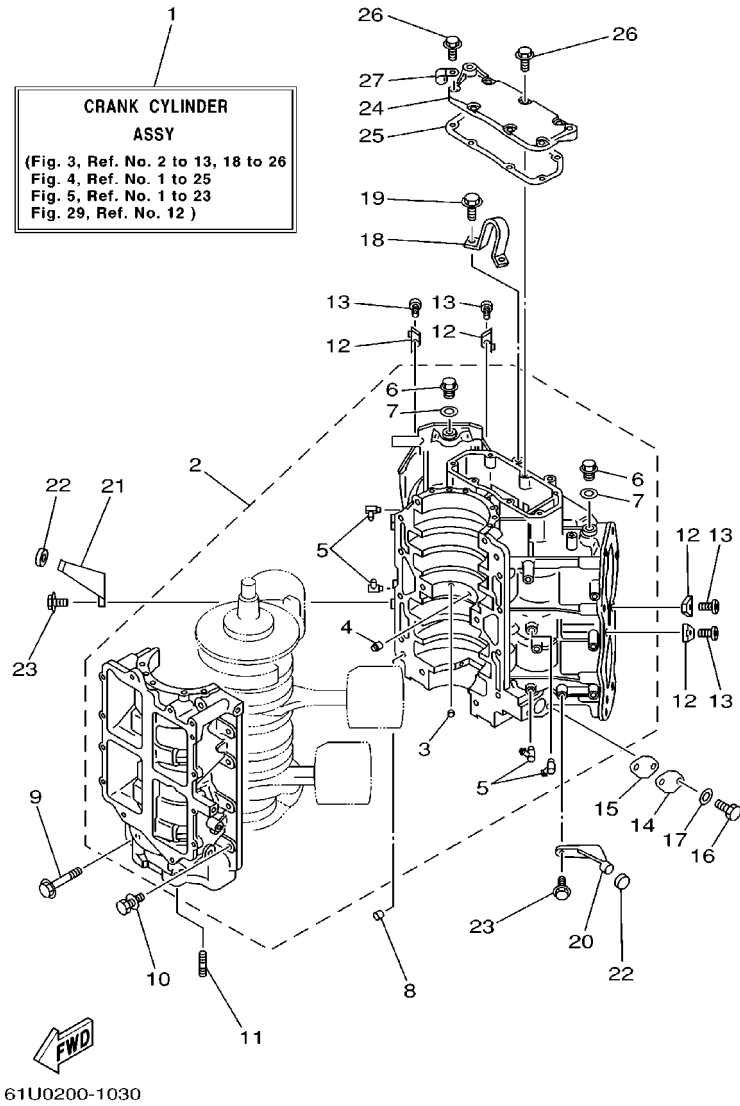
REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	61U-42610-J0-4D	TOP COWLING ASSY	1	1			
	61U-42610-T1-4D	SOPORTE SUPERIOR COMPL.					
	61U-42610-T1-4D	TOP COWLING ASSY	1	1			FOR TUNA
	61U-42610-T1-4D	SOPORTE SUPERIOR COMPL.					
2	6E5-42647-00-94	.HOLDER, CLAMP BAND	1	1			
	6E5-42647-00-94	.MORDAZA DE ABRAZADERA					
3	6E5-42649-01-94	.HOLDER, CLAMP BAND	2	2			
	6E5-42649-01-94	.MORDAZA DE ABRAZADERA					
4	663-42662-00	.DAMPER	3	3			
	663-42662-00	.AMORTIGUADOR					
5	90266-06009	.RIVET	3	3			
	90266-06009	.REMACHE					
6	90266-06M02	.RIVET	6	6			
	90266-06M02	.REMACHE					
7	6E5-42652-00	.HOOK	2	2			
	6E5-42652-00	.GANCHO					
8	688-42652-00	.HOOK	1	1			
	688-42652-00	.GANCHO					
9	97095-06016	.BOLT	6	6			
	97095-06016	.PERNO					
10	92995-06600	.WASHER	6	6			
	92995-06600	.ARANDELA					
11	6E5-42617-00	.DAMPER, FORM	1	1			
	6E5-42617-00	.HULE DE FORMA					
12	6E5-42619-00	.DAMPER, FORM	1	1			
	6E5-42619-00	.HULE DE FORMA					
13	6E5-42627-00	.DAMPER, FORM	1	1			
	6E5-42627-00	.AMORTIGUADOR FORMA 3					
14	6E5-42615-00	.SEAL	1	1			
	6E5-42615-00	.SELLO					
15	6E5-42613-01-4D	.MOLDING, AIR DUCT	1	1			
	6E5-42613-01-4D	.MOLDURA CONDUCTO AIRE					
16	97095-06016	.BOLT	4	4			
	97095-06016	.PERNO					
17	92995-06600	.WASHER	4	4			
	92995-06600	.ARANDELA					
18	61U-42677-H0	.GRAPHIC, FRONT	1	1			
	61U-42677-H0	.CALCAMONIA FRONTAL					
19	61U-W0070-H0	.GRAPHIC SET	1	1			
	61U-W0070-H0	.JUEGO DE EMBLEMA					
20	61U-42678-H0	.GRAPHIC, REAR	1	1			
	61U-42678-H0	.CALCAMONIA TRASERA					
21	688-42681-61	.MARK, COWLING	1	1			FOR TUNA
	688-42681-61	.MARCA DE CUBIERTA					
22	688-42682-61	.MARK, COWLING	1	1			FOR TUNA
	688-42682-61	.MARCA DE CUBIERTA					

FIG. 3 CYLINDER, CRANKCASE 1 CILINDRO, CARTER 1



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	61U-W0090-02-1S	CRANK CYLINDER ASSY BLOQUE MOTOR COMPLETO	1	1	1	1	
2	61U-15100-00-1S	CRANKCASE ASSY CARTER COMPLETO	1	1	1	1	
3	624-11379-00	.VALVE, CHECK .VALVULA DE CONTROL	1	1	1	1	
4	663-11518-01	.LOCK, BEARING .SEGURO BALERO	1	1	1	1	
5	6E5-11372-00	.NIPPLE, HOSE .NIPLE DE MANGUERA	4	4	4	4	
6	90340-14M00	.PLUG, STRAIGHT SCREW .TORNILLO, DE DRENAJE	2	2	2	2	
7	90430-14115	.GASKET .JUNTA	2	2	2	2	
8	93608-12063	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	
9	90105-10M20	BOLT, WASHER BASED TORNILLO CON ARANDELA	6	6	6	6	
10	90119-08M94	BOLT, WITH WASHER TORNILLO CON ARANDELA	8	8	8	8	
11	90116-08M45	BOLT, STUD ESPARRAGO	2	2	2	2	
12	6E5-11325-00	ANODE ANODO	4	4	4	4	
13	98780-04015	SCREW, FLAT HEAD TORNILLO DE CABEZA PLANA	4	4	4	4	
14	6R3-1131M-01	COVER CUBIERTA	1	1	1	1	
15	6R3-11397-01	GASKET EMPAQUE	1	1	1	1	
16	97013-06016	BOLT PERNO	2	2	2	2	
17	92903-06600	WASHER, PLATE ARANDELA	2	2	2	2	
18	6E5-11119-01 61U-11119-01	HANGER, ENGINE SOPORTE DEL MOTOR HANGER, ENGINE SOPORTE DEL MOTOR	1	1		1	
19	90119-08MA3	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
20	6E5-42761-00-1S	STOPPER RETEN 1	1	1	1	1	
21	6E5-42762-00-1S	STOPPER RETEN 2	1	1	1	1	
22	68F-44533-00	DAMPER, UPPER MOUNT RUBBER AMORTIGUADOR SUPERIOR	2	2	2	2	
23	90119-06MA2	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	4	
24	6E5-11371-00-1S	COVER CUBIERTA 1	1	1	1	1	
25	6E5-11381-A2	GASKET 1 EMPAQUE 1	1	1	1	1	
26	90119-06MA2	BOLT, WITH WASHER TORNILLO CON ARANDELA	7	7	7	7	

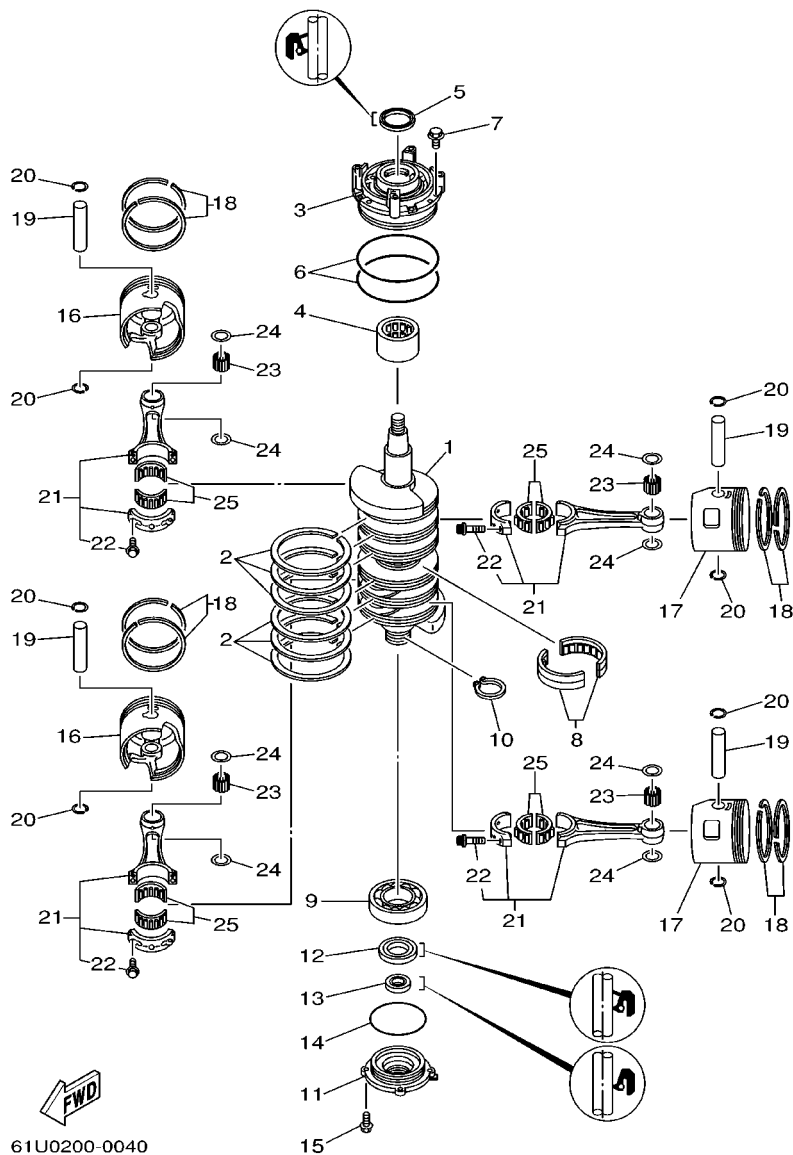
FIG. 3 CYLINDER. CRANKCASE 1 CYLINDRO. CARTER 1



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
27	90465-06M86	CLAMP BRIDA	1	1	1	1	

FIG. 4 CRANKSHAFT. PISTON

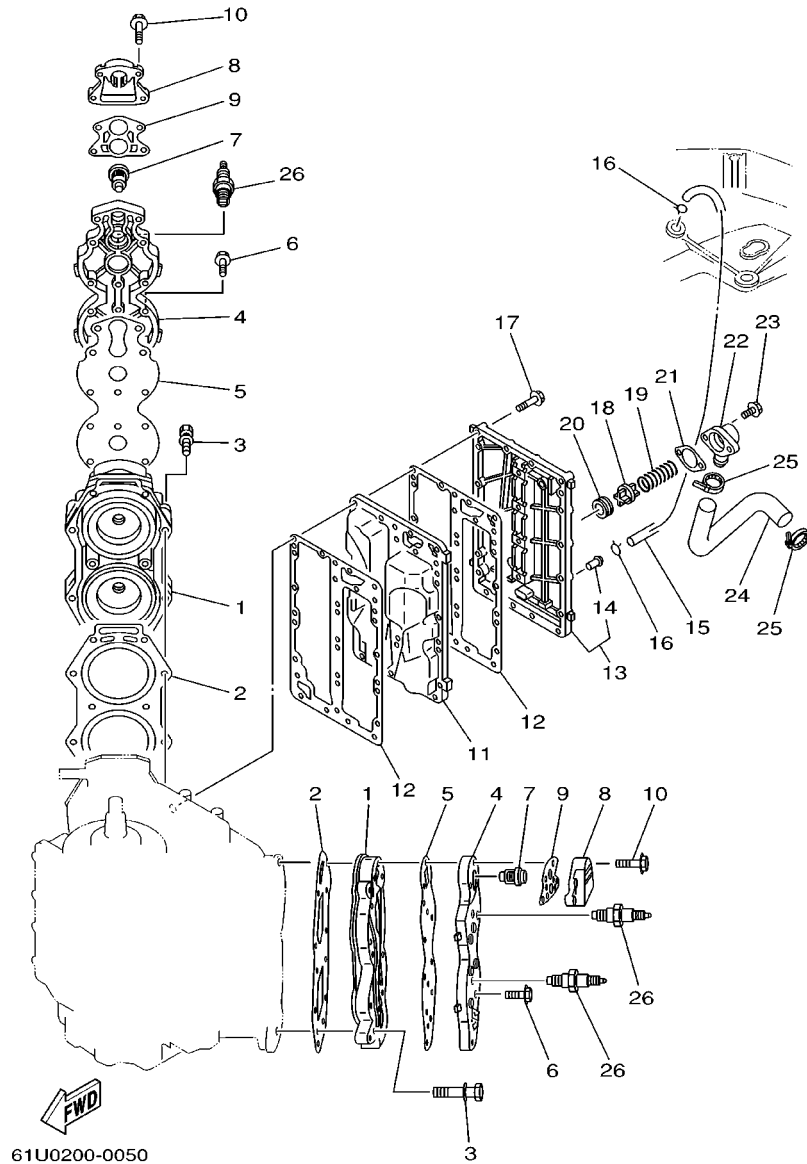
CIGUENAL. PISTON



61U0200-0040

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	6N7-11411-00	CRANKSHAFT CIGUENAL	1	1	1	1	
2	6E5-11447-00	SEAL, CRANK SELLO MANIVELA	6	6	6	6	
3	6E5-15163-00-1S	HOUSING, BEARING 1 CAJA DE COJINETE 1	1	1	1	1	
4	93311-940U3	BEARING COJINETE	1	1	1	1	
5	93102-40M14	OIL SEAL SELLO ACEITE	1	1	1	1	
6	93211-04001	O-RING ANILLO O	2	2	2	2	
7	90119-06MA2	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	4	
8	93310-954U1	BEARING COJINETE	1	1	1	1	
9	93306-208U0	BEARING COJINETE	1	1	1	1	
10	93410-40M03	CIRCLIP BOLA	1	1	1	1	
11	6G5-15359-00-94	HOUSING, OIL SEAL CAJA DE SELLO DE ACEITE	1	1	1	1	
12	93102-35M13	OIL SEAL SELLO ACEITE	1	1	1	1	
13	93101-22M15	OIL SEAL SELLO ACEITE	1	1	1	1	
14	93210-74M35	O-RING ANILLO O	1	1	1	1	
15	90119-06MA2	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	4	
16	6R5-11631-01-93	PISTON (STD) PISTON (STD)	2	2	2	2	
	6R5-11635-01	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	2	2	2	2	AP
	6R5-11636-01	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	2	2	2	2	AP
17	6R5-11642-01-93	PISTON 2 (STD) PISTON 2 (STD)	2	2	2	2	
	6R5-11645-01	PISTON 2 (0.25MM O/S) PISTON 2 (0.25MM O/S)	2	2	2	2	AP
	6R5-11646-01	PISTON 2 (0.50MM O/S) PISTON 2 (0.50MM O/S)	2	2	2	2	AP
18	61U-11601-00	PISTON RING SET (STD) JUEGO DE AROS (STD)	4	4	4	4	
	61U-11601-10	PISTON RING SET (0.25MM O/S) JUEGO DE AROS (0.25MM O/S)	4	4	4	4	AP
	61U-11601-20	PISTON RING SET (0.50MM O/S) JUEGO DE AROS (0.50MM O/S)	4	4	4	4	AP
19	6K7-11633-00	PIN, PISTON PASADOR, PISTON	4	4	4	4	
20	6E5-11634-00	CLIP, PISTON PIN PRESILLA, BULON DE PISTON	8	8	8	8	
21	6E5-11650-01	CONNECTING ROD ASSY BIELA COMPLETA	4	4	4	4	

FIG. 5 CYLINDER, CRANKCASE 2 CYLINDRO, CARTER 2

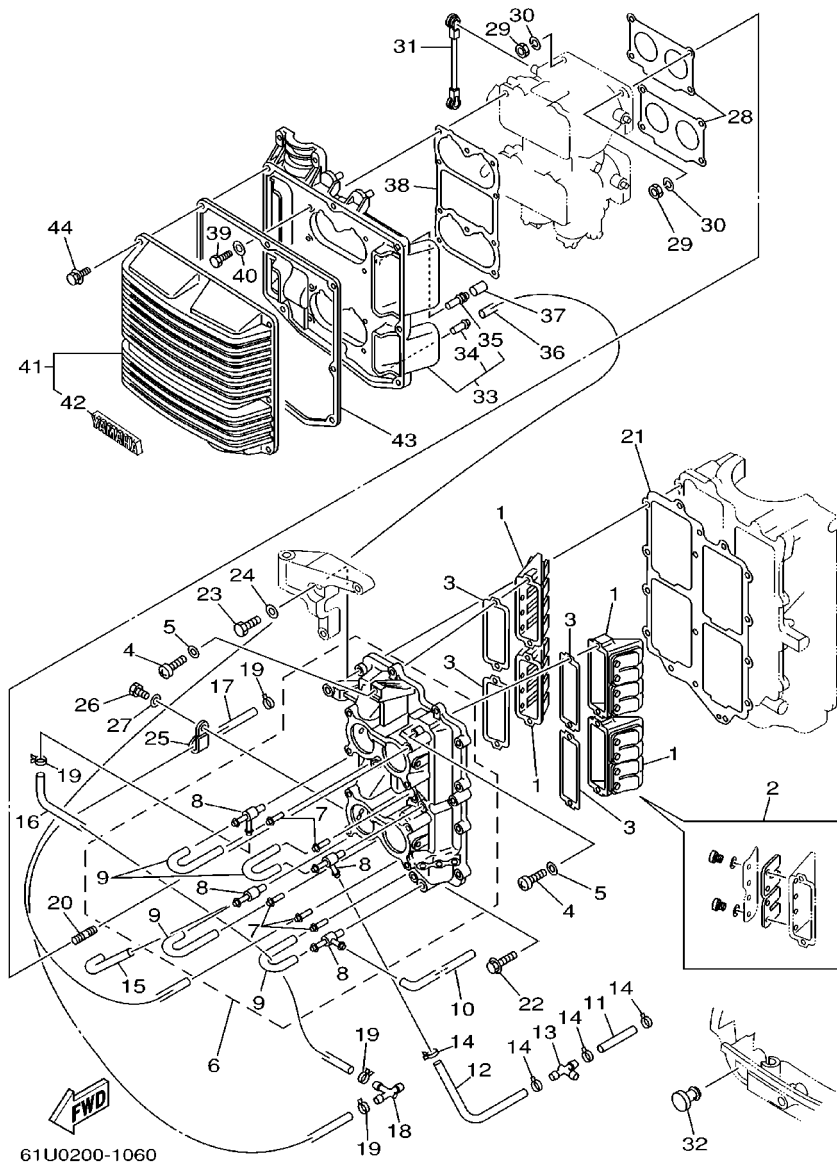


61U0200-0050

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	LT	E	WH	MH	REMARKS OBSERVACION
1	6E5-11111-00-1S	HEAD, CYLINDER 1 CULATA CILINDRO 1	2	2	2	2	
2	6E5-11181-A1	GASKET, CYLINDER HEAD 1 JUNTA, DE CULATA 1	2	2	2	2	
3	90119-08MA8	BOLT, WITH WASHER TORNILLO CON ARANDELA	20	20	20	20	
4	6E5-11191-01-1S	COVER, CYLINDER HEAD 1 TAPA CULATA DE CILINDRO 1	2	2	2	2	
5	6E5-11193-A0	GASKET, HEAD COVER 1 EMPAQUE	2	2	2	2	
6	90119-06MA4	BOLT, WITH WASHER TORNILLO CON ARANDELA	24	24	24	24	
7	6E5-12411-20	THERMOSTAT TERMOSTAT	2	2	2	2	
8	6G5-12413-00-1S	COVER, THERMOSTAT CUBIERTA TERMOSTATO	2	2	2	2	
9	688-12414-A1	GASKET, COVER EMPAQUE	2	2	2	2	
10	90119-06MA6	BOLT, WITH WASHER TORNILLO CON ARANDELA	8	8	8	8	
11	6E5-41111-00-1S	INNER COVER, EXHAUST CUBIERTA INTERIOR DE ESCAPE	1	1	1	1	
12	6E5-41112-A1	GASKET, EXHAUST INNER COVER EMPAQUE	2	2	2	2	
13	6N7-41113-00-1S	OUTER COVER, EXHAUST CUBOERTA EXTERIOR DE ESCAPE	1	1	1	1	
14	650-24378-00	PIPE, JOINT 4 .TUBO DE UNION 4	1	1	1	1	
15	6E5-24312-00	PIPE 2 TUBO 2	1	1	1	1	
16	90467-08004	CLIP PRESILLA	2	2	2	2	
17	90119-06MA5	BOLT, WITH WASHER TORNILLO CON ARANDELA	23	23	23	23	
18	6G5-12416-00	VALVE, PRESSURE CONTROL VALVULA DE CONTROL DE PRESION	1	1	1	1	
19	90501-16M11	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1	1	
20	90480-20M05	GROMMET TAPON	1	1	1	1	
21	6G5-11382-A1	GASKET 2 EMPAQUE 2	1	1	1	1	
22	6G5-11372-00-1S	COVER, BYPASS 2 CUBIERTA	1	1	1	1	
23	90119-06MA2	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
24	6E5-12576-00	HOSE 1 MANGUERA 1	1	1	1	1	
25	90465-13M18	CLAMP BRIDA	2	2	2	2	
26	94702-00160	PLUG, SPARK (NGK B8HS-10) BUJIA (NGK B8HS-10)	4	4	4	4	
	94702-00247	PLUG, SPARK (NGK BR8HS-10) BUJIA (NGK BR8HS-10)	4	4			FOR CHINA,CARIB

FIG. 6 INTAKE 1

ADMISION 1



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	6E5-13610-00	REED VALVE ASSY VALVULA DE LAMINAS COMPLETA			4	4	
2	6E5-W0004-00	.REED SET .JUEGO DE VALVULAS DE LENGUETA			1	1	
3	6E5-13621-A1	GASKET, VALVE SEAT JUNTA, DE VALV.DE EMPAQUE			4	4	
4	97880-05025	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA			8	8	
5	92990-05600	WASHER, PLATE ARANDELA			8	8	
6	6E5-13641-03-1S	MANIFOLD 1 MULTIPLE 1			1	1	
7	624-14485-00	.PIPE, JOINT .TUBO DE UNION			5	5	
8	6E5-11370-00	.CHECK VALVE ASSY .VALVULA DE CONTROL COMPL.			4	4	
9	90445-07M28	.HOSE (L70) .TUBO (L70)			4	4	
10	90445-07M24	HOSE (L240) TUBO (L240)			1	1	
11	90445-07M25	HOSE (L53) TUBO (L53)			1	1	
12	90445-07M23	HOSE (L408) TUBO (L408)			1	1	
13	6E0-24378-00	PIPE, JOINT 4 TUBO DE UNION 4			1	1	
14	90468-07M02	CLIP PRESILLA			4	4	
15	90445-07M46	HOSE (L360) TUBO (L360)			1	1	
16	90445-07M59	HOSE (L1160) TUBO (L1160)			1	1	
17	90445-07M27	HOSE (L310) TUBO (L310)			1	1	
18	6E0-24378-00	PIPE, JOINT 4 TUBO DE UNION 4			1	1	
19	90468-07M02	CLIP PRESILLA			4	4	
20	90116-06M30	BOLT, STUD ESPARRAGO			8	8	
21	6E5-13645-A1	GASKET, MANIFOLD 1 EMPAQUE			1	1	
22	90119-06MA3	BOLT, WITH WASHER TORNILLO CON ARANDELA			9	9	
23	97013-06045	BOLT PERNO			3	3	
24	92903-06600	WASHER, PLATE ARANDELA			3	3	
25	90465-06M86	CLAMP BRIDA			1	1	
26	97095-06012	BOLT PERNO			1		
27	92995-06600	WASHER ARANDELA				1	

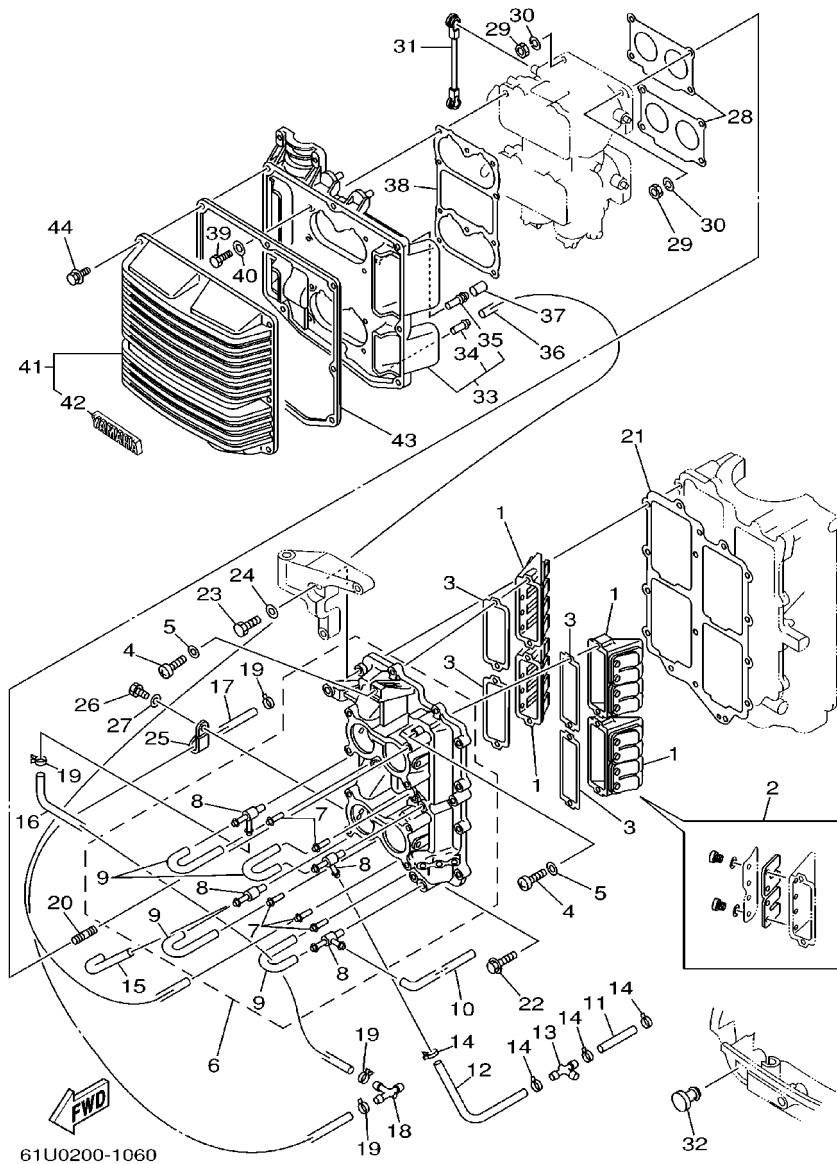


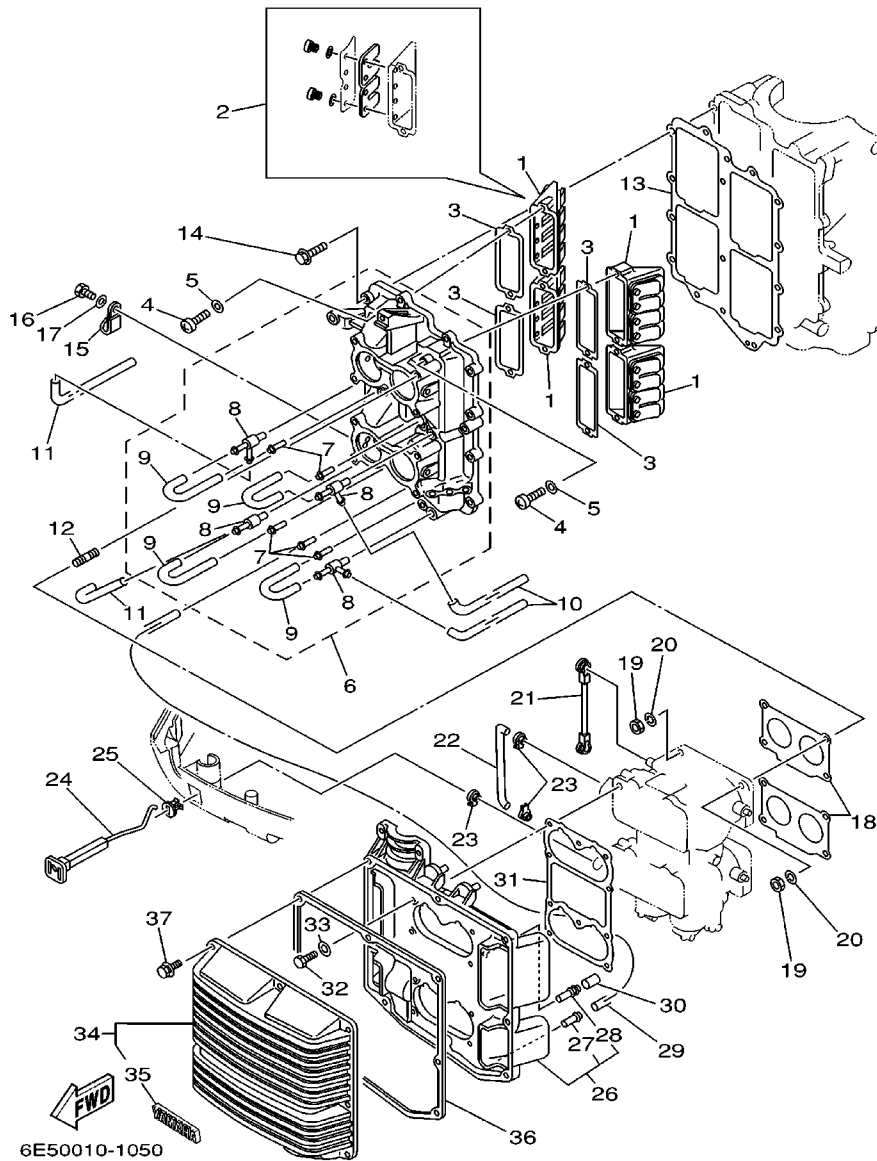
FIG. 6 INTAKE 1

ADMISION 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
28	6E5-14198-A2	GASKET EMPAQUE			2	2	
29	95380-06600	NUT, HEXAGON TUERCA			8	8	
30	92995-06100	WASHER, SPRING ARANDELA			8	8	
31	6E5-41217-01	ROD, ACCEL. LEVER VARILLA PALANCA ACELERADOR			1	1	
32	6G1-42748-00	GROMMET TAPON			1	1	
33	61U-14417-00-94	COVER 1 CUBIERTA 1			1	1	
34	624-14485-00	.PIPE, JOINT .TUBO DE UNION			1	1	
35	6E5-14485-00	.PIPE, JOINT .TUBO DE UNION			1	1	
36	90445-07M23	HOSE (L408) TUBO (L408)			1	1	
37	647-14395-60	CAP, OVERFLOW PIPE TAPA DE TUBO REBOSAMIENTO			1	1	
38	6E5-14483-A1	GASKET EMPAQUE			1	1	
39	97013-06020	BOLT PERNO			8	8	
40	92903-06600	WASHER, PLATE ARANDELA			8	8	
41	6E5-14418-00	COVER 2 CUBIERTA 2			1	1	
42	6E5-1441K-00	EMBLEM EMBLEMA			1	1	
43	6E5-14416-A1	GASKET, AIR CLEANER EMPAQUE			1	1	
44	90119-06M31	BOLT, WITH WASHER TORNILLO CON ARANDELA			8	8	

FIG. 7 INTAKE 2

ADMISION 2



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	6E5-13610-00	REED VALVE ASSY VALVULA DE LAMINAS COMPLETA	4	4			
2	6E5-W0004-00	.REED SET .JUEGO DE VALVULAS DE LENGUETA	1	1			
3	6E5-13621-A1	GASKET, VALVE SEAT JUNTA, DE VALV.DE EMPAQUE	4	4			
4	97880-05025	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	8	8			
5	92990-05600	WASHER, PLATE ARANDELA	8	8			
6	6E5-13641-03-1S	MANIFOLD 1 MULTIPLE 1	1	1			
7	624-14485-00	.PIPE, JOINT .TUBO DE UNION	5	5			
8	6E5-11370-00	.CHECK VALVE ASSY .VALVULA DE CONTROL COMPL.	4	4			
9	90445-07M28	.HOSE (L70) .TUBO (L70)	4	4			
10	90445-07M24	HOSE (L240) TUBO (L240)	2	2			
11	90445-07M46	HOSE (L360) TUBO (L360)	2	2			
12	90116-06M30	BOLT, STUD ESPARRAGO	8	8			
13	6E5-13645-A1	GASKET, MANIFOLD 1 EMPAQUE	1	1			
14	90119-06MA3	BOLT, WITH WASHER TORNILLO CON ARANDELA	12	12			
15	90465-06M86	CLAMP BRIDA	1	1			
16	97095-06012	BOLT PERNO	1	1			
17	92995-06600	WASHER ARANDELA	1	1			
18	6E5-14198-A2	GASKET EMPAQUE	2	2			
19	95380-06600	NUT, HEXAGON TUERCA	8	8			
20	92995-06100	WASHER, SPRING ARANDELA	8	8			
21	6E5-41217-01	ROD, ACCÉL. LEVER VARILLA PALANCA ACELERADOR	1	1			
22	6E5-41256-01	ROD, CHOKE 1 VARILLA DE AHOGADOR	1	1			
23	661-41262-02	JOINT, CHOKE LEVER CONECTOR DE AHOGADOR	3	3			
24	6E5-41271-02	KNOB, CHOKE PERILLA AHOGADOR	1	1			
25	689-41273-00	GROMMET TAPON PROTECTOR	1	1			
26	6E5-14417-10-94	COVER 1 CUBIERTA 1	1	1			
27	624-14485-00	.PIPE, JOINT .TUBO DE UNION	1	1			

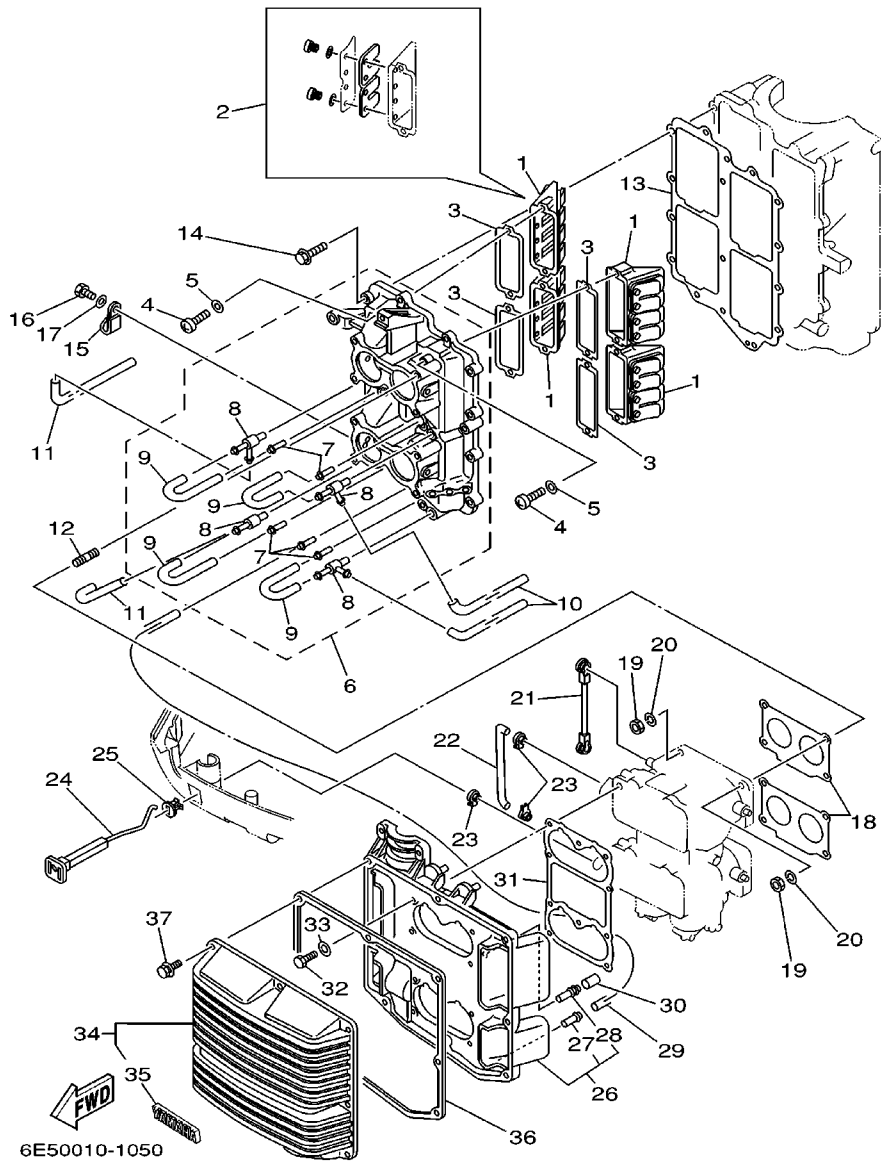


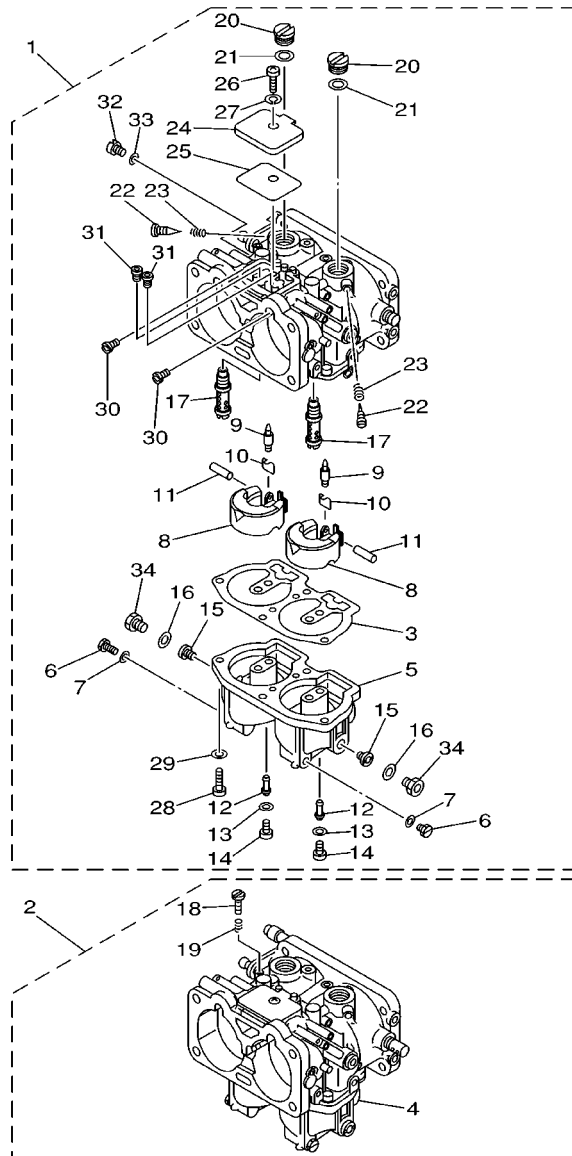
FIG. 7 INTAKE 2

ADMISION 2

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
28	6E5-14485-00	.PIPE, JOINT .TUBO DE UNION	1	1			
29	90445-07M23	HOSE (L408) TUBO (L408)	1	1			
30	647-14395-60	CAP, OVERFLOW PIPE TAPA DE TUBO REBOSAMIENTO	1	1			
31	6E5-14483-A1	GASKET EMPAQUE	1	1			
32	97013-06020	BOLT PERNO	8	8			
33	92903-06600	WASHER, PLATE ARANDELA	8	8			
34	6E5-14418-00	COVER 2 CUBIERTA 2	1	1			
35	6E5-1441K-00	.EMBLEM .EMBLEMA	1	1			
36	6E5-14416-A1	GASKET, AIR CLEANER EMPAQUE	1	1			
37	90119-06M31	BOLT, WITH WASHER TORNILLO CON ARANDELA	8	8			

FIG. 8 CARBURETOR 1

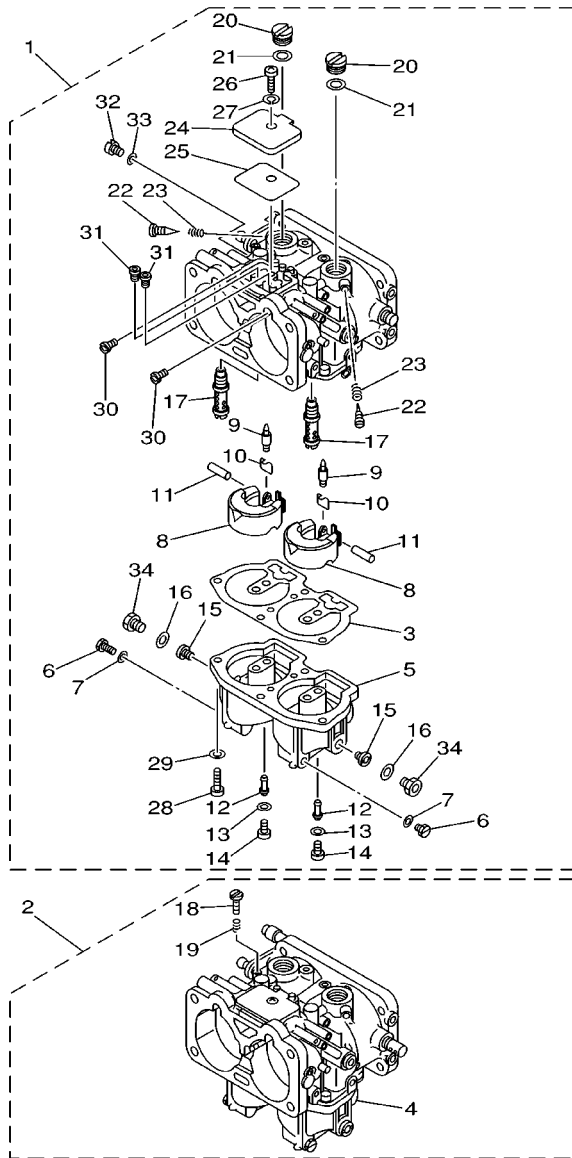
CARBURADOR 1



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	61U-14301-M1	CARBURETOR ASSY 1 CARBURADOR COMPLETO 1			1	1	
2	61U-14302-M1	CARBURETOR ASSY 2 CARBURADOR COMPLETO 2			1	1	
3	6E5-14384-04	.GASKET, FLOAT CHAMBER .EMPAQUE DE CAMARA DE BOIA			2	2	
4	61U-14381-00	.BODY, FLOAT CHAMBER .CUERPO DE CAMARA DE BOIA			1	1	#2
5	61U-14381-M0	.BODY, FLOAT CHAMBER .CUERPO DE CAMARA DE BOIA			1	1	#1
6	6E5-14383-01	.SCREW, DRAIN .TORNILLO DE DRENAJE			4	4	
7	6J8-14995-00	.GASKET .EMPAQUE			4	4	
8	6E5-14385-02	.FLOAT .BOIA			4	4	
9	6E5-14546-00	.VALVE, NEEDLE .VALVULA DE AGUJA			4	4	
10	6E5-14159-00	.CLIP .PRESILLA			4	4	
11	6E5-14386-02	.PIN, FLOAT .PASADOR DE BOIA			4	4	
12	61U-1492F-39	.JET, AIR SLOW .ESPREA			4	4	
13	61U-14959-00	.GASKET .EMPAQUE			4	4	
14	61U-14394-00	.VALVE, DRAIN .VALVULA DE DRENAJE			4	4	
15	61A-1492E-87	.JET, MAIN (#174) .INJECTOR, PRINCIPAL (#174)			4	4	
16	6E5-14398-01	.GASKET .EMPAQUE			4	4	
17	6E5-1492A-00	.NOZZLE, MAIN .BOQUILLA, PRINCIPAL			4	4	
18	6E5-14321-00	.SCREW, THROTTLE .TORNILLO DE OBTURADOR			1	1	#2
19	6J8-14334-00	.SPRING, THROTTLE .RESORTE DE AJUSTADOR DE AIRE			1	1	#2
20	6E5-14328-01	.PLUG .TORNILLO TOPE DE PILOTO			4	4	
21	6E5-14979-00	.GASKET .EMPAQUE DE ARRANQUE			4	4	
22	6E5-14323-03	.SCREW, AIR ADJUSTING .TORNILLO DE AJUSTE DE AIRE			4	4	
23	6E5-14223-00	.SPRING, AIR ADJUSTING .RESORTE, AJUSTE DE AIRE			4	4	
24	6E5-14527-01	.PLATE .PLACA			2	2	
25	6E5-14959-01	.GASKET .EMPAQUE			2	2	
26	97880-05008	.SCREW, PAN HEAD .TORNILLO DE CABEZA CON PLANA			2	2	
27	92900-05100	.WASHER .ARANDELA			2	2	

FIG. 8 CARBURETOR 1

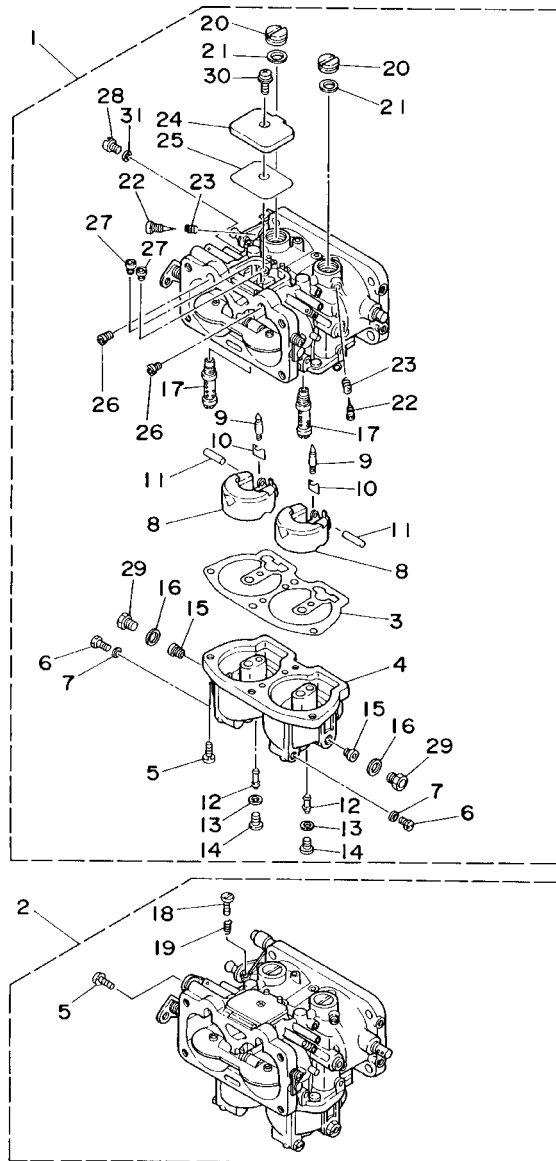
CARBURADOR 1



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
28	97880-05016	.SCREW, PAN HEAD .TORNILLO DE CABEZA CON PLANA			8	8	
29	92900-05100	.WASHER .ARANDELA			8	8	
30	61A-1492H-12	.JET, SLOW AIR BLEED (#60) .ESPREA AIRE (#60)			4	4	
31	61A-1492G-54	.JET, MAIN AIR BLEED .INYECTOR, PRINCIPAL AIRE			4	4	
32	6E5-14324-00	.SCREW, FLAT HEAD .TORNILLO CABEZA PLANA			2	2	
33	6J8-14959-00	.GASKET .EMPAQUE			2	2	
34	61A-14383-01	.SCREW, DRAIN .TORNILLO DE DRENAJE			4	4	

FIG. 9 CARBURETOR 2

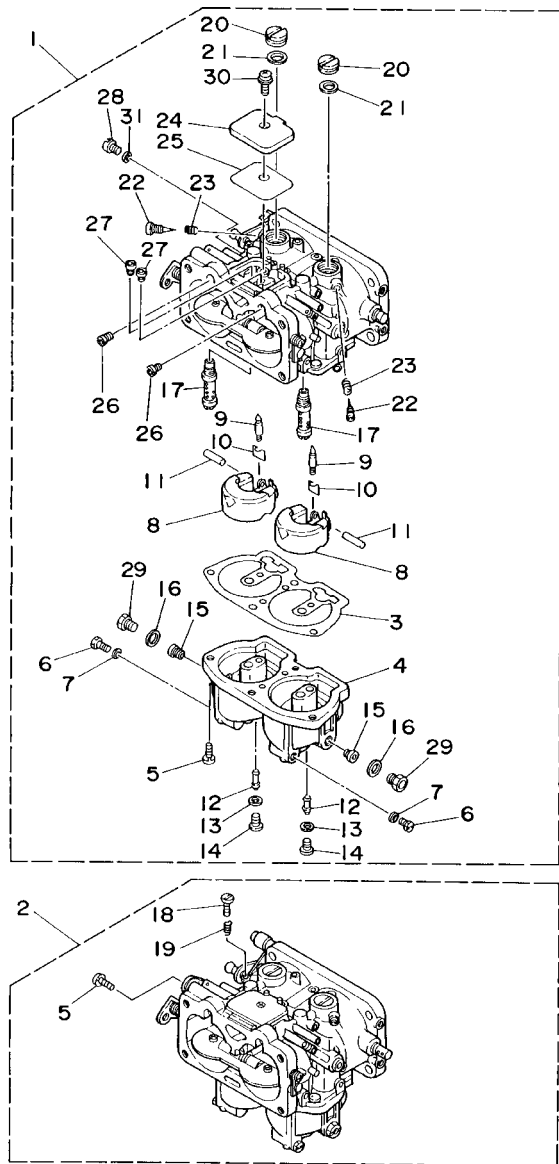
CARBURADOR 2



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	61U-14301-02	CARBURETOR ASSY 1 CARBURADOR COMPLETO 1	1	1			
2	61U-14302-02	CARBURETOR ASSY 2 CARBURADOR COMPLETO 2	1	1			
3	6E5-14384-04	.GASKET, FLOAT CHAMBER .EMPAQUE DE CAMARA DE BOIA	2	2			
4	61U-14381-00	.BODY, FLOAT CHAMBER .CUERPO DE CAMARA DE BOIA	2	2			
5	97980-05116	.SCREW, WITH WASHER .TORNILLO, CON ARANDELA	9	9			
6	6E5-14383-01	.SCREW, DRAIN .TORNILLO DE DRENAJE	4	4			
7	6J8-14995-00	.GASKET .EMPAQUE	4	4			
8	6E5-14385-02	.FLOAT .BOIA	4	4			
9	6E5-14546-00	.VALVE, NEEDLE .VALVULA DE AGUJA	4	4			
10	6E5-14159-00	.CLIP .PRESILLA	4	4			
11	6E5-14386-02	.PIN, FLOAT .PASADOR DE BOIA	4	4			
12	61U-1492F-39	.JET, AIR SLOW .ESPREA	4	4			
13	61U-14959-00	.GASKET .EMPAQUE	4	4			
14	61U-14394-00	.VALVE, DRAIN .VALVULA DE DRENAJE	4	4			
15	61A-1492E-87	.JET, MAIN (#174) .INJECTOR, PRINCIPAL	4	4			
16	6E5-14398-01	.GASKET .EMPAQUE	4	4			
17	6E5-1492A-00	.NOZZLE, MAIN .BOQUILLA, PRINCIPAL	4	4			
18	6E5-14321-00	.SCREW, THROTTLE .TORNILLO DE OBTURADOR	1	1			#2
19	6J8-14334-00	.SPRING, THROTTLE .RESORTE DE AJUSTADOR DE AIRE	1	1			#2
20	6E5-14328-01	.PLUG .TORNILLO TOPE DE PILOTO	4	4			
21	6E5-14979-00	.GASKET .EMPAQUE DE ARRANQUE	4	4			
22	6E5-14323-03	.SCREW, AIR ADJUSTING .TORNILLO DE AJUSTE DE AIRE	4	4			
23	6E5-14223-00	.SPRING, AIR ADJUSTING .RESORTE, AJUSTE DE AIRE	4	4			
24	6E5-14527-01	.PLATE .PLACA	2	2			
25	6E5-14959-01	.GASKET .EMPAQUE	2	2			
26	61A-1492H-12	.JET, SLOW AIR BLEED (#60) .ESPREA AIRE (#60)	4	4			
27	61A-1492G-54	.JET, MAIN AIR BLEED .INJECTOR, PRINCIPAL AIRE	4	4			

FIG. 9 CARBURETOR 2

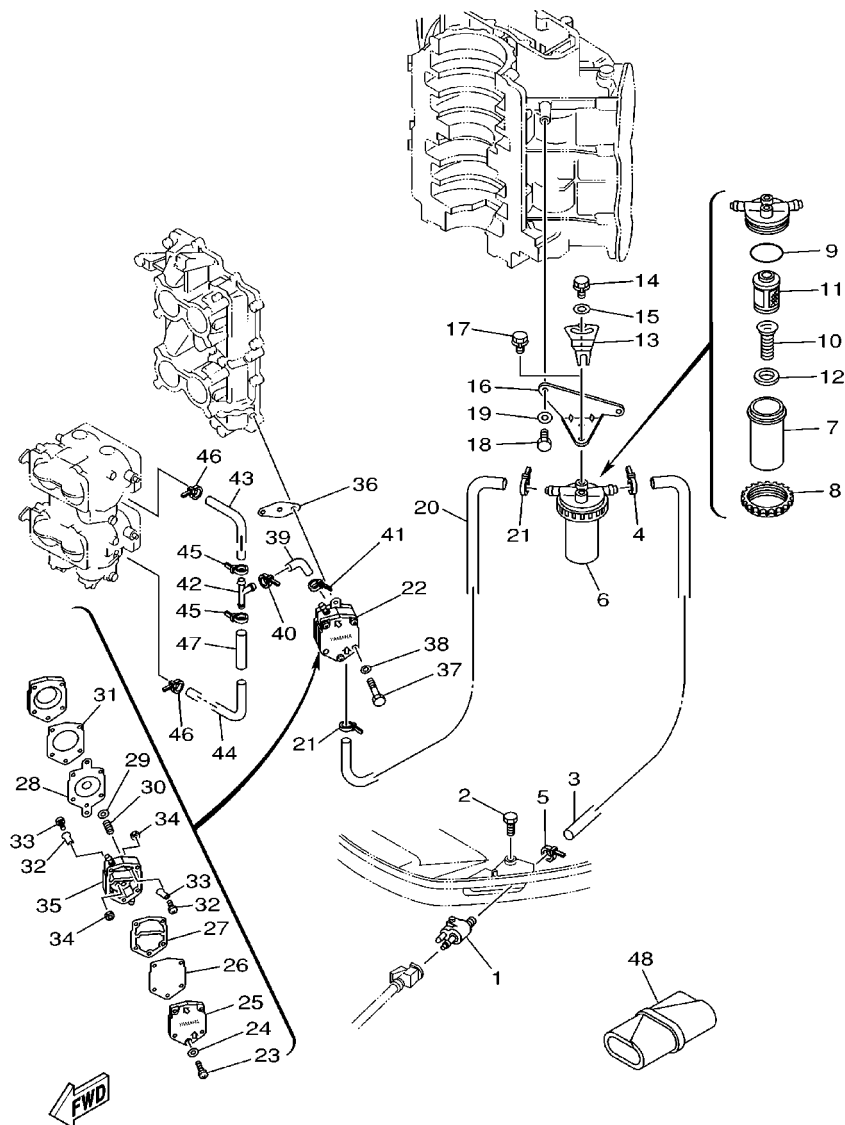
CARBURADOR 2



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
28	6E5-14324-00	.SCREW, FLAT HEAD .TORNILLO CABEZA PLANA	2	2			
29	61A-14383-01	.SCREW, DRAIN .TORNILLO DE DRENAJE	4	4			
30	97980-05108	.SCREW, WITH WASHER .TORNILLO, CON ARANDELA	2	2			
31	6J8-14959-00	.GASKET .EMPAQUE	2	2			

FIG. 10 FUEL 1

COMBUSTIBLE 1

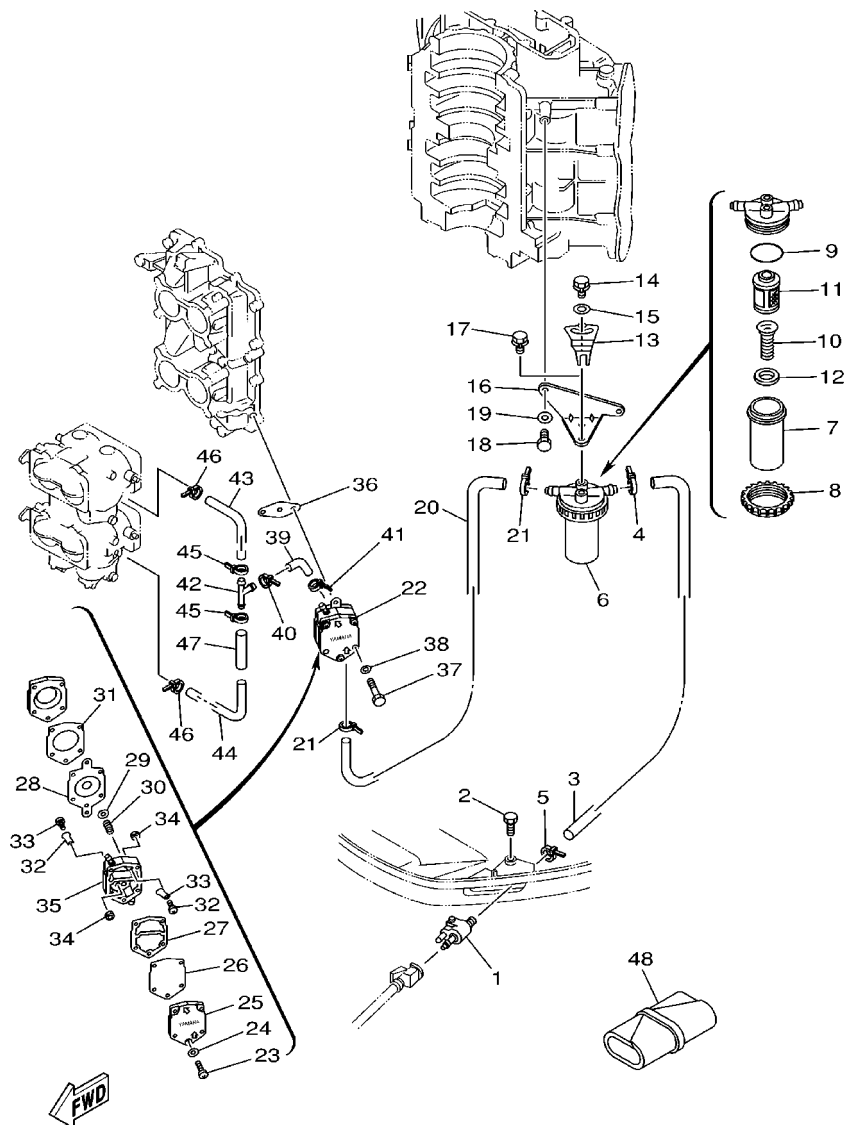


61U0200-1100

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	6E5-24304-10	FUEL PIPE JOINT COMP. 1 CONECTOR MANGUERA COMBUST.1	1	1	1	1	
2	97095-06028	BOLT PERNO	1	1	1	1	
3	61U-24313-00	PIPE 3 TUBO 3	1	1	1	1	
4	90465-11M10	CLAMP BRIDA	1	1	1	1	
5	90465-11M10	CLAMP BRIDA	1	1	1	1	
6	61A-24560-04	FILTER ASSY FILTRO COMPLETO	1	1	1	1	
7	61A-24521-00	.CUP, FILTER .COPA DE FILTRO	1	1	1	1	
8	65L-24531-00	.NUT .TUERCA	1	1	1	1	
9	61A-24564-00	.O-RING .ANILLO O	1	1	1	1	
10	61A-24577-01	.SPRING .RESORTE	1	1	1	1	
11	61A-24563-00	.ELEMENT, FILTER .ELEMENTO DEL FILTRO	1	1	1	1	
12	61A-24469-00	.FLOAT, WATER LEVEL .BOIA	1	1	1	1	
13	65L-24558-00	HOLDER, FILTER SOPORTE DE FILTRO	1	1	1	1	
14	97595-06416	BOLT, WITH WASHER PERNO CON ARANDELA RONDELLE	1	1	1	1	
15	90201-06068	WASHER, PLATE ARANDELA PLANA	1	1	1	1	
16	61U-24566-00	BRACKET, FILTER SOPORTE DEL FILTRO	1	1	1	1	
17	97595-06514	BOLT, WITH WASHER PERNO CON ARANDELA RONDELLE	1	1	1	1	
18	97095-06016	BOLT PERNO	2	2	2	2	
19	92995-06600	WASHER ARANDELA	2	2	2	2	
20	61U-24314-00	PIPE 4 TUBO 4	1	1			
21	90465-11M10	CLAMP BRIDA	2	2			
22	6E5-24410-03	FUEL PUMP ASSY BOMBA DE COMBUSTIBLE COMPLETA	1	1	1	1	
23	98503-05035	.SCREW, PAN HEAD .TORNILLO DE CABEZA CON PLANA	3	3	3	3	
24	92903-05600	.WASHER, PLATE .ARANDELA	3	3	3	3	
25	6E5-24413-00	.BODY 2 .CUERPO 2	1	1	1	1	
26	6E5-24471-00	.DIAPHRAGM .DIAFRAGMA	1	1	1	1	
27	6E5-24435-00	.GASKET, BODY 2 .EMPAQUE	1	1	1	1	

FIG. 10 FUEL 1

COMBUSTIBLE 1

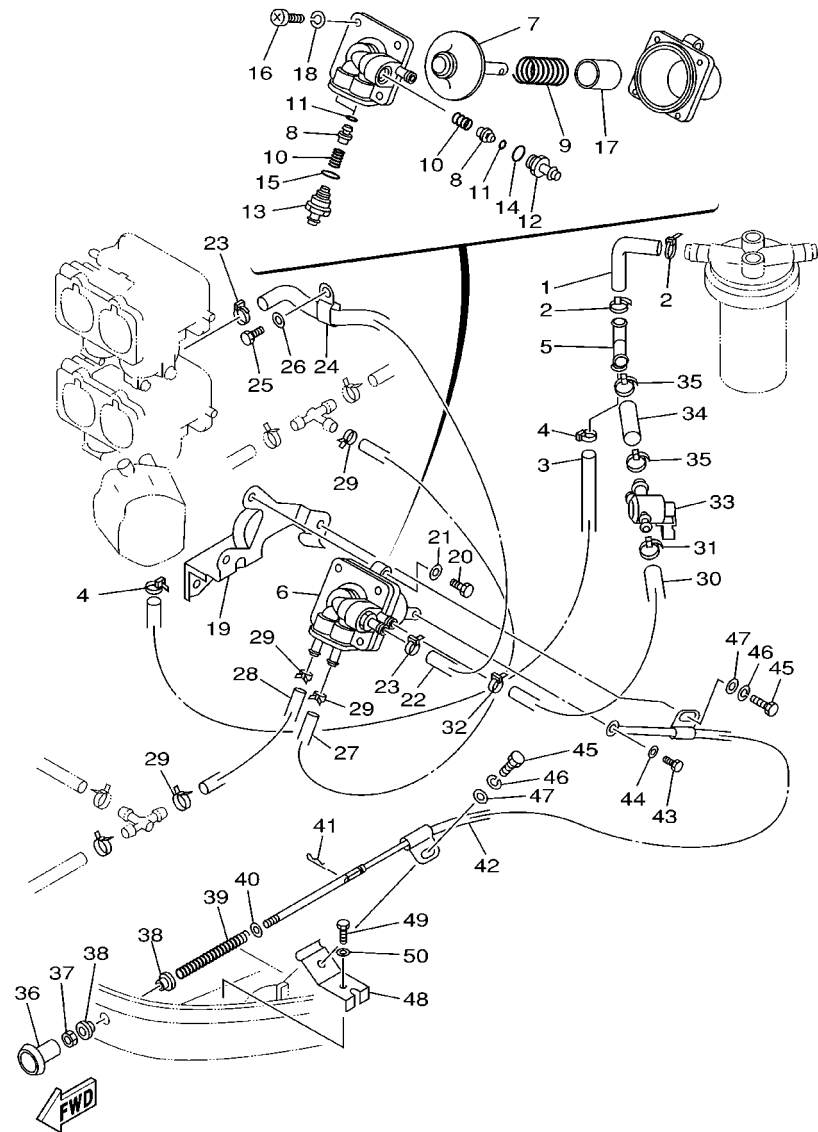


61U0200-1100

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
28	6E5-24411-00	.DIAPHRAGM .DIAFRAGMA	1	1	1	1	
29	648-24424-00	.SEAT, SPRING .PLACA DE RESORTE	1	1	1	1	
30	6E5-24423-00	.SPRING, DIAPHRAGM .RESORTE DE DIAFRAGMA	1	1	1	1	
31	6E5-24434-02	.GASKET, BODY .EMPAQUE	1	1	1	1	
32	6A0-24421-01	.VALVE, CHECK .VALVULA DE RETENCION	4	4	4	4	
33	6A0-14325-00	.SCREW, PAN HEAD .TORNILLO CABEZA REDONDA	4	4	4	4	
34	95380-03600	.NUT .TUERCA	4	4	4	4	
35	6E5-24412-10	.BODY 1 .CUERPO 1	1	1	1	1	
36	650-24431-A0	GASKET, FUEL PUMP 1 EMPAQUE BOMBA COMBUST 1	1	1	1	1	
37	97095-06050	BOLT PERNO	2	2	2	2	
38	92995-06600	WASHER ARANDELA	2	2	2	2	
39	6G5-24316-10	PIPE 6 TUBO 6	1	1	1	1	
40	90465-11M10	CLAMP BRIDA	1	1	1	1	
41	90465-11M10	CLAMP BRIDA	1	1	1	1	
42	6E5-24376-10	PIPE, JOINT 1 TUBO DE UNION 1	1	1	1	1	
43	6G5-24318-10	PIPE, OVERFLOW TUBO DE REBOSAMIENTO	1	1	1	1	
44	6G5-24319-10	PIPE, OIL TUBO DE ACEITE	1	1	1	1	
45	90465-11M10	CLAMP BRIDA	2	2	2	2	
46	90465-11M10	CLAMP BRIDA	2	2	2	2	
47	90446-15M07	HOSE TUBO RESEIRADERO	1	1	1	1	
48	656-W2810-02	TOOL KIT JUEGO DE HERRAMIENTAS	1	1	1	1	

FIG. 11 FUEL 2

COMBUSTIBLE 2

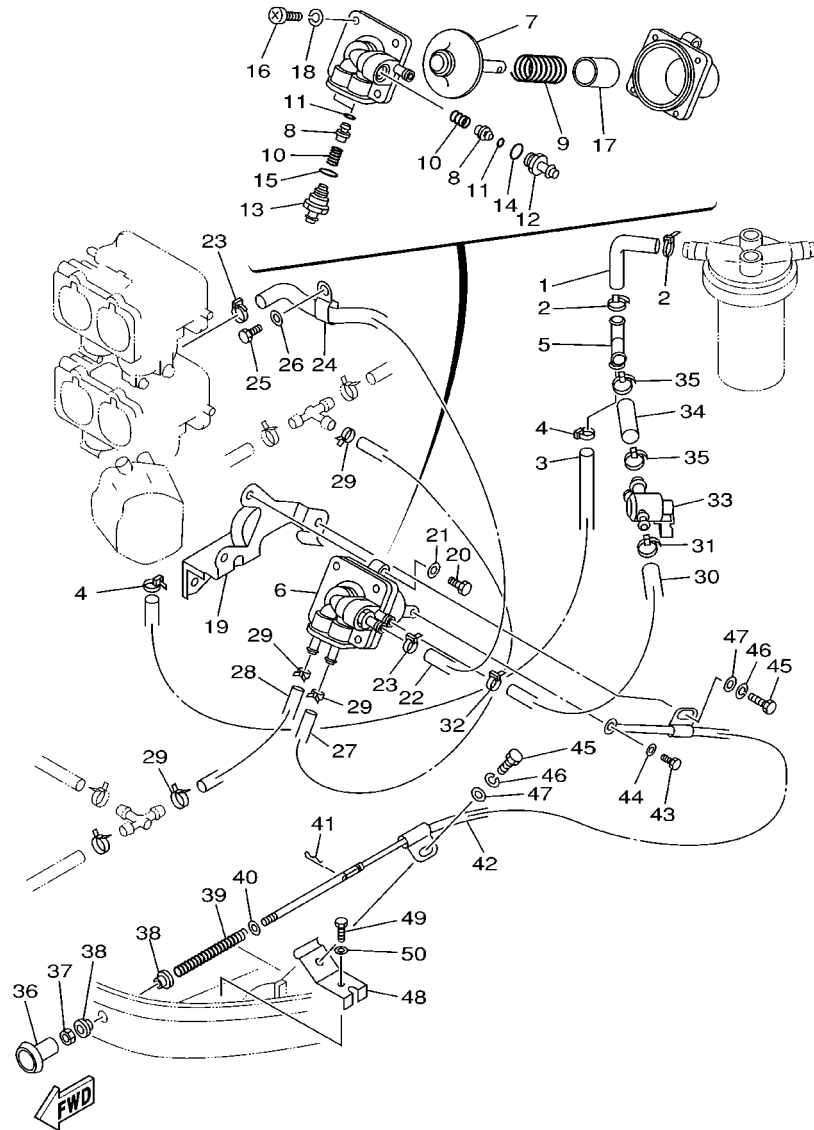


61U0200-8110

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	61U-24316-00	PIPE 6 TUBO 6			1	1	
2	90465-11M10	CLAMP BRIDA			2	2	
3	90445-13M11	HOSE (L300) TUBO (L300)			1	1	
4	90465-11M10	CLAMP BRIDA			2	2	
5	6E5-24378-00	PIPE, JOINT 4 TUBO DE UNION 4			1	1	
6	61U-24410-00	FUEL PUMP ASSY BOMBA DE COMBUSTIBLE COMPLETA			1	1	
7	61U-24411-00	.DIAPHRAGM .DIAFRAGMA			1	1	
8	61U-24421-00	.VALVE, CHECK .VALVULA DE RETENCION			3	3	
9	61U-24423-00	.SPRING, DIAPHRAGM .RESORTE DE DIAFRAGMA			1	1	
10	61U-24454-00	.SPRING .RESORTE			3	3	
11	61U-24486-00	.O-RING .ANILLO O			3	3	
12	61U-24461-00	.PIPE, JOINT .TUBO DE UNION			1	1	
13	61U-24478-00	.JT .UNION			2	2	
14	61U-24479-00	.O-RING .ANILLO O			1	1	
15	61U-24489-00	.O-RING .ANILLO O			2	2	
16	97880-06016	.SCREW, PAN HEAD .TORNILLO DE CABEZA CON PLANA			4	4	
17	61U-24424-00	.SEAT, SPRING .PLACA DE RESORTE			1	1	
18	92990-06100	.WASHER, SPRING .ARANDELA			4	4	
19	61U-24491-10	BRACKET, FUEL PUMP SOPORTE BOMBA COMBUSTIBLE			1	1	
20	97095-06020	BOLT PERNO			2	2	
21	92995-06600	WASHER ARANDELA			2	2	
22	61U-24315-00	PIPE 5 TUBO DE DESAGUE			1	1	
23	90465-11M10	CLAMP BRIDA			2	2	
24	90465-08M46	CLAMP BRIDA				1	
25	97095-06012	BOLT PERNO				1	
26	92995-06600	WASHER ARANDELA				1	
27	90445-07MA3	HOSE (L200) TUBO (L200)			1	1	

COMBUSTIBLE 2

FIG. 11 FUEL 2

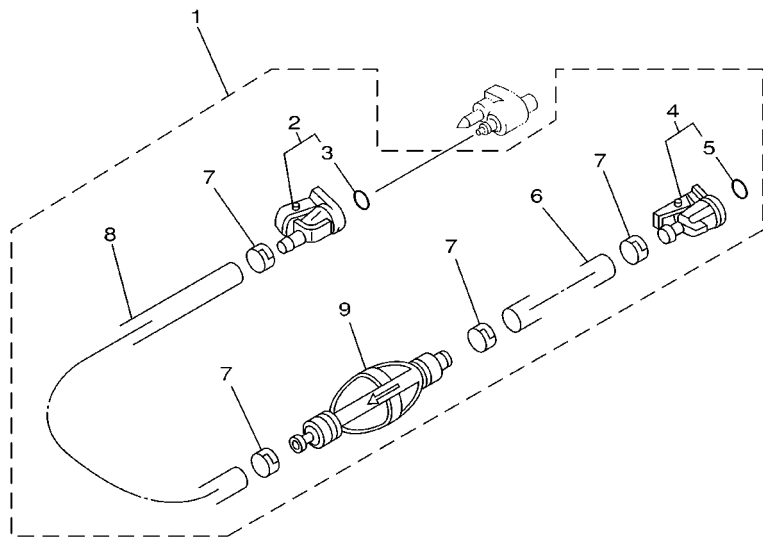


61U0200-8110

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
28	90445-07M32	HOSE (L120) TUBO (L120)			1	1	
29	90468-07M02	CLIP PRESILLA			4	4	
30	61U-24317-00	PIPE 7 TUBO 7			1	1	
31	90465-11M10	CLAMP BRIDA			1	1	
32	90465-11M10	CLAMP BRIDA			1	1	
33	61A-24500-00	FUEL COCK ASSY 1 GRIFO DE COMBUSTIBLE 1			1	1	
34	90445-13M02	HOSE (L40) TUBO (L40)			1	1	
35	90465-11M10	CLAMP BRIDA			2	2	
36	61U-24496-00	KNOB PERILLA			1	1	
37	95380-05600	NUT TUERCA			1	1	
38	90386-05M54	BUSH BUJE			2	2	
39	90501-07M81	SPRING, COMPRESSION RESORTE DE COMPRESION			1	1	
40	90201-05M06	WASHER, PLATE ARANDELA PLANA			1	1	
41	90468-05M03	CLIP PRESILLA			1	1	
42	61U-24494-00	WIRE, PULL ALAMBRE-JALADOR			1	1	
43	97095-05010	BOLT PERNO			1	1	
44	92995-05600	WASHER ARANDELA			1	1	
45	97095-06012	BOLT PERNO			2	2	
46	92995-06100	WASHER, SPRING ARANDELA			2	2	
47	92995-06600	WASHER ARANDELA			2	2	
48	61U-42744-00	STAY SOPORTE			1	1	
49	97095-06016	BOLT PERNO			1	1	
50	92995-06100	WASHER, SPRING ARANDELA			1	1	

FIG. 12 FUEL 3

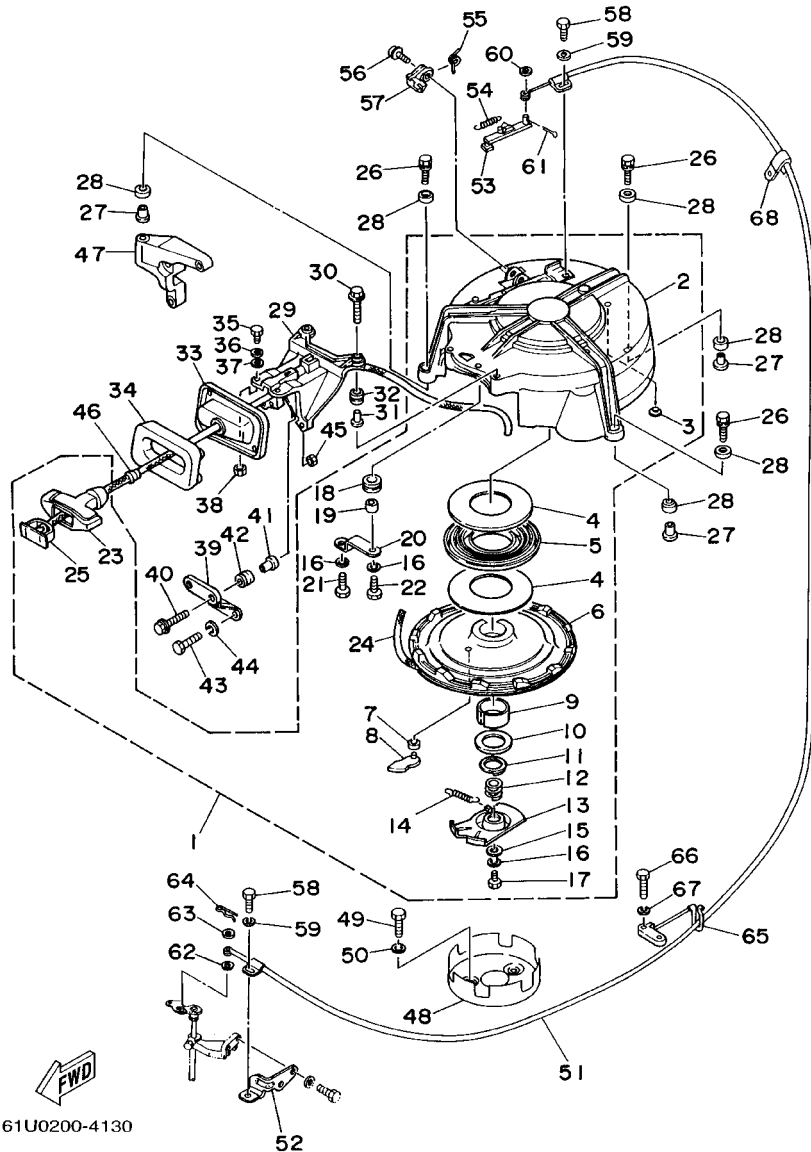
COMBUSTIBLE 3



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	6Y2-24306-53	FUEL PIPE COMP. 1 TUBO COMBUST. COMPL 1	1	1			AP FOR TUNA
2	6E5-24305-04	.FUEL PIPE JOINT COMP. 2 .CONECTOR MANGUERA COMBUST.2	1	1			
3	93210-08287	..O-RING ..ANILLO O	1	1			
4	6Y2-24305-04	.FUEL PIPE JOINT COMP. 2 .CONECTOR MANGUERA COMBUST.2	1	1			
5	93210-08287	..O-RING ..ANILLO O	1	1			
6	90445-13M01	.HOSE (L:2050) .MANGUERA (L:2050)	1	1			
7	6E5-24351-51	.BAND 1 .ABRAZADERA 1	4	4			
8	90445-13M00	.HOSE (L850) .MANGUERA (L850)	1	1			
9	6Y2-24360-52	.PRIMER PUMP ASSY .SOPORTE BOMBA	1	1			



61U0200-0120

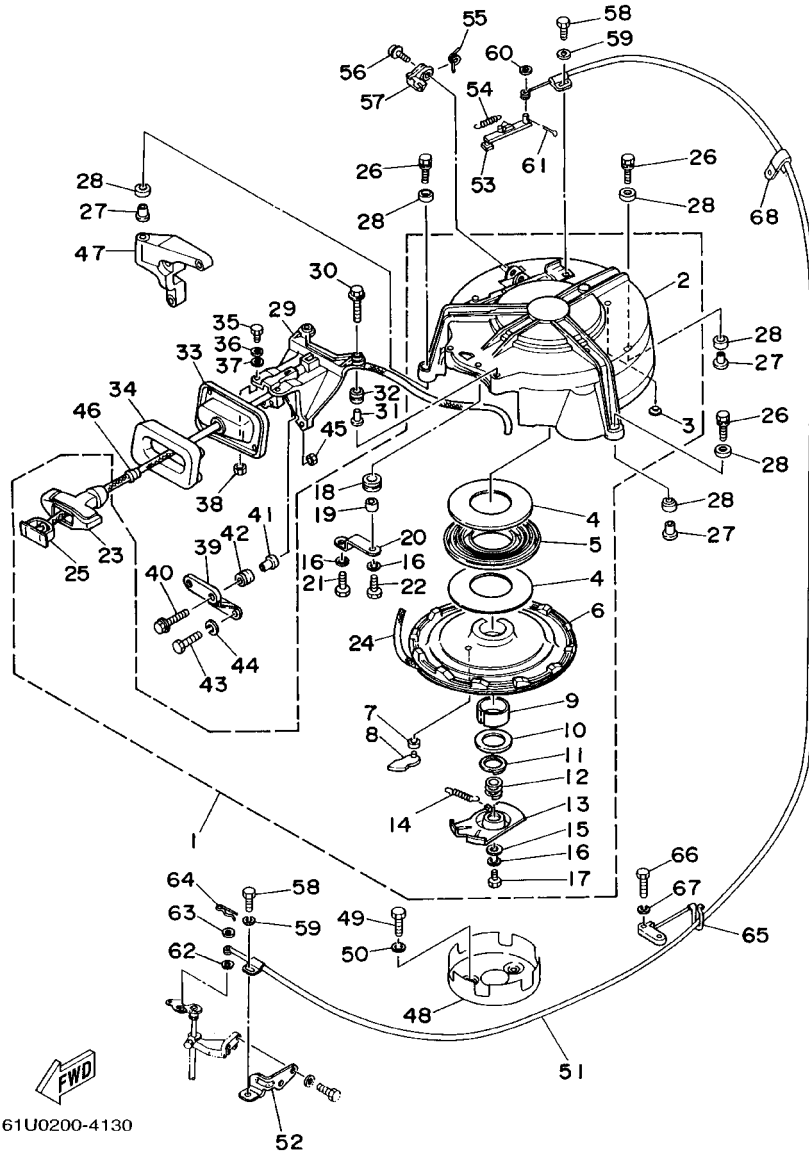


61U0200-4130

FIG. 13 STARTER

ARRANQUE

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	61U-W1571-00	STARTER ASSY ARRANQUE COMPLETO			1	1	
2	61U-15711-00	.CASE, STARTER .CAJA DE ARRANQUE			1	1	
3	696-15773-00	.STAY 3 .SOPORTE 3			5	5	
4	663-15739-00	.WASHER, THRUST .ARANDELA DE EMPUJE AXIAL			2	2	
5	663-15713-00	.SPRING, STARTER .RESORTE DE ARRANQUE			1	1	
6	61U-15714-00	.DRUM, SHEAVE .TAMBOR ROLDANA			1	1	
7	663-15764-00	.COLLAR 1 .COLLAR 1			1	1	
8	663-15741-02	.PAWL, DRIVE .TRINQUETE DE TRACCION			1	1	
9	663-15754-00	.BUSH 2 .BUJE			1	1	
10	663-15726-01	.WASHER, FLAT .ARANDELA PLANA			1	1	
11	663-15744-00	.CIRCLIP .SEGURO			1	1	
12	663-15715-00	.SPRING, FRICTION .RESORTE PLACA DE TRACCION			1	1	
13	696-15716-00	.PLATE, DRIVE .PLACA DE TRACCION			1	1	
14	696-15734-00	.SPRING, RETURN .RESORTE DE RETORNO			1	1	
15	663-15719-00	.WASHER, THRUST .ARANDELA DE EMPUJE			1	1	
16	92905-06100	.WASHER .ARANDELA			3	3	
17	97305-06016	.BOLT .PERNO			1	1	
18	663-15752-00	.ROLLER, WIRE .RODILLO DE CUERDA			1	1	
19	663-15753-00	.BUSH .BUJE			1	1	
20	61U-15758-00	.GUIDE, ROPE .GUIA DE CUERDA			1	1	
21	97305-06012	.BOLT .PERNO			1	1	
22	97305-06025	.BOLT .PERNO			1	1	
23	689-15755-01	.HANDLE, STARTER .MANIJA DE ARRANQUE			1	1	
24	*	.WIRE (L:2300MM) .CABLE (L:2300MM)			1	1	
25	6F5-15779-02	.COVER .CUBIERTA			1	1	
<p>* CUT FROM 50M ROLLS, PART NO. 90890-44374, CUTTING LENGTH 2.3M * CORTE DE UN RODILLO DE 50M , PARTS NUMERO 90890-44374, LARGO DEL CORTE 2.3M</p>							

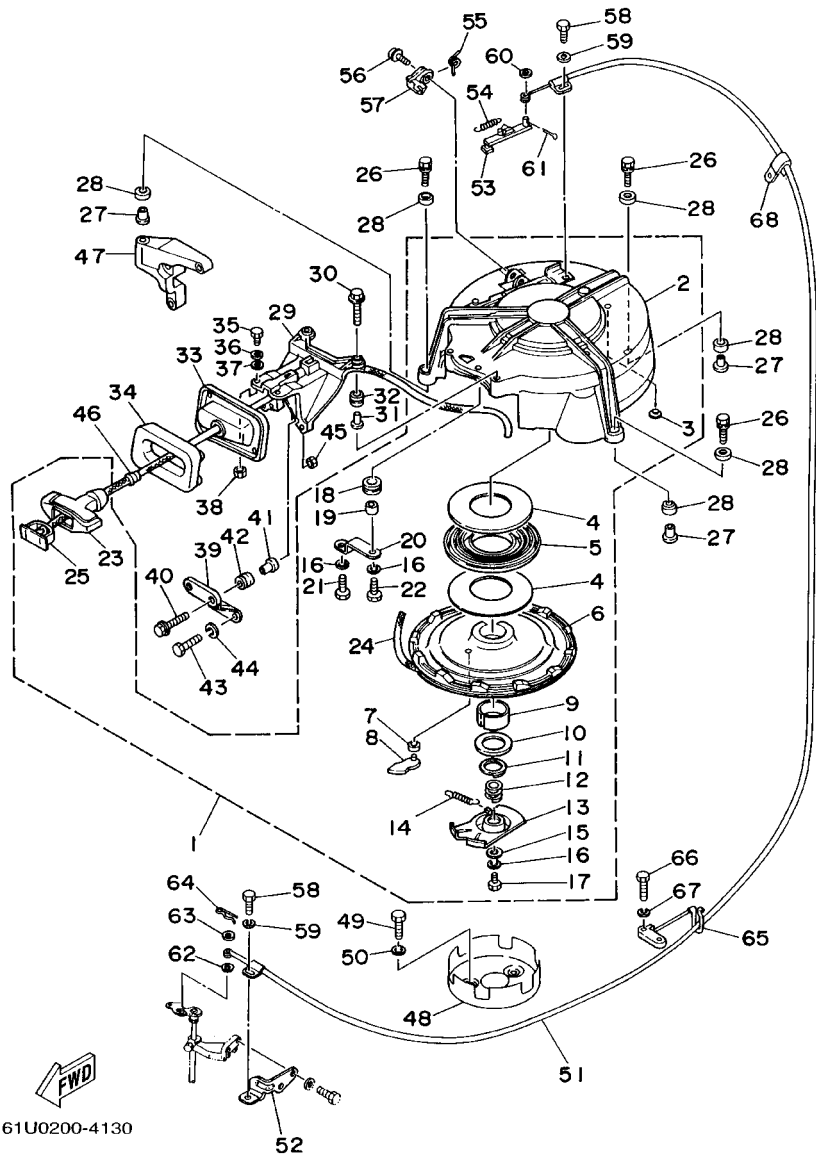


61U0200-4130

FIG. 13 STARTER

ARRANQUE

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
26	90119-08M26	BOLT, WITH WASHER TORNILLO CON ARANDELA			3	3	
27	90387-08M05	COLLAR CASQUILLO CON VALONA			3	3	
28	90385-12M04	BUSH BUJE			6	6	
29	697-15787-00-94	ADAPTOR ADAPTADOR			1	1	
30	90119-06M95	BOLT, WITH WASHER TORNILLO CON ARANDELA			2	2	
31	624-42542-00	PIPE TUBO			2	2	
32	6A0-82317-00	DAMPER, IGNITION COIL AMORTIGUADOR BOBINA ENCENDIDO			2	2	
33	692-15758-01-94	GUIDE, ROPE GUIA DE CUERDA			1	1	
34	697-15762-00	SEAL, RUBBER 2 SELLO DE GOMA 2			1	1	
35	97095-06020	BOLT PERNO			2	2	
36	92995-06100	WASHER, SPRING ARANDELA			2	2	
37	92995-06600	WASHER ARANDELA			2	2	
38	95380-06600	NUT, HEXAGON TUERCA			2	2	
39	61U-15772-00	STAY 2 SOPORTE 2			1	1	
40	90119-06M95	BOLT, WITH WASHER TORNILLO CON ARANDELA			2	2	
41	624-42542-00	PIPE TUBO			2	2	
42	6A0-82317-00	DAMPER, IGNITION COIL AMORTIGUADOR BOBINA ENCENDIDO			2	2	
43	97095-06020	BOLT PERNO			2	2	
44	92995-06100	WASHER, SPRING ARANDELA			2	2	
45	95380-06600	NUT, HEXAGON TUERCA			2	2	
46	697-15789-00	DAMPER AMORTIGUADOR			1	1	
47	61U-15774-00-94	STAY 4 SOPORTE 4			1	1	
48	61U-15723-01	PULLEY, STARTER POLEA DE ARRANQUE			1	1	
49	97013-08016	BOLT PERNO			3	3	
50	92903-08100	WASHER, SPRING ARANDELA			3	3	
51	61U-15770-00	CABLE COMP, STARTER STOP CABLECOMPL DE SEGURO ARRANQUE			1	1	
52	61U-15771-00	STAY 1 SOPORTE 1			1	1	



61U0200-4130

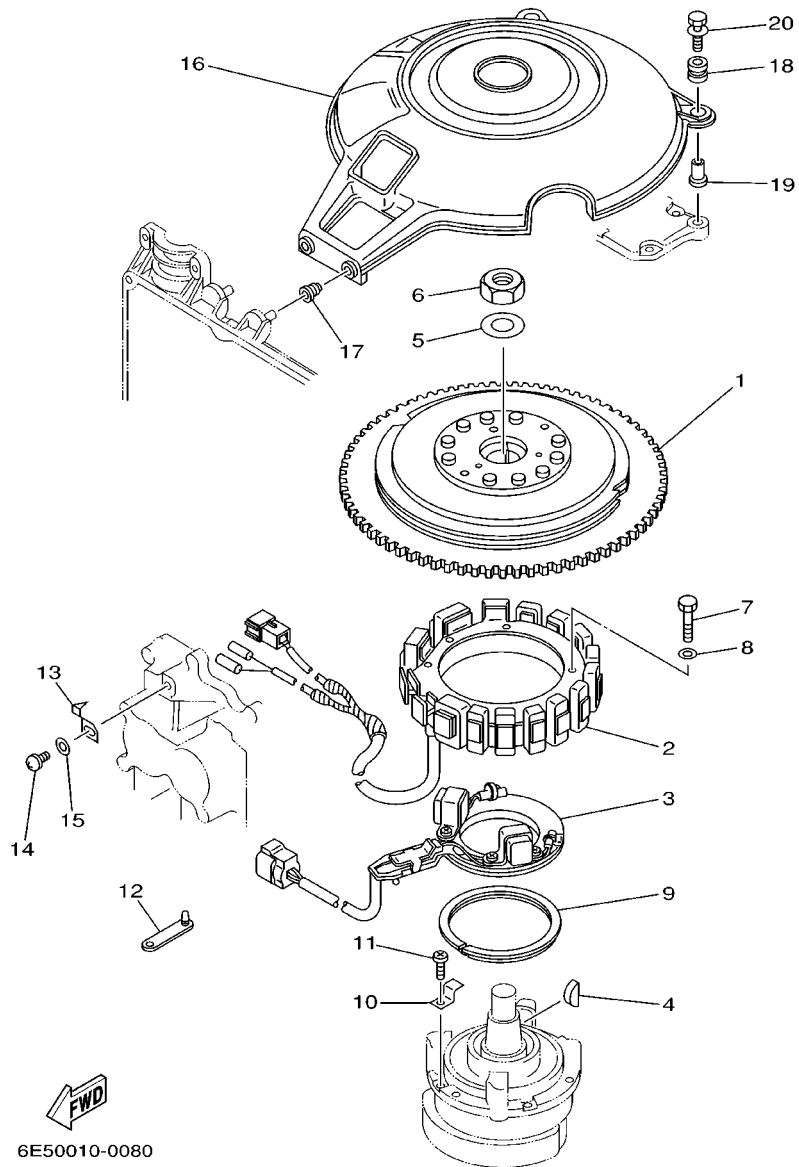
FIG. 13 STARTER

ARRANQUE

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
53	663-15735-01	GUIDE, CAM GUIA DE LEVA			1	1	
54	90506-08M23	SPRING, TENSION RESORTE DE TENSION			1	1	
55	90508-12015	SPRING, TORSION RESORTE DE TORSION			1	1	
56	90149-05095	SCREW TORNILLO DE REGLAJE			1	1	
57	663-15794-00	STOPPER TOPE			1	1	
58	97095-06010	BOLT PERNO			2	2	
59	92995-06600	WASHER ARANDELA			2	2	
60	92990-06200	WASHER, PLAIN ARANDELA			1	1	
61	91490-16012	PIN, COTTER PASADOR DE CHAVETA			1	1	
62	90202-06009	WASHER, PLATE ARANDELA DE PLANA			1	1	
63	92990-06200	WASHER, PLAIN ARANDELA			1	1	
64	90468-18008	CLIP PRESILLA			1	1	
65	6K7-82588-00	PLATE PLACA			1	1	
66	97095-06020	BOLT PERNO			1	1	
67	92995-06600	WASHER ARANDELA			1	1	
68	90465-06M90	CLAMP BRIDA			1	1	

FIG. 14 GENERATOR

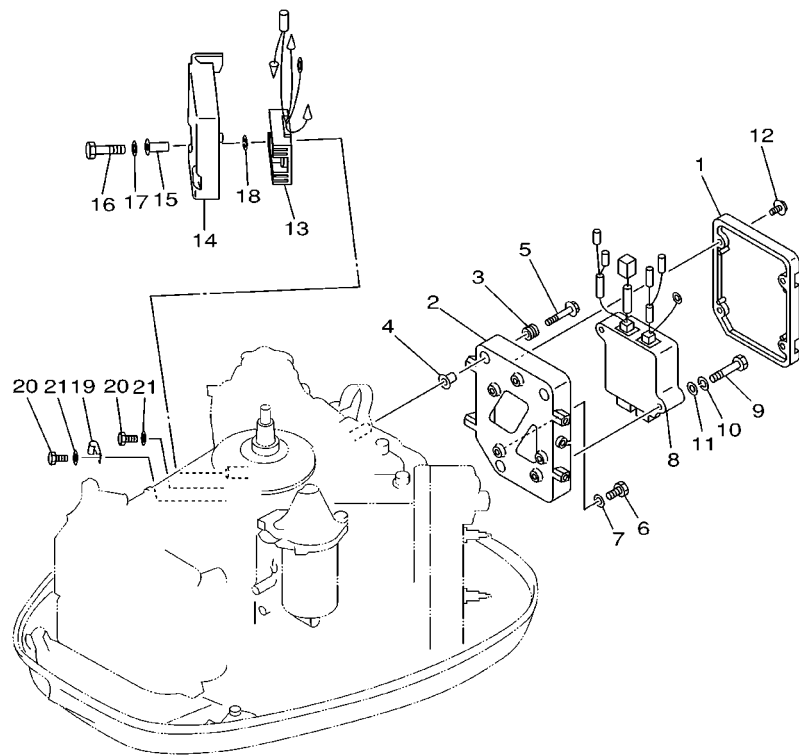
GENERADOR



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	6E5-85550-00	ROTOR ASSY ROTOR COMPLETO	1	1	1	1	
2	6E5-85510-01	STATOR ASSY ESTATOR COMPLET	1	1	1	1	
3	6E5-85580-00	COIL, PULSER BOBINA DE PULSACION	1	1	1	1	
4	90280-05015	KEY, WOODRUFF CUNA WOODRUFF	1	1	1	1	
5	90201-21M18	WASHER, PLATE ARANDELA PLANA	1	1	1	1	
6	90170-20137	NUT TUERCA	1	1	1	1	
7	97013-06060	BOLT PERNO	3	3	3	3	
8	92903-06600	WASHER, PLATE ARANDELA	3	3	3	3	
9	688-41611-00	RETAINER, MAGNETO BASE RETENEDOR BASE MAGNETO	1	1	1	1	
10	688-41612-00	RETAINER, MAGNETO BASE RETENEDOR BASE MAGNETO	4	4	4	4	
11	97880-06018	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	4	4	4	4	
12	90464-12M00	CLAMP BRIDA	1	1	1	1	
13	6E5-81332-00	PLATE, TIMING PLACA REGULADOR DE TIEMPO	1	1	1	1	
14	97885-06010	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	1	1	1	1	
15	92995-06600	WASHER ARANDELA	1	1	1	1	
16	6E5-81337-01	COVER, FLYWHEEL CUBIERTA DE VOLANTE	1	1			
17	6G5-82317-00	DAMPER, IGNITION COIL AMORTIGUADOR BOBINA ENCENDIDO	2	2			
18	6A0-82317-00	DAMPER, IGNITION COIL AMORTIGUADOR BOBINA ENCENDIDO	2	2			
19	624-42542-00	PIPE TUBO	2	2			
20	90119-06M65	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2			

FIG. 15 ELECTRICAL 1

EQUIPO ELECTRICO 1



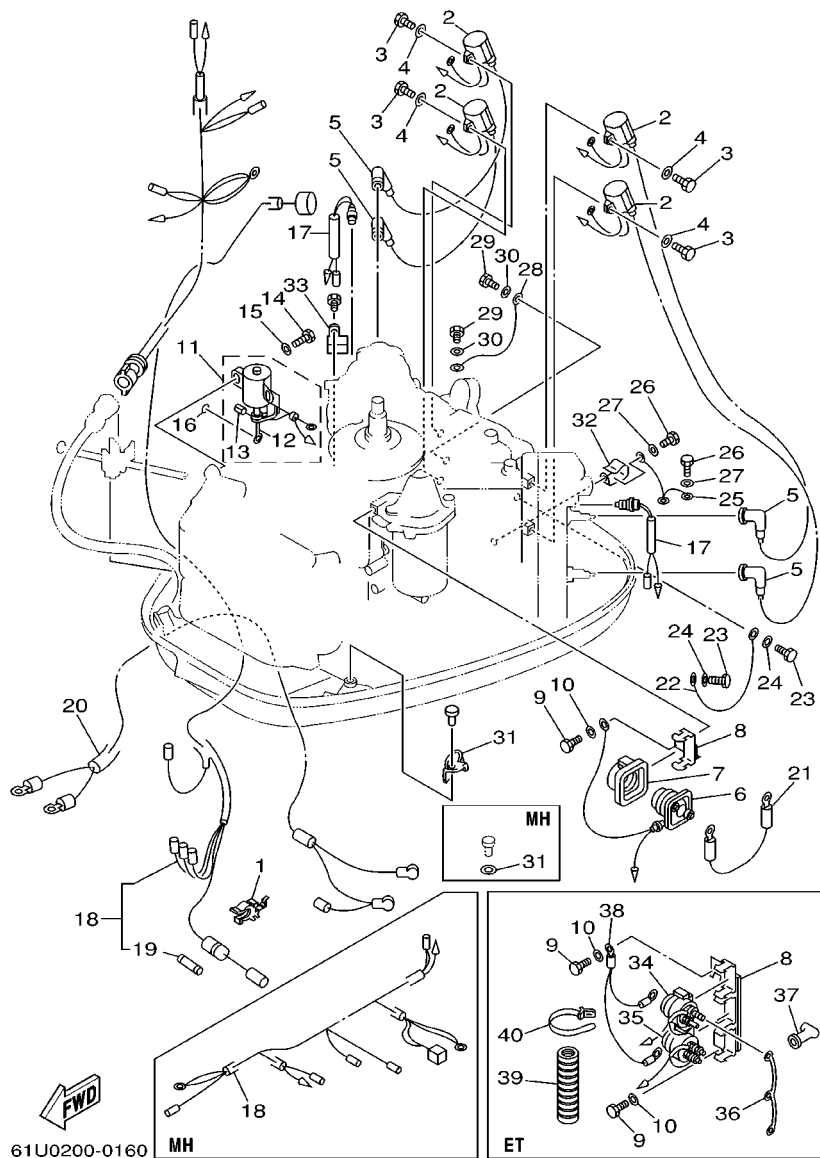
REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	6N7-85537-00	COVER CUBIERTA	1	1	1	1	
2	6N7-85542-01-1S	BRACKET SOPORTE	1	1	1	1	
3	6A0-82317-00	DAMPER, IGNITION COIL AMORTIGUADOR BOBINA ENCENDIDO	3	3	3	3	
4	624-42542-00	PIPE TUBO	3	3	3	3	
5	90119-06M59	BOLT, WITH WASHER TORNILLO CON ARANDELA	3	3	3	3	
6	97095-06012	BOLT PERNO	1	1	1	1	
7	92995-06600	WASHER ARANDELA	1	1	1	1	
8	6E5-85540-00	C.D.I. UNIT ASSY UNIDAD C.D.I. COMPLETA	1	1	1	1	
9	97880-06040	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	2	2	2	2	
10	92990-06100	WASHER, SPRING ARANDELA	2	2	2	2	
11	92990-06600	WASHER, PLATE ARANDELA	2	2	2	2	
12	90159-06M11	SCREW, WITH WASHER TORNILLO CON VALONA	4	4	4	4	
13	6H0-81960-00	RECTIFIER & REGULATOR ASSY RECTIFICADOR Y REGULADOR	1	1	1	1	
14	6E5-81961-00	COVER CUBIERTA	1	1	1	1	
15	90387-06M77	COLLAR CASQUILLO CON VALONA	2	2	2	2	
16	97013-06045	BOLT PERNO	2	2	2	2	
17	92903-06600	WASHER, PLATE ARANDELA	2	2	2	2	
18	90201-06M05	WASHER, PLATE ARANDELA PLANA	2	2	2	2	
19	90465-06M86	CLAMP BRIDA	1	1	1	1	
20	97095-06012	BOLT PERNO	2	2	2	2	
21	92995-06600	WASHER ARANDELA	2	2	2	2	



61U0200-0150

FIG. 16 ELECTRICAL 2

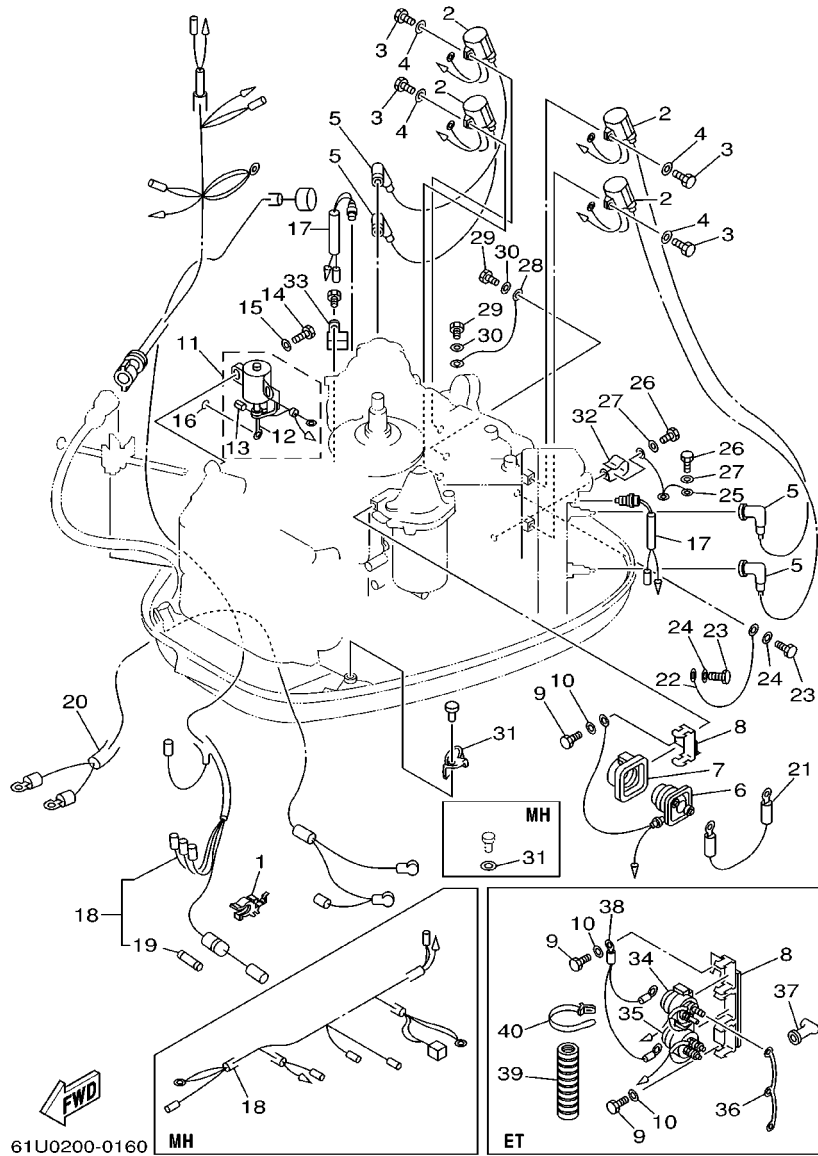
EQUIPO ELECTRICO 2



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	6G5-82152-00	HOLDER, FUSE PORTA-FUSIBLES	1	1	1		
2	6R3-85570-01	IGNITION COIL ASSY BOBINA DE IGNICION COMPLETO	4	4	4	4	
3	97095-06020	BOLT PERNO	4	4	4	4	
4	92995-06600	WASHER ARANDELA	4	4	4	4	
5	663-82370-01	PLUG CAP ASSY TAPON DE BUJIA COMPLT	4	4	4	4	
6	61A-81941-00	STARTER RELAY ASSY RELE DE ARRANQUE	1	1	1		FOR CARIB
7	689-81952-10	HOLDER, RELAY SOSTEN DE RELE	1	1	1		
8	6E5-81948-10	BRACKET SOPORTE			1	1	
	6E5-81948-22	BRACKET SOPORTE	1				
9	97095-06016	BOLT PERNO		1	1		
	97095-06016	BOLT PERNO	2				
10	92995-06600	WASHER ARANDELA		1	1		
	92995-06600	WASHER ARANDELA	2				
11	6E5-86110-02	SOLENOID SOLENOIDE	1	1			
12	6E5-86116-01	WIRE, PULL ALAMBRE-JALADOR	1	1			
13	91609-30010	PIN, SPRING PASADOR DE RESORTE	1	1			
14	97095-06016	BOLT PERNO	2	2			
15	92995-06600	WASHER ARANDELA	2	2			
16	93210-03261	O-RING ANILLO O	1	1			
17	688-82560-10	THERMO SWITCH ASSY INTER. DE TERMO	2	2	2	2	
18	6E5-82590-04	WIRE HARNESS ASSY CONJUNTO DE CABLES	1	1	1		
	61U-82590-M1	WIRE HARNESS ASSY CONJUNTO DE CABLES				1	
19	663-82151-00	FUSE (12V-20A) FUSIBLE	1	1	1		
20	61U-82105-01	WIRE HARNESS ARNES DE CABLES	1	1	1		
21	6E5-82117-01	WIRE, LEAD CABLE CONDUCTOR	1	1	1		
22	6R3-82519-00	WIRE, EARTH LEAD CABLE CONDUCTOR A TIERRA	1	1	1	1	

FIG. 16 ELECTRICAL 2

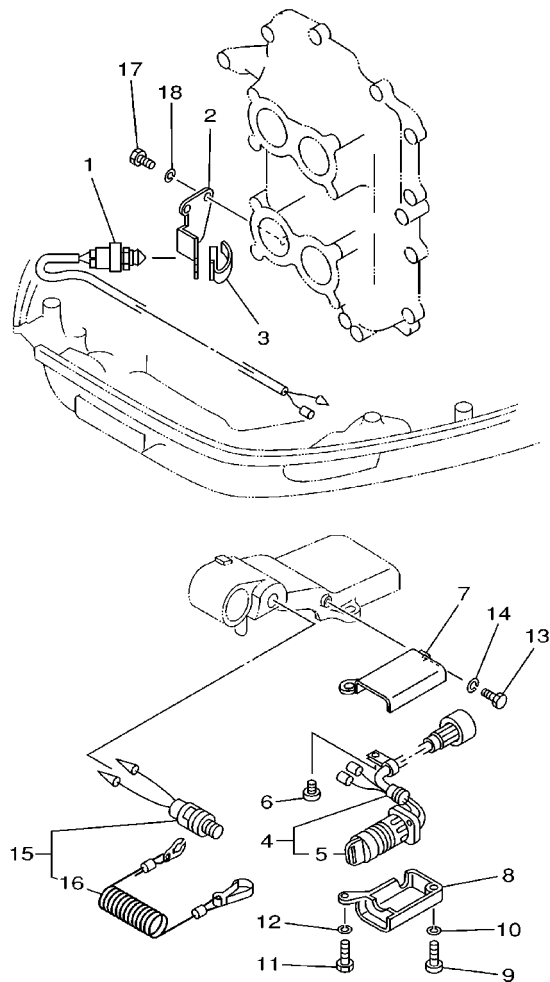
EQUIPO ELECTRICO 2



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
23	97095-06012	BOLT PERNO	2	2	2	2	
24	92995-06600	WASHER ARANDELA	2	2	2	2	
25	6E5-82531-10	WIRE, LEAD CABLE CONDUCTOR	1	1	1	1	
26	97095-06012	BOLT PERNO	2	2	2	2	
27	92995-06600	WASHER ARANDELA	2	2	2	2	
28	662-82519-00	WIRE, EARTH LEAD CABLE CONDUCTOR A TIERRA	1	1	1	1	
29	97095-06012	BOLT PERNO	2	2	2	2	
30	92995-06600	WASHER ARANDELA	2	2	2	2	
31	90465-12M25 92995-06200	CLAMP BRIDA WASHER ARANDELA	1	1	1		
32	90465-05M87	CLAMP BRIDA	1	1	1	1	
33	90465-08M89	CLAMP BRIDA	1	1	1	1	
34	6E5-81950-00	RELAY ASSY RELE COMPLETO	1				
35	6E5-8195A-00	RELAY ASSY RELE COMPLETO	1				
36	6G5-87149-10	CONNECTOR CONECTOR	1				
37	6G5-82119-00	COVER, LEAD WIRE CUBIERTA DE CABLE CONDUCTOR	2				
38	6E5-82116-00	WIRE, MINUS LEAD CABLE CONDUCTOR NEGATIVO	1				
39	6N7-83557-00	TUBE ENCHUFE DE ACEITE	1				I.DIA.: 22MM
40	90465-13M18	CLAMP BRIDA	1				

FIG. 17 ELECTRICAL 3

EQUIPO ELECTRICO 3



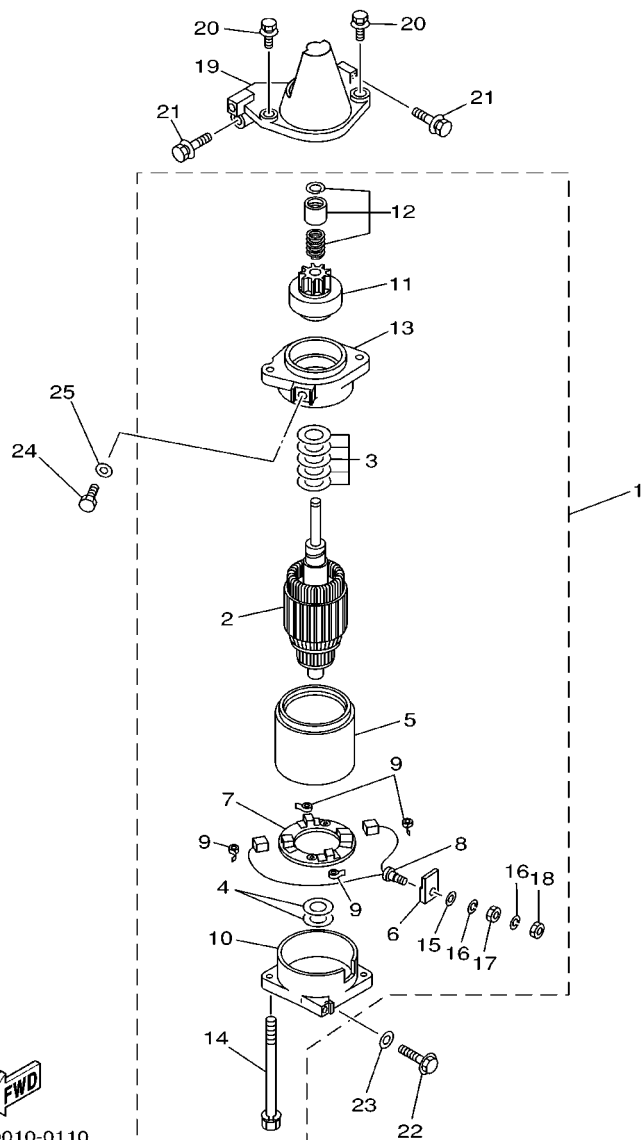
REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	688-82540-11	NEUTRAL SWITCH ASSY INTERRUPTOR NEUTRAL COMPL			1		
2	6E5-82554-00	STAY, NEUTRAL SWITCH SOPORTE INTERRUPTOR DE NEUTRAL			1		
3	663-82555-01	DAMPER, MAIN SWITCH 1 AMORT.DE INTER.PPAL.1			1		
4	63D-82510-00	MAIN SWITCH ASSY CONJUNTO DE LLAVE IGNICION			1		
5	676-82577-00	.CAP, KEY .TAPA			1		
6	97885-06012	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA			1		
7	697-8252E-01-4D	COVER, MAIN SWITCH CUBIELA INTERRUPTOR PRINC.1			1		
8	697-8252F-01-4D	COVER, MAIN SWITCH CUBIELA INTERRUPTOR PRINC.2			1		
9	97880-06025	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA			1		
10	92990-06100	WASHER, SPRING ARANDELA			1		
11	97013-06030	BOLT PERNO			1		
12	92903-06100	WASHER, SPRING ARANDELA			1		
13	97013-06020	BOLT PERNO			1		
14	92903-06100	WASHER, SPRING ARANDELA			1		
15	688-82575-01	ENGINE STOP SWITCH ASSY INTERRUPTOR DE PARADA COMPL			1		
16	682-82556-00	.STOPPER .RETEN			1		
17	97095-06016	BOLT PERNO			2		
18	92995-06100	WASHER, SPRING ARANDELA			2		



61U0200-1170

FIG. 18 STARTING MOTOR

MOTOR DE ARRANQUE

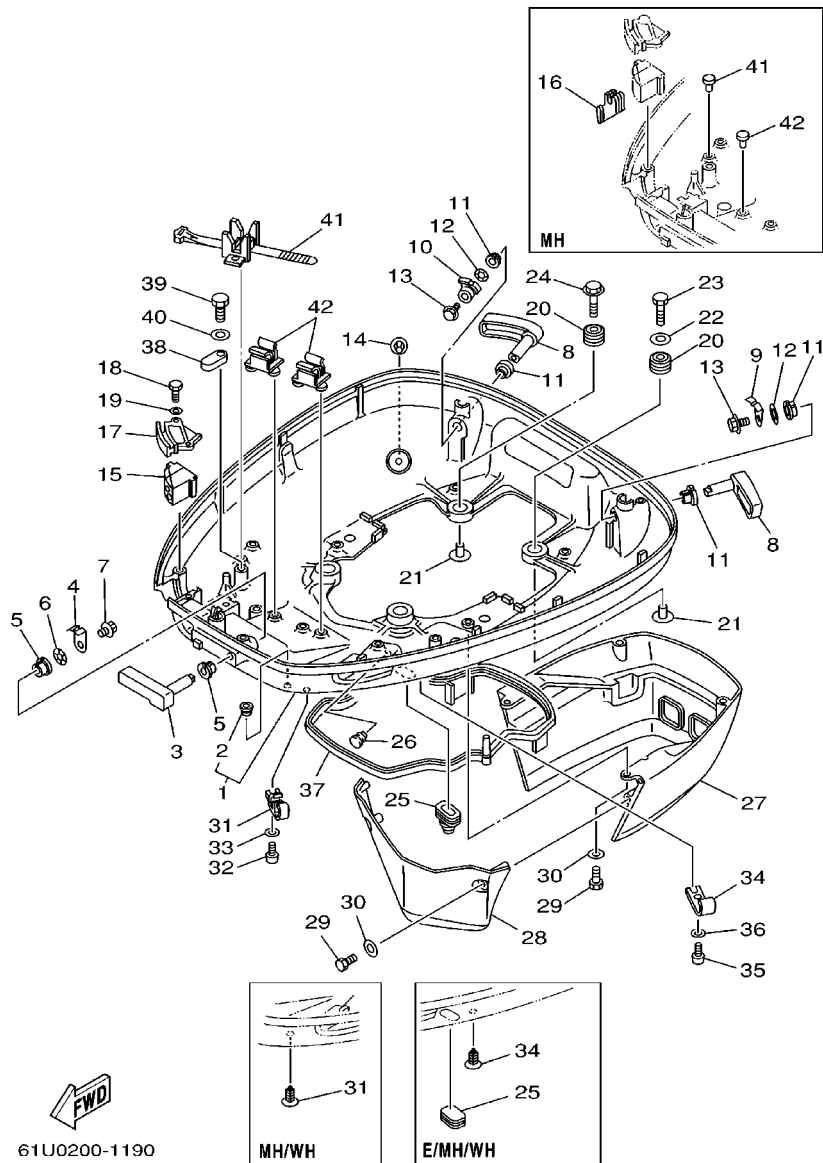


6E50010-0110

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	6N7-81800-10	STARTING MOTOR ASSY MOTOR DE ARRANQUE COMPLETO	1	1	1		
2	6N7-81850-10	.ARMATURE ASSY .INDUCIDO COMPLETO	1	1	1		
3	61A-81809-00	.WASHER KIT .JUEGO DE ARANDELA	1	1	1		
4	61A-81824-00	.WASHER 2 .ARANDELA 2	2	2	2		
5	6N7-81810-00	.STATOR ASSY .ESTATOR COMPLETO	1	1	1		
6	6K7-8182G-10	.BUSH, TERMINAL .BUJE DE TERMINAL	1	1	1		
7	6N7-81840-00	.BRUSH HOLDER ASSY .SOSTEN DE ESCOBILLA COMPLETO	1	1	1		
8	6N7-81801-00	.BRUSH SET .JUEGO DE ESCOBILLA	1	1	1		
9	6N7-81813-00	.SPRING, BRUSH .RESORTE DE ESCOBILLA	4	4	4		
10	6N7-81820-10	.REAR BRACKET ASSY .CUBIERTA TRASERA COMPL	1	1	1		
11	6N7-81807-00	.GEAR ASSY, STARTING MOTOR .PINON CONJUNTO	1	1	1		
12	6N7-81857-00	.RETAINER .SEGURO	1	1	1		
13	6N7-81830-00	.FRONT BRACKET ASSY .SOPORTE DELANTERO COMPLETO	1	1	1		
14	6K7-81826-10	.BOLT .PERNO	2	2	2		
15	6E5-8182E-10	.WASHER .RONDANA	1	1	1		
16	6E5-8182F-10	.WASHER .RONDANA	2	2	2		
17	6E5-8182A-10	.NUT .TUERCA	1	1	1		
18	6E5-8182K-10	.NUT .TUERCA	1	1	1		
19	6E5-81822-02-98	BRACKET, STARTING MOTOR SOPORTE DE MOTOR DE ARRANQUE	1	1	1	1	
20	90119-08M76	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2		
21	90119-08M77	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
22	90119-08M57	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1	1		
23	92990-08600	WASHER, PLATE ARANDELA	1	1	1		
24	97095-08016	BOLT PERNO	1	1	1		
25	92995-08600	WASHER ARANDELA	1	1	1		

FIG. 19 BOTTOM COWLING

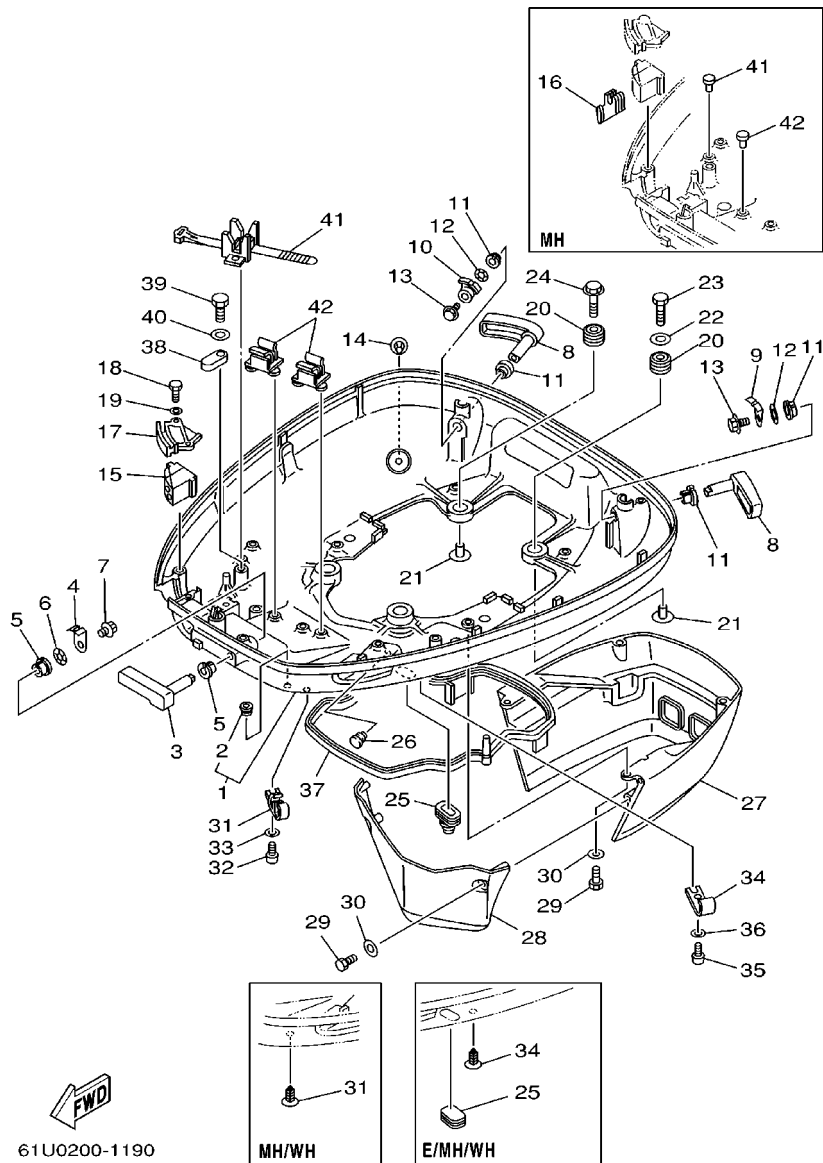
CUBIERTA INFERIOR



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	6E5-W4271-05-4D	COWLING, BOTTOM CUBIERTA INFERIOR	1	1			
	61U-W4271-02-4D	COWLING, BOTTOM CUBIERTA INFERIOR			1	1	
2	6H4-42748-00	.GROMMET .TAPON	1	1	1	1	
3	688-42815-01-8D	LEVER, CLAMP PALANCA ABRAZADERA	1	1	1	1	
4	688-42816-00	LEVER, CLAMP PALANCA ABRAZADERA	1	1	1	1	
5	90386-13M38	BUSH BUJE	2	2	2	2	
6	90206-13M10	WASHER, WAVE ARANDELA ONDULADA	1	1	1	1	
7	90119-06M09	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1	1	1	
8	6E5-42817-01-4D	LEVER, CLAMP PALANCA ABRAZADERA	2	2	2	2	
9	6G5-42816-00	LEVER, CLAMP PALANCA ABRAZADERA	1	1	1	1	
10	6E5-42816-01	LEVER, CLAMP PALANCA ABRAZADERA	1	1	1	1	
11	90386-13M38	BUSH BUJE	4	4	4	4	
12	90206-13M10	WASHER, WAVE ARANDELA ONDULADA	2	2	2	2	
13	90119-06M09	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
14	6E5-44391-00	NIPPLE, HOSE NIPLE MANGUERA	1	1	1	1	
15	6E5-42725-00	GROMMET TAPON	1	1	1	1	
16	61U-42725-00	GROMMET TAPON				1	
17	6E5-42738-01-5B	PLATE, FITTING PLACA DE AJUSTE	1	1	1	1	
18	97095-06016	BOLT PERNO	2	2	2	2	
19	92995-06600	WASHER ARANDELA	2	2	2	2	
20	90480-22M15	GROMMET TAPON	4	4	4	4	
21	90387-08M37	COLLAR CASQUILLO CON VALONA	4	4	4	4	
22	90201-08M54	WASHER, PLATE ARANDELA PLANA	1	1	1	1	
23	97075-08035	BOLT PERNO	1	1	1	1	
24	90119-08M22	BOLT, WITH WASHER TORNILLO CON ARANDELA	3	3	3	3	
25	688-42726-10	GROMMET TAPON	1				
	6H4-42726-00	GROMMET TAPON		1	1	1	

FIG. 19 BOTTOM COWLING

CUBIERTA INFERIOR

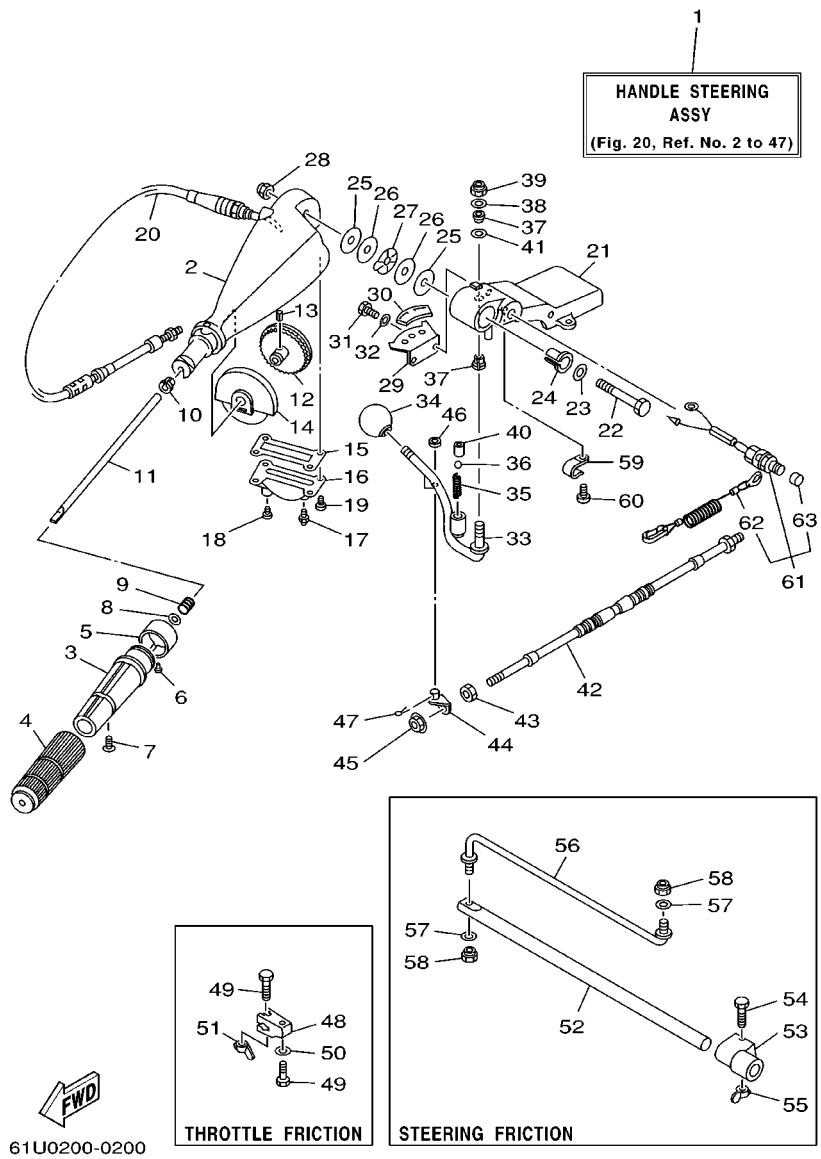


REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
26	90480-10M36	GROMMET TAPON	1	1	1	1	
27	6E5-42741-01-4D	APRON MANDIL	1	1	1	1	
28	6E5-42771-01-4D	APRON MANDIL	1	1	1	1	
29	97095-06020	BOLT PERNO	6	6	6	6	
30	92995-06600	WASHER ARANDELA	6	6	6	6	
31	6E5-24367-01	CLAMP, FUEL PIPE 2 GRAMPA DE TUBO DE COMBUST.2	2	2			
	90338-05M03	PLUG TAPON			2	2	
32	90157-06M01	SCREW, PAN HEAD TORNILLO CABEZA CONICA PLANA	2	2			
33	92990-06600	WASHER, PLATE ARANDELA	2	2			
34	6E5-24367-10	CLAMP, FUEL PIPE 2 GRAMPA DE TUBO DE COMBUST.2	1				
	90338-05M03	PLUG TAPON		1	1	1	
35	90157-06M01	SCREW, PAN HEAD TORNILLO CABEZA CONICA PLANA	1				
36	92990-06600	WASHER, PLATE ARANDELA	1				
37	6E5-42716-00	RUBBER, SEAL 1 SELLO DE GOMA 1	1	1	1	1	
38	6E5-82588-00	PLATE PLACA	1	1	1	1	
39	97095-06020	BOLT PERNO	1	1	1	1	
40	92995-06600	WASHER ARANDELA	1	1	1	1	
41	688-82594-00	CLAMP GRAMPA	1	1	1		
	703-82119-00	COVER, LEAD WIRE CUBIERTA DE CABLE CONDUCTOR				2	
42	6E5-82594-00	CLAMP GRAMPA	2	2	2		
	689-85547-00	DAMPER AMORTIGUADOR				4	

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FIG. 20 STEERING

DIRECCION



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	6E5-W0084-12-4D	HANDLE STEERING ASSY CONJUNTO DE MANIJA			1	1	
2	692-42111-12-4D	HANDLE, STEERING MANIJA DE DIRECCION			1	1	
3	664-42119-00	GRIP, STEERING HANDLE MANGO, MANIJA DE DIRRECCION			1	1	
4	6F6-42177-A0	RUBBER, HANDLE HULE DE MANIJA			1	1	
5	6K5-42137-00	INDICATOR, THROTTLE INDICADOR ACELERADOR			1	1	
6	90269-02M09	RIVET REMACHE			1	1	
7	90149-05M13	SCREW TORNILLO DE REGLAJE			1	1	
8	92903-10600	WASHER, PLATE ARANDELA			1	1	
9	90501-23215	SPRING, COMPRESSION RESORTE DE COMPRESION			1	1	
10	90386-08032	BUSH BUJE			1	1	
11	692-42115-00	SHAFT, STEERING HANDLE EJE MANIJA DE DIRECCION			1	1	
12	663-42138-00	LEVER, THROTTLE PLANCA DE ACELERACION			1	1	
13	90254-03003	PIN, SPRING PASADOR DE TIPO A RESORTE			1	1	
14	692-42135-00	HOUSING, THROTTLE LEVER CAJA PALANCA ACELERADOR			1	1	
15	663-42133-01	GASKET EMPAQUE			1	1	
16	692-42134-03-94	COVER, THROTTLE LEVER CUBIERTA PALANCA ACELERADOR			1	1	
17	93700-06M03	NIPPLE, GREASE NIPLE DE ENGRASAR			1	1	
18	97885-06008	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA			1	1	
19	97885-05012	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA			4	4	
20	692-26301-03	THROTTLE CABLE ASSY CABLE DE ACELERADOR COMPLETO			1	1	
21	692-42121-01-4D	BRACKET SOPORTE			1	1	
22	90101-12M06	BOLT TORNILLO			1	1	
23	92990-12200	WASHER, PLAIN ARANDELA			1	1	
24	90386-12089	BUSH BUJE			1	1	
25	90202-12092	WASHER, PLATE ARANDELA DE PLANA			2	2	
26	90201-12537	WASHER, PLATE ARANDELA PLANA			2	2	
27	90206-12054	WASHER, WAVE ARANDELA ONDULADA			1	1	

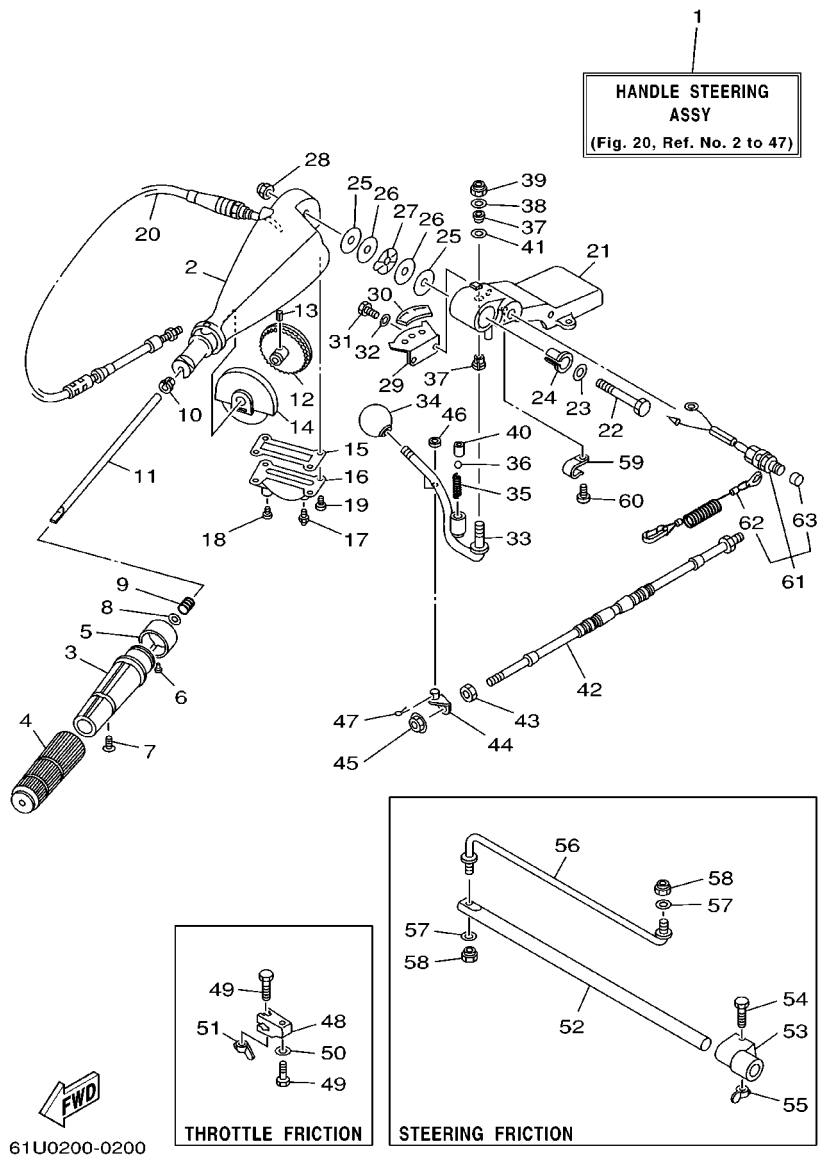


FIG. 20 STEERING

DIRECCION

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
28	90185-12058	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE			1	1	
29	697-44113-00	CAM PLATE, HANDLE PLACA DE LA LEVA DEL MANGO			1	1	
30	6K5-44191-00	INDICATOR, SHIFT INDICADOR DE CAMBIOS			1	1	
31	97013-06016	BOLT PERNO			2	2	
32	92903-06100	WASHER, SPRING ARANDELA			2	2	
33	692-44159-01	HANDLE, GEAR SHIFT MANIJA DE CAMBIO DE MARCHAS			1	1	
34	663-44173-00	LEVER, SHIFT CONTROL PALANCA CONTROL CAMBIOS			1	1	
35	90501-16M17	SPRING, COMPRESSION RESORTE DE COMPRESION			1	1	
36	93515-32M01	BALL BOLA			1	1	
37	90386-10009	BUSH BUJE			2	2	
38	90201-10120	WASHER, PLATE ARANDELA PLANA			1	1	
39	90185-10051	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE			1	1	
40	90387-12M30	COLLAR CASQUILLO CON VALONA			1	1	
41	90201-12M34	WASHER, PLATE ARANDELA PLANA			1	1	
42	6E5-48310-01	CABLE, REMOTE CONTROL CABLE CONTROL REMOTO			1	1	
43	95380-05600	NUT TUERCA			1	1	
44	6E5-44124-00	LINK, SHIFT ROD ESLABON			1	1	
45	95780-05300	NUT, NYLON TUERCA DE BRIDA			1	1	
46	92990-06600	WASHER, PLATE ARANDELA			1	1	
47	91490-25012	PIN, COTTER PASADOR DE CHAVETA			1	1	
48	663-42126-01	FRICTION, STEERING HANDLE GRIP FRICCION DE MANGO DIRECCION			1	1	
49	90101-06M27	BOLT TORNILLO			2	2	
50	92990-06600	WASHER, PLATE ARANDELA			1	1	
51	90175-06003	NUT, WING TUERCA MARIPOSA			1	1	
52	6E5-42518-01	SHAFT, FRICTION EJE FRICCION			1	1	
53	663-42528-00	PLATE, FRICTION PIEZA DE FRICCION			1	1	
54	97080-06035	BOLT PERNO			1	1	

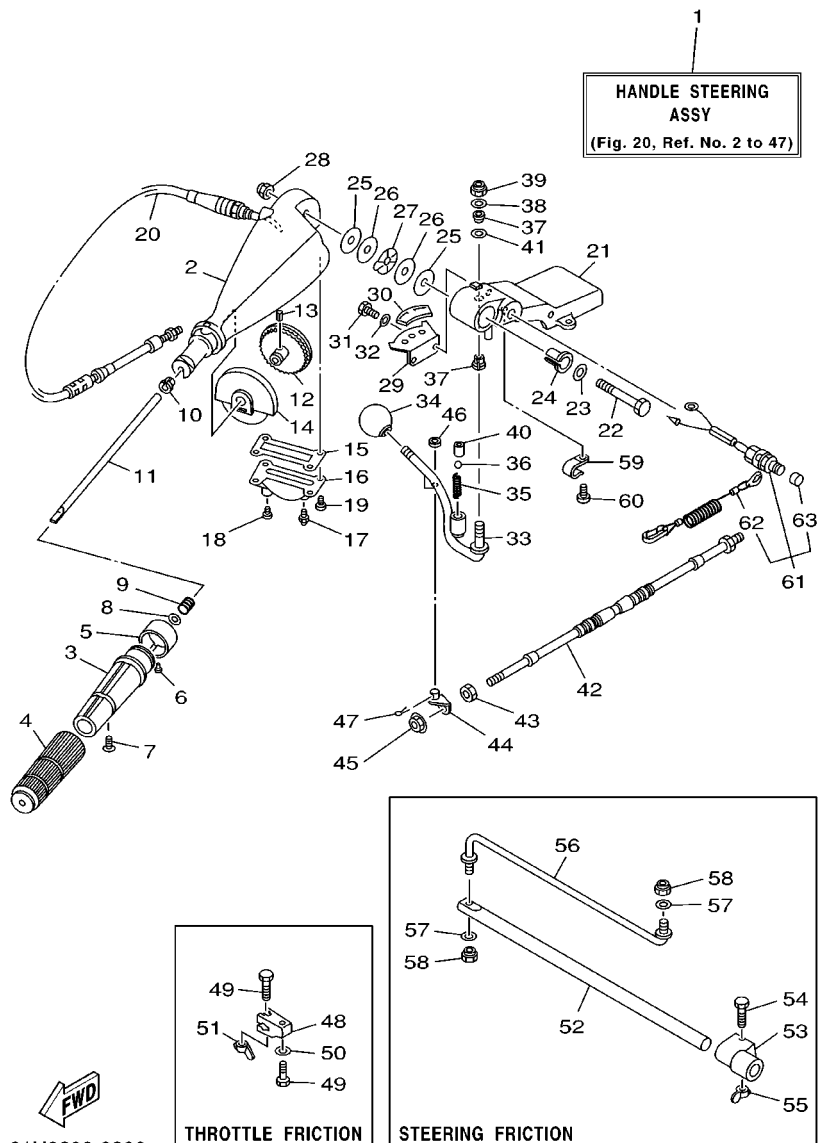


FIG. 20 STEERING

DIRECCION

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
55	90175-06003	NUT, WING TUERCA MARIPOSA			1	1	
56	6E5-42515-00	ROD, STEERING LINK VARILLA ESLABON DIRECCION			1	1	
57	92995-08600	WASHER ARANDELA			2	2	
58	90185-08057	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE			2	2	
59	90465-06M90	CLAMP BRIDA				1	
60	97885-06012	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA				1	
61	697-82575-00	ENGINE STOP SWITCH ASSY INTERRUPTOR DE PARADA COMPL				1	
62	682-82556-00	.STOPPER .RETEN				1	
63	689-8257Y-00	.CAP .CASQUILLO				1	



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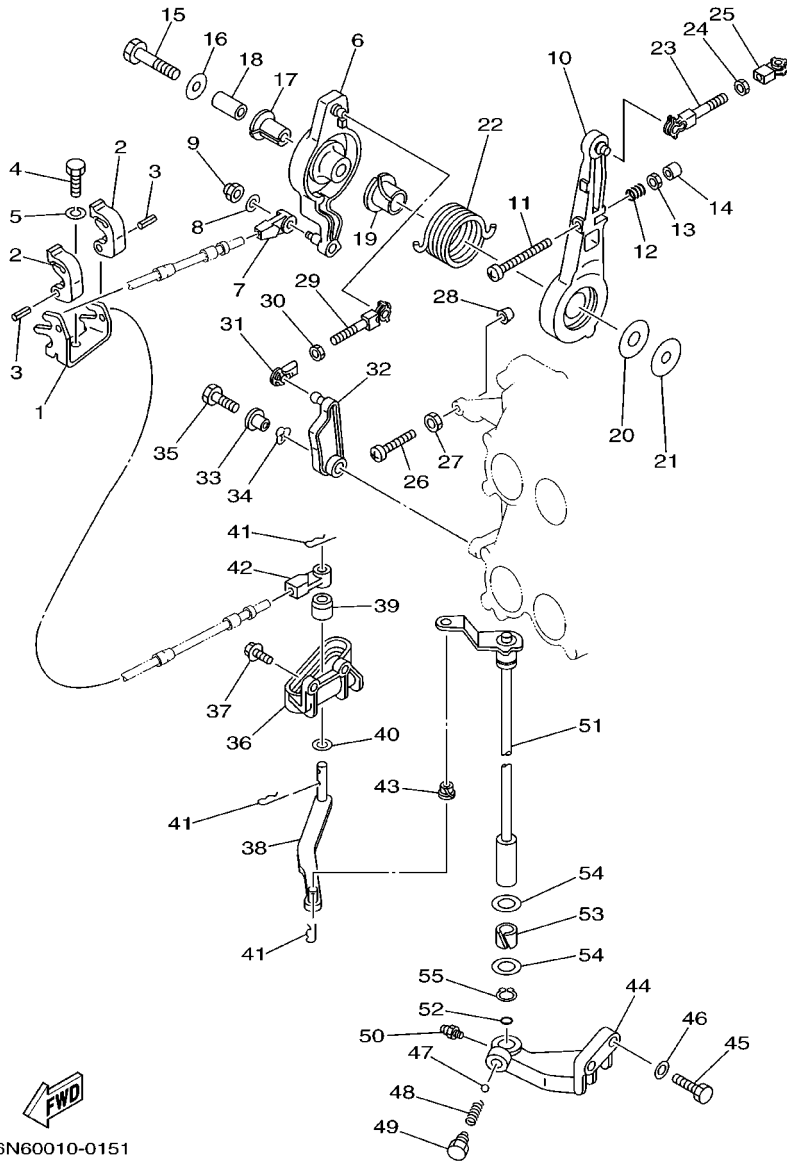


FIG. 21 CONTROL

CONTROL

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	6E5-48531-00	BRACKET, REMOTE CONTROL 1 SOPORTE DE CONTROL REMOTO	1	1	1	1	
2	6E5-48538-00	CLAMP, CABLE 1 GRAMPA DE CABLE	2	2	2	2	
3	91690-30012	PIN, SPRING PASADOR DE RESORTE	2	2	2	2	
4	97095-08020	BOLT PERNO	1	1	1	1	
5	92995-08100	WASHER ARANDELA	1	1	1	1	
6	6E5-41632-02-1S	LEVER, MAGNETO CONTROL PALANCA DE CONTROL DE MAGNETO	1	1	1	1	
7	6E5-48344-00	CABLE END, REMOTE CONTROL BASE CONTROL	1	1	1	1	
8	92990-06200	WASHER, PLAIN ARANDELA	1	1	1	1	
9	90185-06M07	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1	1	1	1	
10	6E5-41631-01-1S	LEVER, MAGNETO CONTROL PALANCA DE CONTROL DE MAGNETO	1	1	1	1	
11	90157-06013	SCREW, PAN HEAD TORNILLO CABEZA CONICA PLANA	1	1	1	1	
12	90501-16M12	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1	1	
13	95303-06600	NUT TUERCA	1	1	1	1	
14	688-44194-00	CAP TAPA	1	1	1	1	
15	97013-08045	BOLT PERNO	1	1	1	1	
16	90201-08M23	WASHER, PLATE ARANDELA PLANA	1	1	1	1	
17	90386-12089	BUSH BUJE	1	1	1	1	
18	90387-08M16	COLLAR CASQUILLO CON VALONA	1	1	1	1	
19	90386-22M13	BUSH BUJE	1	1	1	1	
20	90202-12092	WASHER, PLATE ARANDELA DE PLANA	1	1	1	1	
21	90201-08M13	WASHER, PLATE ARANDELA PLANA	1	1	1	1	
22	90508-29M12	SPRING, TORSION RESORTE DE TORSION	1	1	1	1	
23	6E5-41636-01	ROD, MAGNETO CONTROL VARILLA DE CONTROL MAGNETO	1	1	1	1	
24	95380-05600	NUT TUERCA	1	1	1	1	
25	662-41237-01	JOINT, LINK CONECTOR	1	1	1	1	
26	90157-06013	SCREW, PAN HEAD TORNILLO CABEZA CONICA PLANA	1	1	1	1	
27	95303-06600	NUT TUERCA	1	1	1	1	



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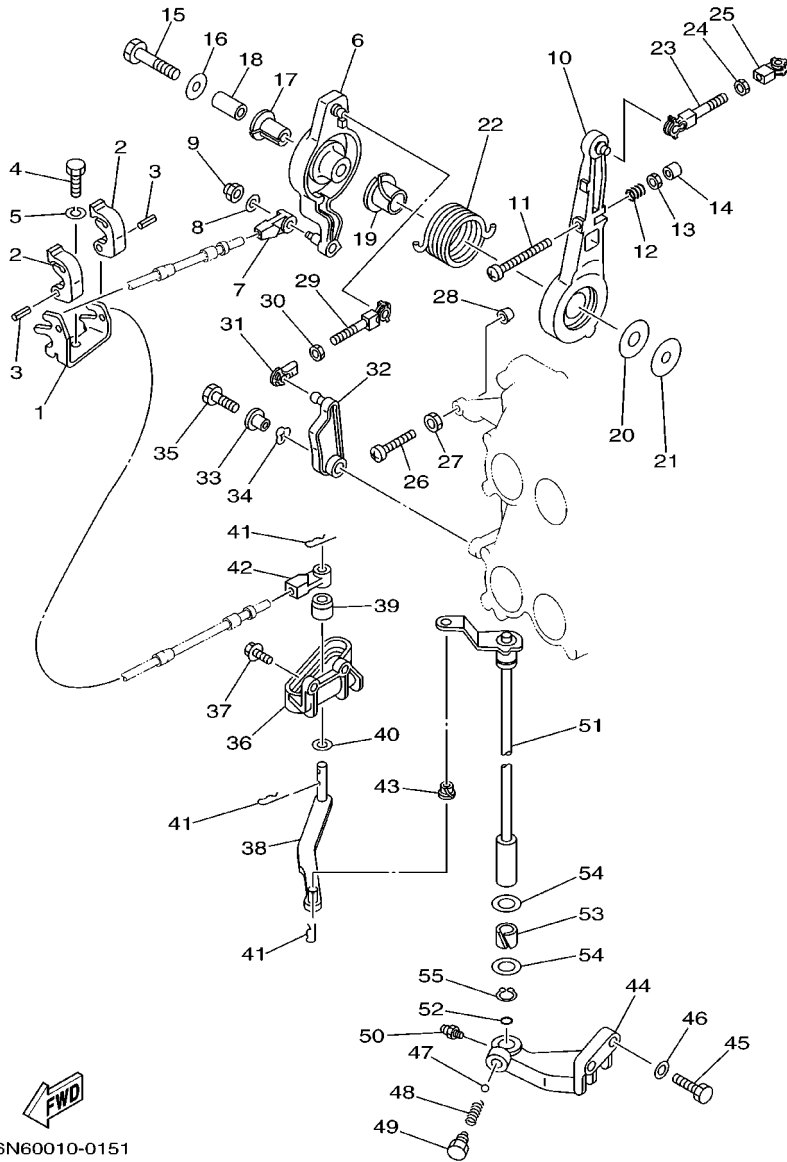


FIG. 21 CONTROL

CONTROL

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
28	688-44194-00	CAP TAPA	1	1	1	1	
29	688-41636-00	ROD, MAGNETO CONTROL VARILLA DE CONTROL MAGNETO	1	1	1	1	
30	95380-05600	NUT TUERCA	1	1	1	1	
31	662-41237-01	JOINT, LINK CONECTOR	1	1	1	1	
32	6E5-41213-00	CAM, ACCEL. LEVA ACELERADOR	1	1	1	1	
33	90387-06M29	COLLAR CASQUILLO CON VALONA	1	1	1	1	
34	90206-10M04	WASHER, WAVE ARANDELA ONDULADA	1	1	1	1	
35	97095-06025	BOLT PERNO	1	1	1	1	
36	6E5-44117-00-1S	BRACKET SOPORTE	1	1	1	1	
37	90119-06MA2	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
38	68F-44121-00	LEVER, SHIFT ROD PALANCA VARILLA CAMBIOS	1	1	1	1	
39	6E5-44122-00	BUSHING, SHIFT ROD LEVER BUJE PALANCA VARILLA DE CAMBIO	1	1	1	1	
40	90202-08M20	WASHER, PLATE ARANDELA DE PLANA	1	1	1	1	
41	90468-18008	CLIP PRESILLA	3	3	3	3	
42	6E5-48344-00	CABLE END, REMOTE CONTROL BASE CONTROL	1	1	1	1	
43	90386-06M12	BUSH BUJE	1	1	1	1	
44	6E5-44118-01-94	BRACKET SOPORTE	1	1	1	1	
45	97013-08030	BOLT PERNO	2	2	2	2	
46	92903-08600	WASHER, PLATE ARANDELA	2	2	2	2	
47	93501-04M02	BALL BOLA	1	1	1	1	
48	90501-12082	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1	1	
49	648-42715-00	BUSHING BUJE	1	1	1	1	
50	93700-06M03	NIPPLE, GREASE NIPLE DE ENGRASAR	1	1	1	1	
51	6E5-44120-03	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL	1	1			L
	61U-44120-01	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL			1	1	L
	61U-44120-11	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL			1	1	Y
	6E5-44120-23	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL	1	1			X



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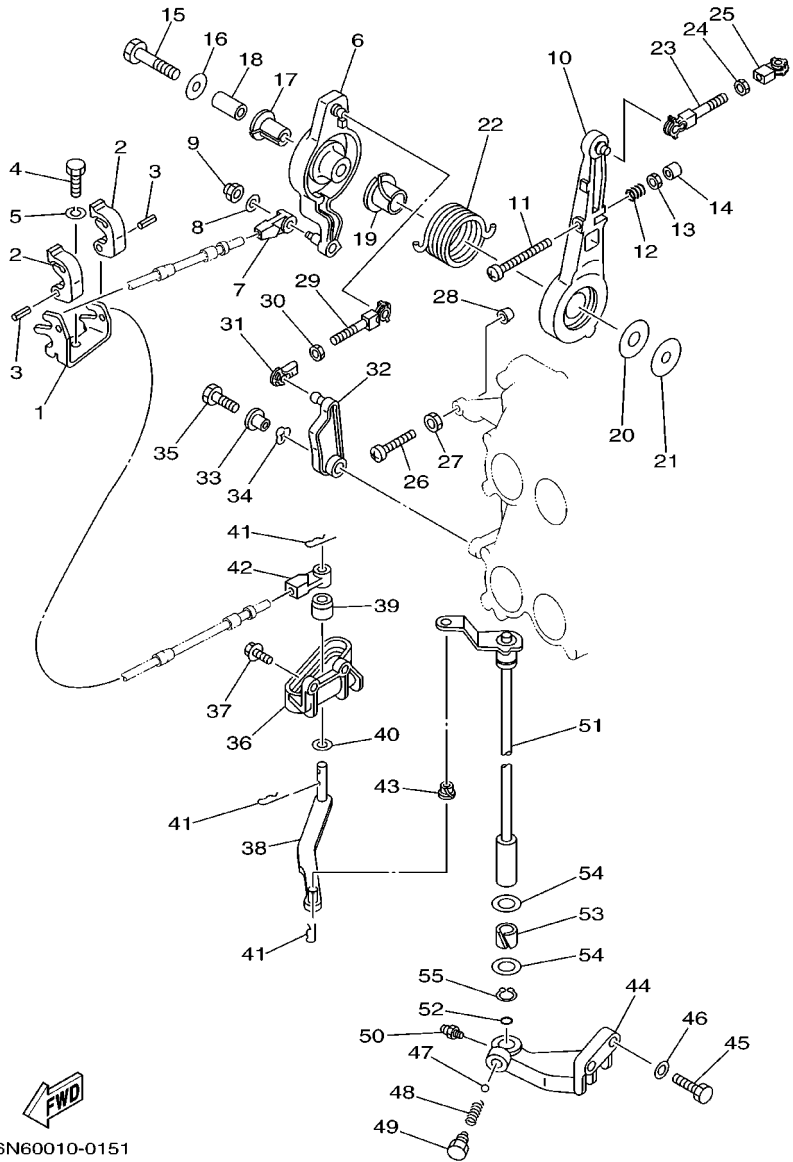


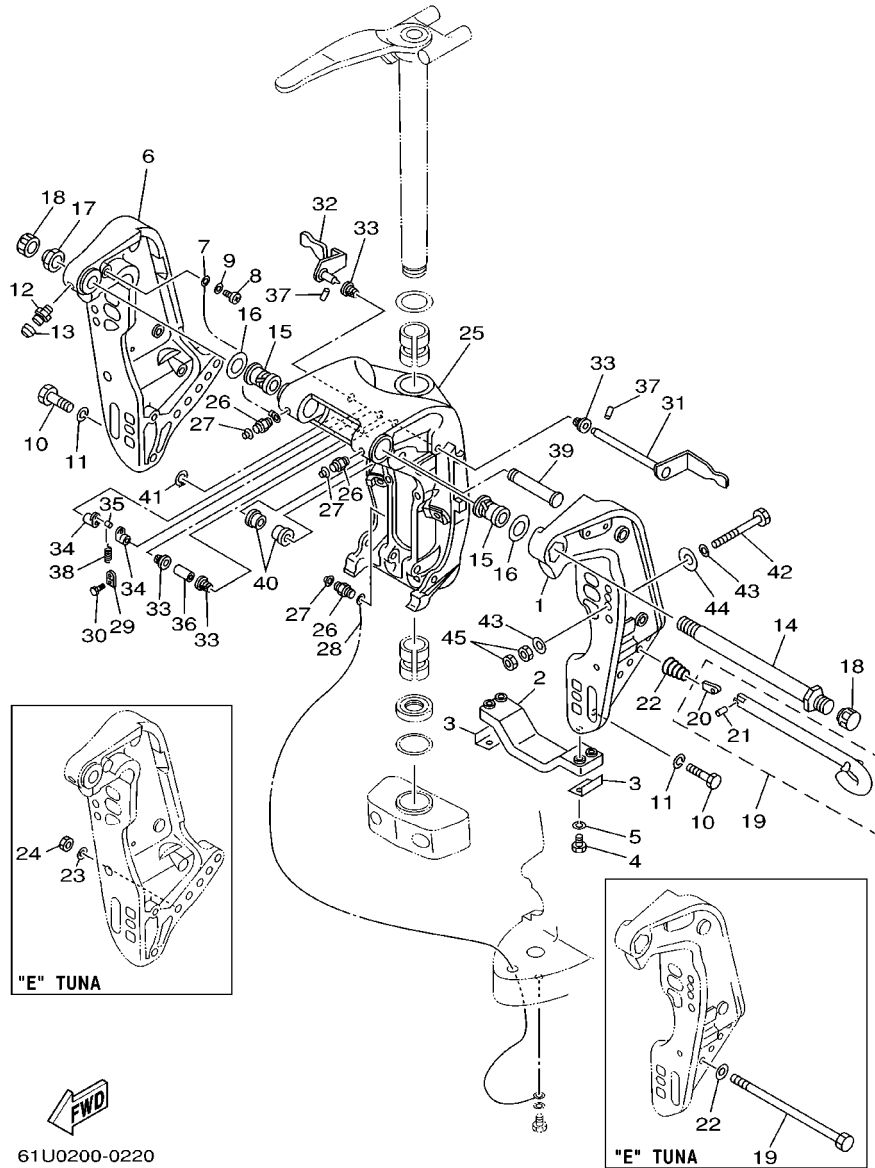
FIG. 21 CONTROL

CONTROL

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
51	61U-44120-21	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL			1	1	X
52	93210-09165	O-RING ANILLO O	1	1	1	1	
53	90386-16M66	BUSH BUJE	1	1	1	1	
54	90202-16061	WASHER, PLATE ARANDELA DE PLANA	2	2	2	2	
55	93410-16006	CIRCLIP BOLA	1	1	1	1	
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FIG. 22 BRACKET 1

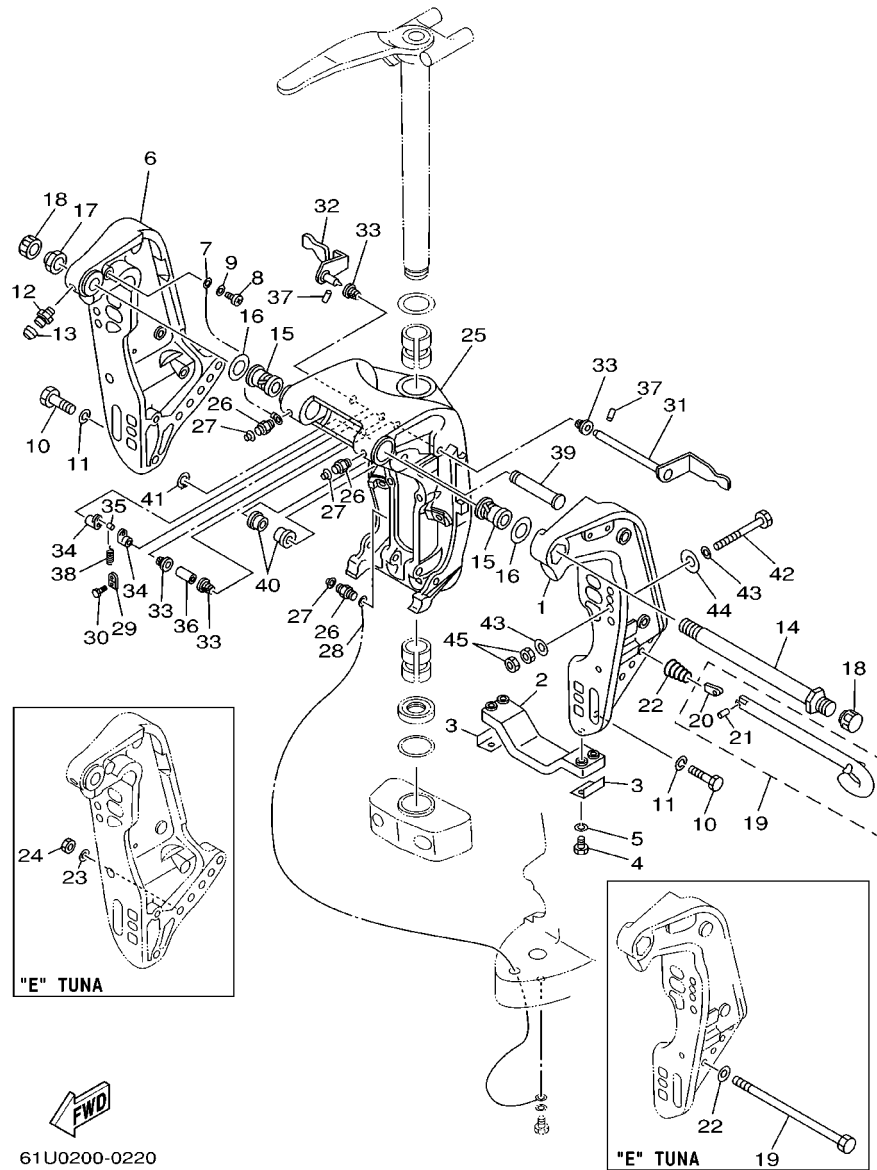
SOPORTE 1



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	6E5-43111-04-8D	BRACKET, CLAMP SOPORTE DE LA ABRAZADERA		1	1	1	FOR TUNA
	6E5-43111-62-8D	BRACKET, CLAMP SOPORTE DE LA ABRAZADERA		1			
2	6G5-45251-01	ANODE CATODE		1	1	1	
3	6G5-44526-00	PLATE PLACA 1		2	2	2	
4	97095-06030	BOLT PERNO		4	4	4	FOR TUNA
5	92995-06100	WASHER, SPRING ARANDELA		4	4	4	
6	6E5-43112-04-8D	BRACKET, CLAMP SOPORTE DE LA ABRAZADERA		1	1	1	
	6E5-43112-62-8D	BRACKET, CLAMP SOPORTE DE LA ABRAZADERA		1			
7	6E5-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4		1	1	1	AP
8	97880-06012	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA		1	1	1	
9	92990-06600	WASHER, PLATE ARANDELA		1	1	1	
10	97095-10045	BOLT PERNO		6	6	6	
11	92995-10100	WASHER ARANDELA		6	6	6	FOR TUNA
12	93700-06M03	NIPPLE, GREASE NIPLE DE ENGRASAR		1	1	1	
13	663-45119-00	CAP, GREASE NIPPLE TAPA DE GRASERA		1	1	1	
14	6R3-43131-00	BOLT, CLAMP BRACKET TORNILLO DE ABRAZADERA DEL SOP		1	1	1	
15	90386-25M31	BUSH BUJE		2	2	2	FOR TUNA
16	90201-26M59	WASHER, PLATE ARANDELA PLANA		2	2	2	
17	90185-22M11	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE		1	1	1	
18	6G5-43145-00	CAP, CLAMP BRACKET TAPA		2	2		
19	6E5-43160-00	TILT ROD ASSY VARILLA DE BASCULACION COMPL.		1	1	1	FOR TUNA
	90109-12M55	BOLT PERNO		1			
20	688-43165-00	.PLATE, TILT LOCK .PLACA DE TOPE, VARILLA SEGUR		1	1	1	
21	91690-30014	.PIN, SPRING .PASADOR DE RESORTE		1	1	1	
22	90502-20M03	SPRING, CONICAL RESORTE CONICO		1	1	1	FOR TUNA
	92995-16600	WASHER ARANDELA		1			
23	92995-12200	WASHER ARANDELA		1			FOR TUNA

FIG. 22 BRACKET 1

SOPORTE 1



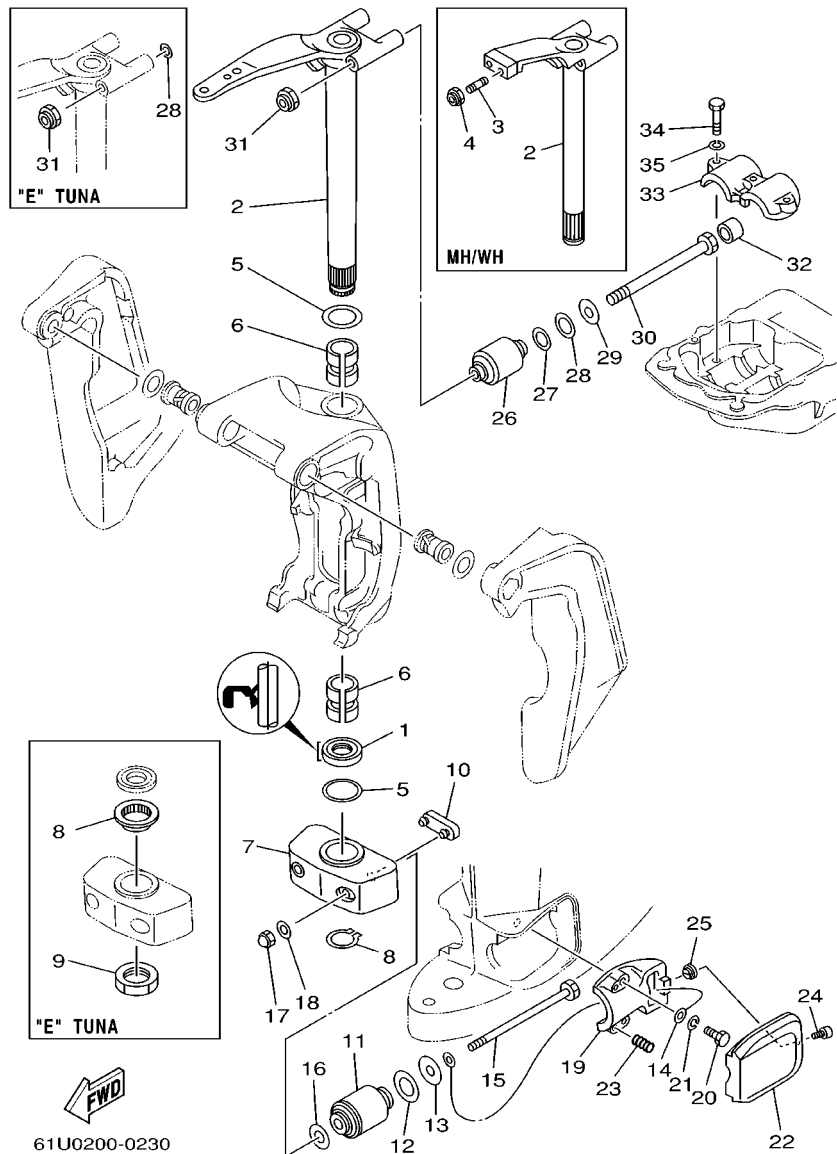
REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
24	95780-12300	NUT, FLANGE TUERCA DE BRIDA		1			FOR TUNA
25	6E5-43311-A2-8D	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1		1	1	1	L/Y
	6E5-43311-E2-8D	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1		1	1	1	X
26	93700-06M03	NIPPLE, GREASE NIPLE DE ENGRASAR		3	3	3	
27	663-45119-00	CAP, GREASE NIPPLE TAPA DE GRASERA		3	3	3	AP
28	6E5-82147-00	WIRE, LEAD 4 CABLE CONDUCTOR 4		1	1	1	L/Y
	6E5-82147-20	WIRE, LEAD 4 CABLE CONDUCTOR 4		1	1	1	X
29	6G5-43144-00	HOOK, SPRING GANCHO		1	1	1	
30	97095-06010	BOLT PERNO		1	1	1	
31	61U-43181-00	LEVER, TILT STOP PALANCA TOPE INCLINACION		1	1	1	
32	61U-43185-00	LEVER, TILT STOP PALANCA TOPE INCLINACION		1	1	1	
33	90386-10M16	BUSH BUJE		4	4	4	
34	6G5-43148-00	COLLAR, DISTANCE COLLAR		2	2	2	
35	90249-06M19	PIN PASADOR		1	1	1	
36	90387-10M05	COLLAR CASQUILLO CON VALONA		1	1	1	
37	91690-30020	PIN, SPRING PASADOR DE RESORTE		2	2	2	
38	90506-14M24	SPRING, TENSION RESORTE DE TENSION		1	1	1	
39	6E5-43126-02	PIN, UPPER SHOCK MOUNT PASADOR DE AMORTIGUADOR SUPERIOR		1	1	1	
40	90386-18M44	BUSH BUJE		2	2	2	
41	93410-18M02	CIRCLIP BOLA		1	1	1	
42	90101-12M03	BOLT (L:115MM) TORNILLO (L:115MM)		4	4	4	
	90101-12M03	BOLT (L:115MM) TORNILLO (L:115MM)		6			FOR TUNA
43	90201-13M01	WASHER, PLATE ARANDELA PLANA		8	8	8	
	90201-13M01	WASHER, PLATE ARANDELA PLANA		12			FOR TUNA
44	90201-12M05	WASHER, PLATE ARANDELA PLANA		4	4	4	
	90201-12M05	WASHER, PLATE ARANDELA PLANA		6			FOR TUNA
45	95380-12600	NUT TUERCA		8	8	8	



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FIG. 23 BRACKET 2

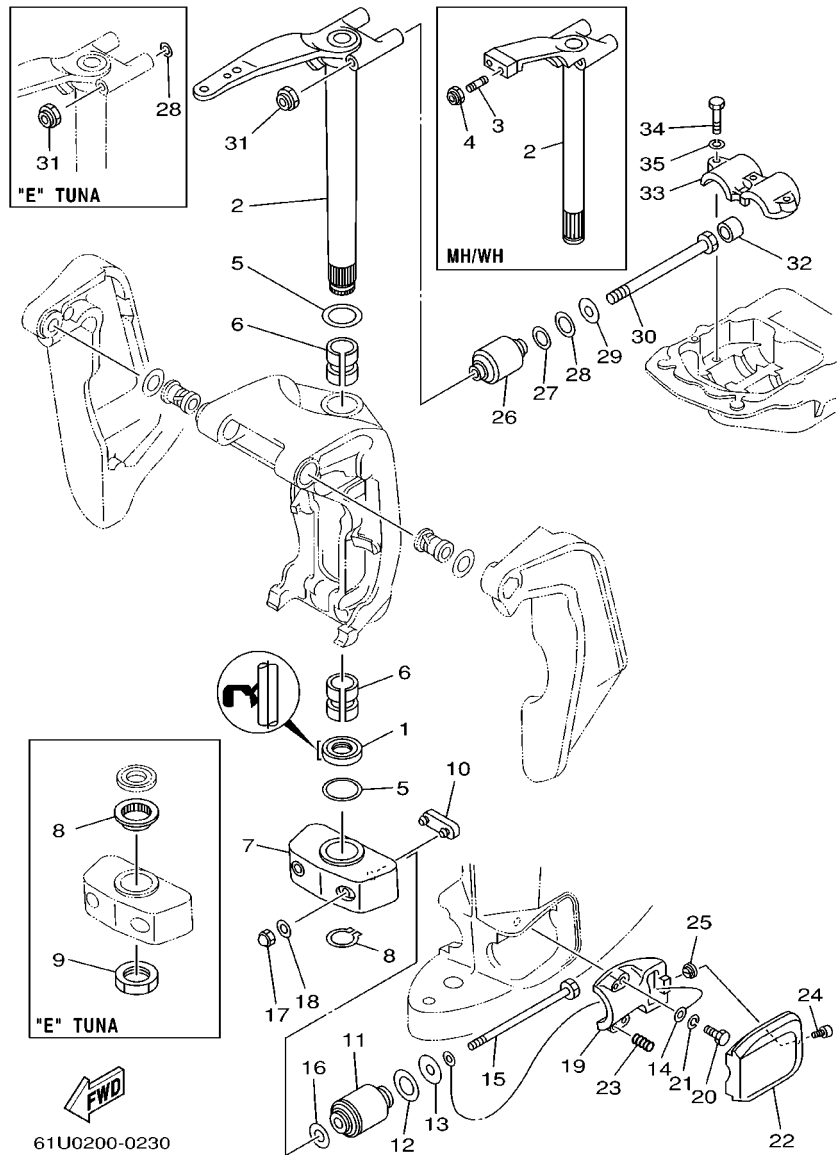
SOPORTE 2



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	93109-38M02	OIL SEAL SELLO ACEITE		1	1	1	
2	6E5-42510-05-8D	STEERING BRACKET ASSY SOPORTE DIRECCION COMPL.		1			L
	6E5-42510-11-8D	STEERING BRACKET ASSY SOPORTE DIRECCION COMPL.			1	1	L/Y
	6E5-42510-61-8D	STEERING BRACKET ASSY SOPORTE DIRECCION COMPL.		1			L-FOR TUNA
	6E5-42510-25-8D	STEERING BRACKET ASSY SOPORTE DIRECCION COMPL.		1			X
	6E5-42510-71-8D	STEERING BRACKET ASSY SOPORTE DIRECCION COMPL.			1	1	X
3	90116-10175	BOLT, STUD ESPARRAGO			2	2	
4	90185-10051	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE			2	2	
5	90201-38M60	WASHER, PLATE ARANDELA PLANA		2	2	2	
	90201-38M60	WASHER, PLATE ARANDELA PLANA		1			FOR TUNA
6	90386-38M32	BUSH BUJE		2	2	2	
	90386-38M89	BUSH BUJE		2			FOR TUNA
7	6G5-44551-01-8D	HOUSING, LOWER MOUNT RUBBER CAJA AMORTIGUADOR INFERIOR HU		1	1	1	
	6E5-44551-61-8D	HOUSING, LOWER MOUNT RUBBER CAJA AMORTIGUADOR INFERIOR HU		1			FOR TUNA
8	93410-37M04	CIRCLIP BOLA		1	1	1	
	6E5-42535-60	WASHER, THRUST RONDANA EMPUJE		1			FOR TUNA
9	6E5-42546-60	NUT TUERCA		1			FOR TUNA
10	6E5-44575-00	DAMPER, LOWER MOUNT RUBBER AMORTIGUADOR INFERIOR		1	1	1	
11	6E5-44555-00-94	MOUNT DAMPER, LOWER SIDE AMORTIGUADOR DE HULE LADO INFE		2	2	2	
12	90202-32M19	WASHER, PLATE ARANDELA DE PLANA		2	2	2	
13	90201-16M55	WASHER, PLATE ARANDELA PLANA		2	2	2	
14	6E5-82149-00	WIRE, LEAD 3 CABLE CONDUCTOR 3		1	1	1	
15	90109-14M34	BOLT PERNO		2	2	2	
	90109-14M54	BOLT PERNO		2			FOR TUNA
16	90201-15M58	WASHER, PLATE ARANDELA PLANA		2	2	2	
17	95380-14800	NUT TUERCA		2	2	2	
	90185-14M00	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE		2			FOR TUNA

FIG. 23 BRACKET 2

SOPORTE 2

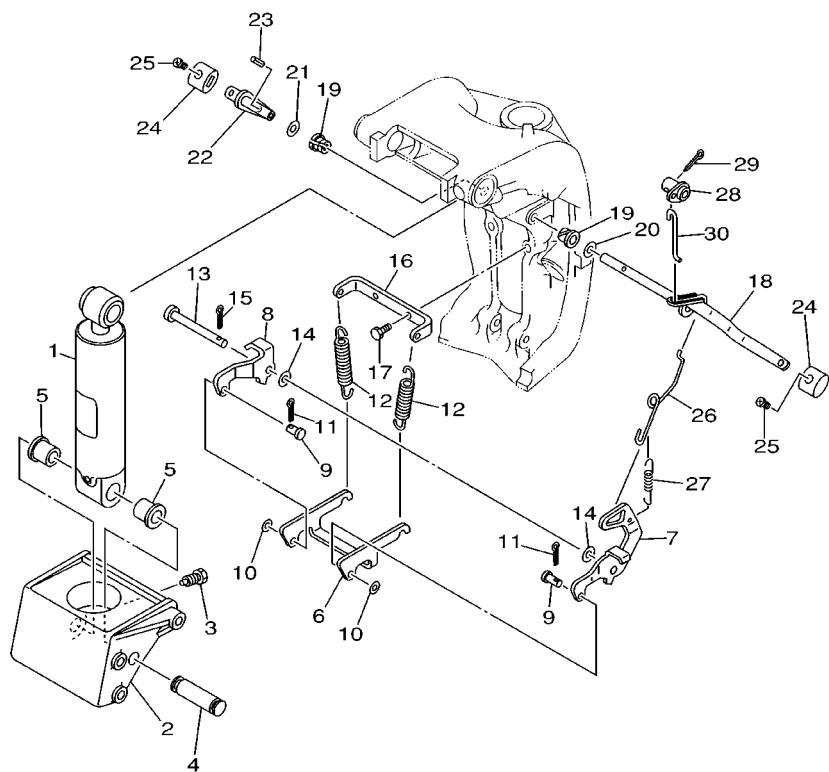


61U0200-0230

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
18	92995-14600	WASHER ARANDELA		2	2	2	
19	6E5-44552-01-94	HOUSING, LOWER MOUNT RUBBER CAJA AMORTIGUADOR INFERIOR HU		2	2	2	
20	97095-10045	BOLT PERNO		4	4	4	
21	92995-10100	WASHER ARANDELA		4	4	4	
22	6E5-44553-01-8D	COVER, LOWER MOUNT CUBIERTA, AMORTIGUADOR INFERIOR		2	2	2	
23	90501-16M28	SPRING, COMPRESSION RESORTE DE COMPRESION		4	4	4	
24	97885-06016	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA		2	2	2	
25	90179-06066	NUT TUERCA		2	2	2	
26	6E5-44514-00-94	MOUNT DAMPER, UPPER SIDE AMORTIGUADOR LADO SUPERIOR		2	2	2	
	6E5-44514-60-94	MOUNT DAMPER, UPPER SIDE AMORTIGUADOR LADO SUPERIOR		2			FOR TUNA
27	90201-26M57	WASHER, PLATE ARANDELA PLANA		2	2	2	
28	90202-26M18	WASHER, PLATE ARANDELA DE PLANA		2	2	2	
	92995-14200	WASHER ARANDELA		2			FOR TUNA
29	90201-14M56	WASHER, PLATE ARANDELA PLANA		2	2	2	
	90201-15M00	WASHER, PLATE ARANDELA PLANA		2			FOR TUNA
30	90109-12M37	BOLT PERNO		2	2	2	
	90109-14M53	BOLT PERNO		2			FOR TUNA
31	90185-12M12	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE		2	2	2	
	90185-14M00	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE		2			FOR TUNA
32	663-44575-00	DAMPER, LOWER MOUNT RUBBER AMORTIGUADOR INFERIOR		2	2	2	
33	6E5-44511-00-5B	COVER, UPPER MOUNT CUBIERTA AMORTIGUADOR SUPERIOR		1	1	1	
	6E5-44511-60-5B	COVER, UPPER MOUNT CUBIERTA AMORTIGUADOR SUPERIOR		1			FOR TUNA
34	97095-10045	BOLT PERNO		3	3	3	
35	92995-10100	WASHER ARANDELA		3	3	3	

FIG. 24 BRACKET 3

SOPORTE 3



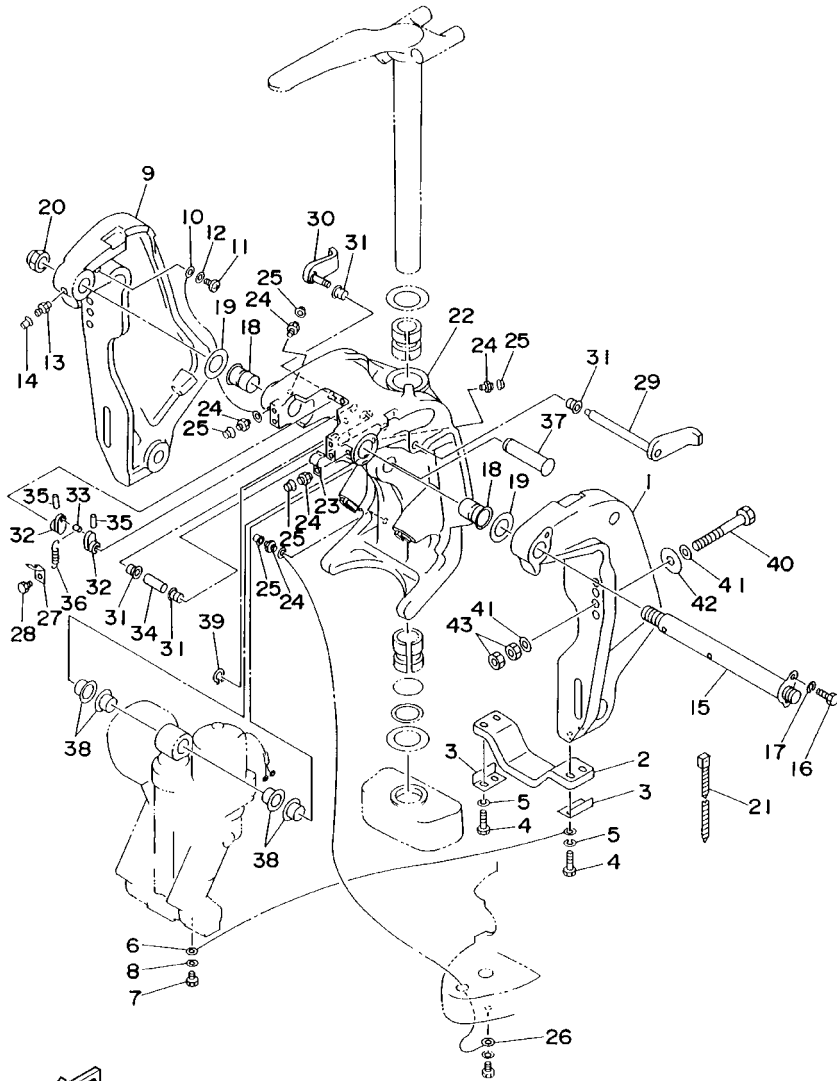
FWD
6E50200-0160

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	6E5-43170-00-4D	SHOCK ABSORBER ASSY AMORTIGUADOR COMPL.		1	1	1	
2	6E5-43128-00-8D	SPACER, CLAMP BRACKET ESPACIADOR ABRAZADERA SOPORTE		1	1	1	
3	90109-06M07	BOLT PERNO		1	1	1	
4	6E5-43124-00	PIN, LOWER SHOCK MOUNT PASADOR DE AMORTIGUADOR INFERI		1	1	1	
5	90386-18M44	BUSH BUJE		2	2	2	
6	6E5-43613-00	ARM, TILT LOCK BRAZO DE SEGURO DE INCLINACION		1	1	1	
7	6E5-43614-00	PLATE, TILT LOCK PLACA DE SEGURO DE INCLINACION		1	1	1	
8	6E5-43615-00	PLATE, TILT LOCK PLACA DE SEGURO DE INCLINACION		1	1	1	
9	90240-06M07	PIN, CLEVIS PASADOR CON HOYO		2	2	2	
10	92990-06600	WASHER, PLATE ARANDELA		2	2	2	
11	91490-25012	PIN, COTTER PASADOR DE CHAVETA		2	2	2	
12	90506-23M10	SPRING, TENSION RESORTE DE TENSION		2	2	2	
13	6E5-43659-00	SHAFT, REVERSE LOCK EJE SEGURO DE REVERSA		1	1	1	
14	92995-08600	WASHER ARANDELA		2	2	2	
15	91490-25012	PIN, COTTER PASADOR DE CHAVETA		1	1	1	
16	6E5-43679-00	STOPPER, HOOK TAPON		1	1	1	
17	97095-06016	BOLT PERNO		2	2	2	
18	6E5-43630-01	TILT LEVER ASSY PLANCA DE INCLINACION COMPL		1	1	1	
19	90386-08032	BUSH BUJE		2	2	2	
20	90202-08M08	WASHER, PLATE ARANDELA DE PLANA		1	1	1	
21	92995-08600	WASHER ARANDELA		1	1	1	
22	61U-43631-00	LEVER, TILT PALANCA DE INCLINACION		1	1	1	
23	90254-03003	PIN, SPRING PASADOR DE TIPO A RESORTE		1	1	1	
24	6E5-43317-00	GRIP MANGO		2	2	2	
25	90152-05M00	SCREW, COUNTERSUNK TORNILLO EMBUTIDO		2	2	2	
26	6E5-43616-00	ROD, TILT LOCK VARILLA SEGURO DE INCLINACION		1	1	1	
27	90506-09M09	SPRING, TENSION RESORTE DE TENSION		1	1	1	

A7

FIG. 25 BRACKET 4

SOPORTE 4

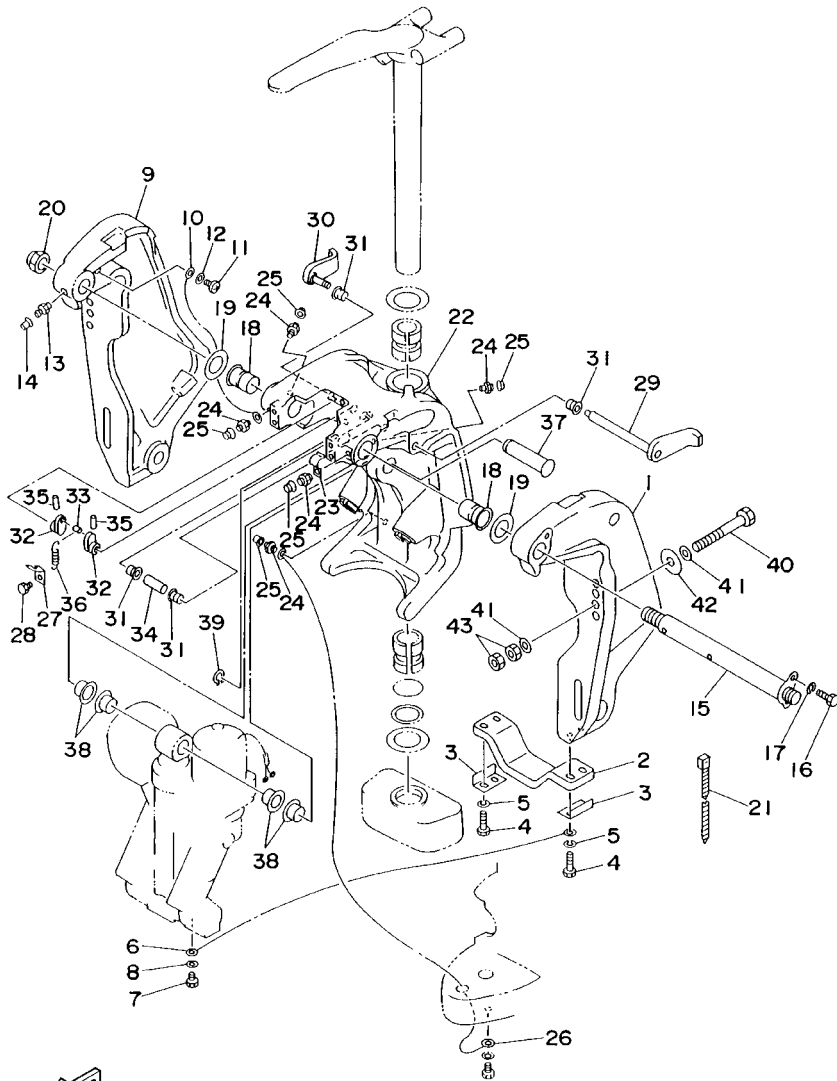


6N60010-7160

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	64E-43111-02-8D	BRACKET, CLAMP SOPORTE DE LA ABRAZADERA	1				
2	6G5-45251-01	ANODE CATODE	1				
3	6G5-44526-00	PLATE PLACA 1	2				
4	97095-06030	BOLT PERNO	4				
5	92995-06100	WASHER, SPRING ARANDELA	4				
6	6E5-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1				
7	97095-06010	BOLT PERNO	1				
8	92995-06600	WASHER ARANDELA	1				
9	64E-43112-02-8D	BRACKET, CLAMP SOPORTE DE LA ABRAZADERA	1				
10	6E5-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1				
11	97880-06012	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	1				
12	92990-06600	WASHER, PLATE ARANDELA	1				
13	93700-06M03	NIPPLE, GREASE NIPLE DE ENGRASAR	1				
14	663-45119-00	CAP, GREASE NIPPLE TAPA DE GRASERA	1				AP
15	64E-43131-01	BOLT, CLAMP BRACKET TORNILLO DE ABRAZADERA DEL SOP	1				
16	97095-08020	BOLT PERNO	1				
17	92995-08100	WASHER ARANDELA	1				
18	90386-25M31	BUSH BUJE	2				
19	90201-26M59	WASHER, PLATE ARANDELA PLANA	2				
20	90185-22M11	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1				
21	90465-11M10	CLAMP BRIDA	1				
22	64E-43311-10-8D	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1	1				L
	64E-43311-20-8D	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1	1				X
23	90465-08M63	CLAMP BRIDA	1				
24	93700-06M03	NIPPLE, GREASE NIPLE DE ENGRASAR	5				
25	663-45119-00	CAP, GREASE NIPPLE TAPA DE GRASERA	5				AP
26	6E5-82147-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1				L

FIG. 25 BRACKET 4

SOPORTE 4

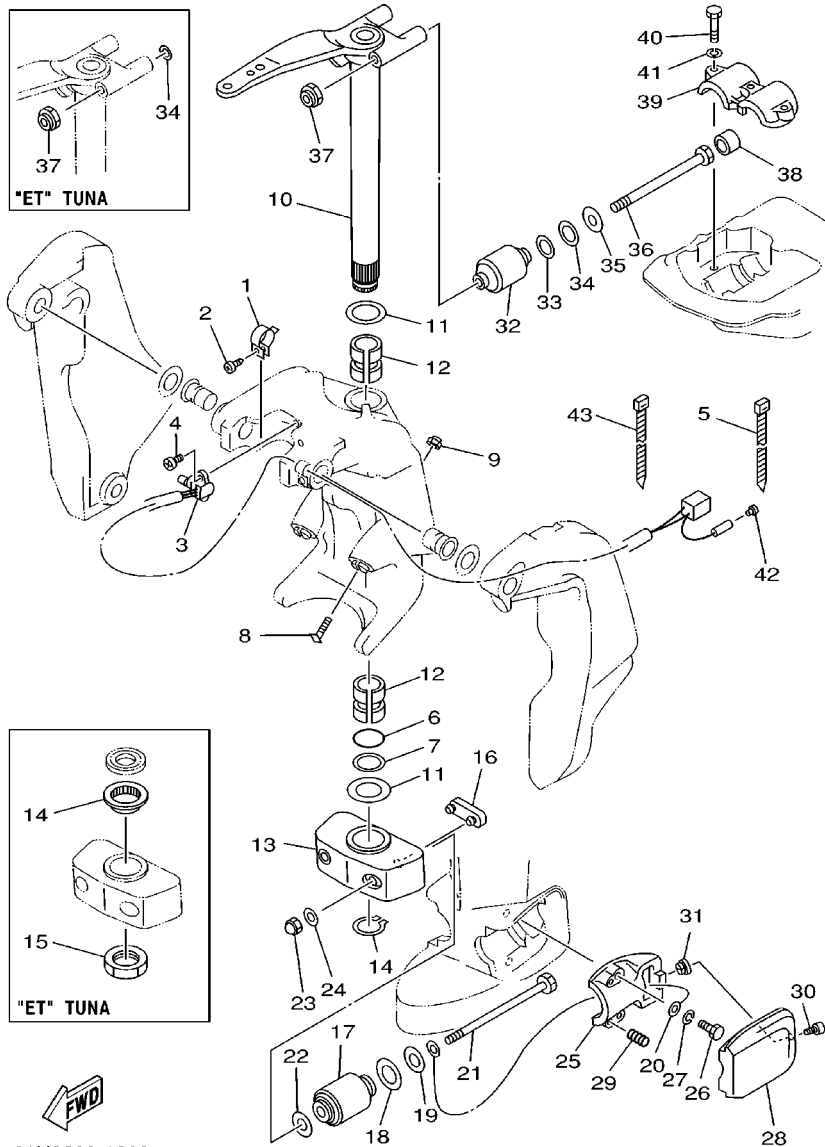


FWD
6N60010-7160

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
26	6E5-82147-20	WIRE, LEAD 4 CABLE CONDUCTOR 4	1				X
27	6G5-43144-00	HOOK, SPRING GANCHO	1				
28	97095-06010	BOLT PERNO	1				
29	6G5-43181-02	LEVER, TILT STOP PALANCA TOPE INCLINACION	1				
30	6G5-43185-02	LEVER, TILT STOP PALANCA TOPE INCLINACION	1				
31	90386-10M16	BUSH BUJE	4				
32	6G5-43148-00	COLLAR, DISTANCE COLLAR	2				
33	90249-06M19	PIN PASADOR	1				
34	90387-10M05	COLLAR CASQUILLO CON VALONA	1				
35	91690-30020	PIN, SPRING PASADOR DE RESORTE	2				
36	90506-14M24	SPRING, TENSION RESORTE DE TENSION	1				
37	64E-43126-00	PIN, UPPER SHOCK MOUNT PASADOR DE AMORTIGUADOR SUPERIOR	1				
38	90386-22M98	BUSH BUJE	4				
39	93410-22M11	CIRCLIP BOLA	1				
40	90101-12M03	BOLT (L:115MM) TORNILLO (L:115MM)	4				
	90101-12M03	BOLT (L:115MM) TORNILLO (L:115MM)	6				FOR TUNA
41	90201-13M01	WASHER, PLATE ARANDELA PLANA	8				
	90201-13M01	WASHER, PLATE ARANDELA PLANA	12				FOR TUNA
42	90201-12M05	WASHER, PLATE ARANDELA PLANA	4				
	90201-12M05	WASHER, PLATE ARANDELA PLANA	6				FOR TUNA
43	95380-12600	NUT TUERCA	8				
	95380-12600	NUT TUERCA	12				FOR TUNA

FIG. 26 BRACKET 5

SOPORTE 5

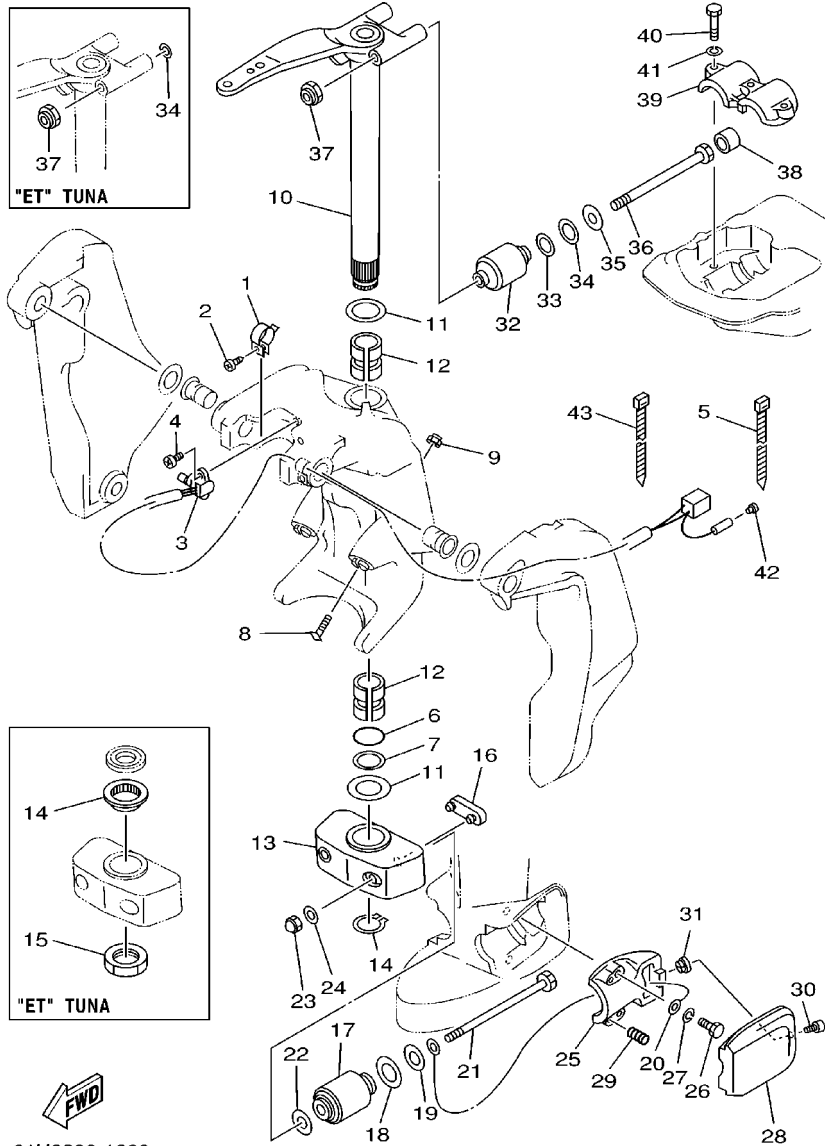


61U0200-1260

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	64E-43139-01	CAM, TRIM SENDER LEVA TRANSMISOR DE INCLINDOR	1				
2	97780-60525	SCREW, TAPPING TORNILLO ROSCA HEMBRA	1				
3	64E-83672-02	TRIM SENDER TRANSMISOR DE INCLINADOR	1				
4	97885-06016	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	2				
5	90465-11M10	CLAMP BRIDA	3				
6	93210-37MH7	O-RING ANILLO O	1				
7	90202-40M47	WASHER, PLATE ARANDELA DE PLANA	1				
8	61A-43376-00	BOLT, THRUST RECEIVER TORNILLO RECEPTOR	2				
9	95780-10300	NUT, FLANGE TUERCA DE BRIDA	2				
10	6E5-42510-05-8D	STEERING BRACKET ASSY SOPORTE DIRECCION COMPL.	1				L
	6E5-42510-25-8D	STEERING BRACKET ASSY SOPORTE DIRECCION COMPL.	1				X
	6E5-42510-61-8D	STEERING BRACKET ASSY SOPORTE DIRECCION COMPL.	1				L-FOR TUNA
11	90201-38M60	WASHER, PLATE ARANDELA PLANA	2				
	90201-38M60	WASHER, PLATE ARANDELA PLANA	1				FOR TUNA
12	90386-38M32	BUSH BUJE	2				
	90386-38M89	BUSH BUJE	2				FOR TUNA
13	6G5-44551-01-8D	HOUSING, LOWER MOUNT RUBBER CAJA AMORTIGUADOR INFERIOR HU	1				
	6E5-44551-61-8D	HOUSING, LOWER MOUNT RUBBER CAJA AMORTIGUADOR INFERIOR HU	1				FOR TUNA
14	93410-37M04	CIRCLIP BOLA	1				
	6E5-42535-60	WASHER, THRUST RONDANA EMPUJE	1				FOR TUNA
15	6E5-42546-60	NUT TUERCA	1				FOR TUNA
16	6E5-44575-00	DAMPER, LOWER MOUNT RUBBER AMORTIGUADOR INFERIOR	1				
17	6E5-44555-00-94	MOUNT DAMPER, LOWER SIDE AMORTIGUADOR DE HULE LADO INFE	2				
18	90202-32M19	WASHER, PLATE ARANDELA DE PLANA	2				
19	90201-16M55	WASHER, PLATE ARANDELA PLANA	2				
20	6E5-82149-00	WIRE, LEAD 3 CABLE CONDUCTOR 3	1				
21	90109-14M34	BOLT PERNO	2				

FIG. 26 BRACKET 5

SOPORTE 5



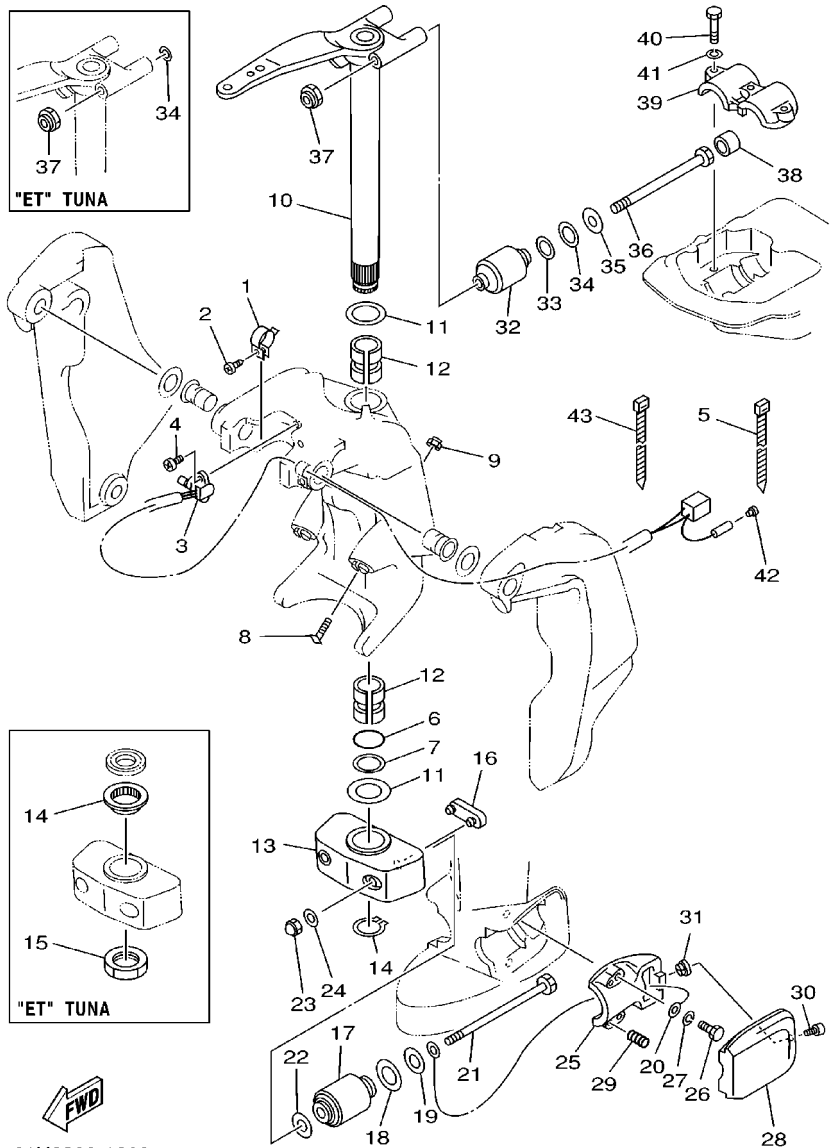
61U0200-1260

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
21	90109-14M54	BOLT PERNO	2				FOR TUNA
22	90201-15M58	WASHER, PLATE ARANDELA PLANA	2				
23	95380-14800	NUT TUERCA	2				
	90185-14M00	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	2				FOR TUNA
24	92995-14600	WASHER ARANDELA	2				
25	6E5-44552-01-94	HOUSING, LOWER MOUNT RUBBER CAJA AMORTIGUADOR INFERIOR HU	2				
26	97095-10045	BOLT PERNO	4				
27	92995-10100	WASHER ARANDELA	4				
28	6E5-44553-01-8D	COVER, LOWER MOUNT CUBIERTA, AMORTIGUADOR INFERIOR	2				
29	90501-16M28	SPRING, COMPRESSION RESORTE DE COMPRESION	4				
30	97885-06016	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	2				
31	90179-06066	NUT TUERCA	2				
32	6E5-44514-00-94	MOUNT DAMPER, UPPER SIDE AMORTIGUADOR LADO SUPERIOR	2				
	6E5-44514-60-94	MOUNT DAMPER, UPPER SIDE AMORTIGUADOR LADO SUPERIOR	2				FOR TUNA
33	90201-26M57	WASHER, PLATE ARANDELA PLANA	2				
34	90202-26M18	WASHER, PLATE ARANDELA DE PLANA	2				
	92995-14200	WASHER ARANDELA	2				FOR TUNA
35	90201-14M56	WASHER, PLATE ARANDELA PLANA	2				
	90201-15M00	WASHER, PLATE ARANDELA PLANA	2				FOR TUNA
36	90109-12M37	BOLT PERNO	2				
	90109-14M53	BOLT PERNO	2				FOR TUNA
37	90185-12M12	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	2				
	90185-14M00	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	2				FOR TUNA
38	663-44575-00	DAMPER, LOWER MOUNT RUBBER AMORTIGUADOR INFERIOR	2				
39	6E5-44511-00-5B	COVER, UPPER MOUNT CUBIERTA AMORTIGUADOR SUPERIOR	1				
	6E5-44511-60-5B	COVER, UPPER MOUNT CUBIERTA AMORTIGUADOR SUPERIOR	1				FOR TUNA
40	97095-10045	BOLT PERNO	3				

B5

FIG. 26 BRACKET 5

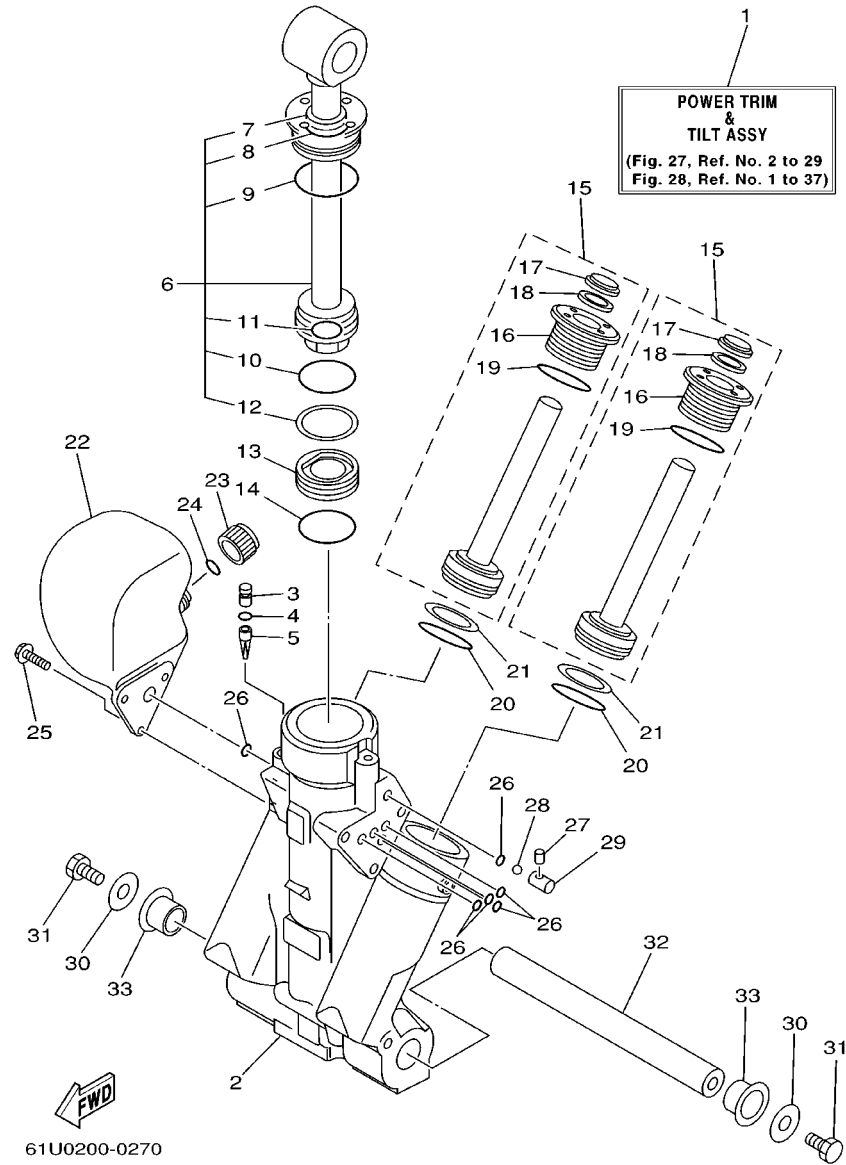
SOPORTE 5



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
41	92995-10100	WASHER ARANDELA	3				
42	703-82119-00	COVER, LEAD WIRE CUBIERTA DE CABLE CONDUCTOR	1				
43	90465-13M18	CLAMP BRIDA	1				

61U0200-1260

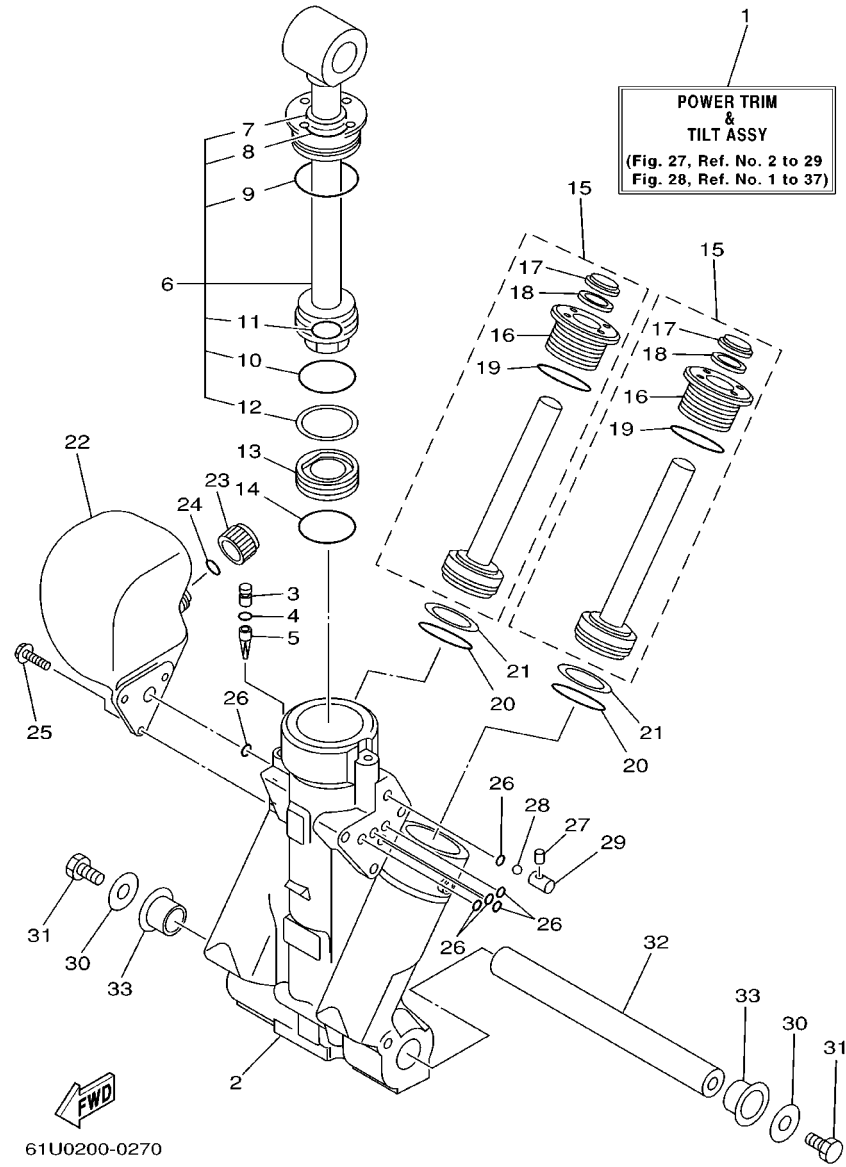
FIG. 27 POWER TRIM & TILT ASSY 1 COMPONER Y PODER VARILLA 1



61U0200-0270

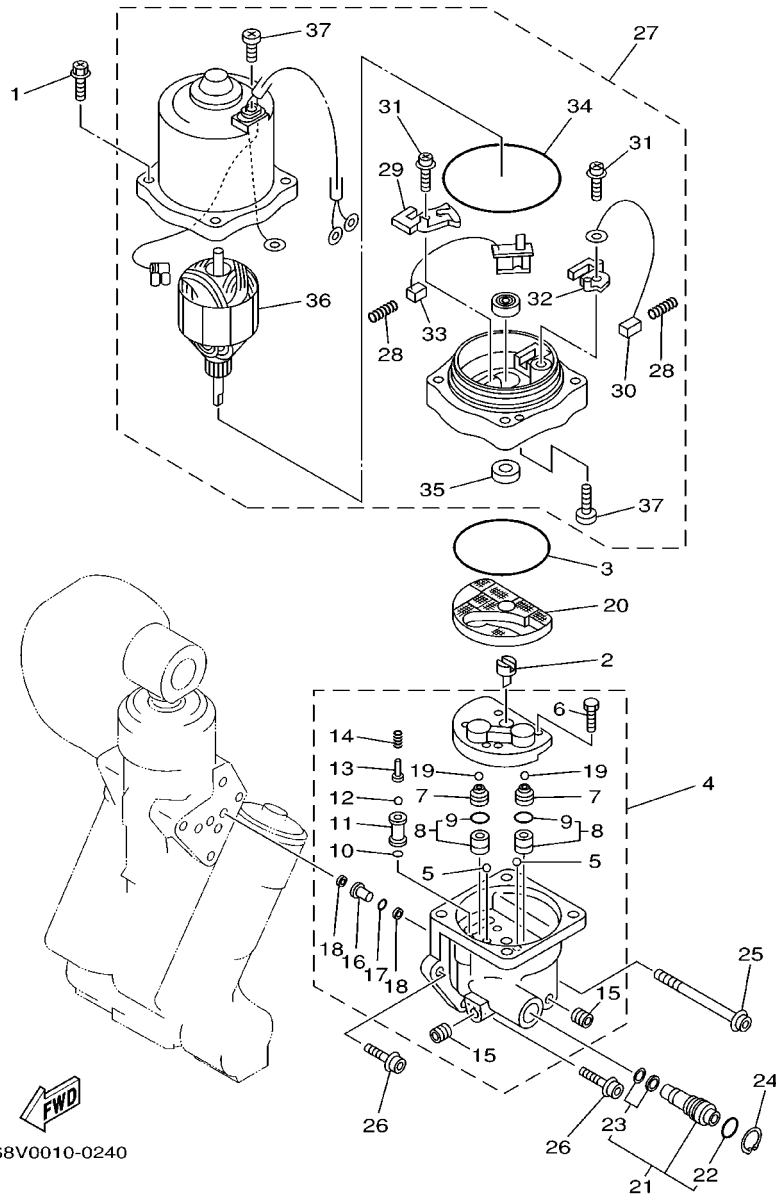
REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	64E-43800-01-4D	POWER TRIM & TILT ASSY ELEVADOR HIDRAULICO COMPL	1				
2	64E-43825-01	HOUSING, TRIM & TILT CAJA INCLINACION Y ADRNO	1				
3	64E-4388J-00	PLUG 2 TAPON 2	1				
4	93210-10M74	O-RING ANILLO O	1				
5	64E-43817-00	FILTER 2 FILTRO 2	1				
6	64E-43810-00	PISTON SUB ASSY SUB-PISTON COMPL	1				
7	64E-43898-00	.SEAL ,DUST 2 .SELLO ANTIPOLVO	1				
8	64E-43867-00	.O-RING .ANILLO EN O 7	1				
9	64E-43866-00	.O-RING .ANILLO EN O 6	1				
10	6E5-43862-00	.O-RING .ANILLO EN O 2	1				
11	64E-43883-00	.O-RING .ANILLO EN O 10	1				
12	6E5-43872-00	.RING, BACK UP .ANILLO	1				
13	6E5-43814-02	PISTON, FREE PISTON LIBRE	1				
14	6E5-43862-00	O-RING ANILLO EN O 2	1				
15	64E-43820-00	PISTON SUB ASSY PISTON COMPL	2				
16	64E-43821-00	.SCREW, TRIM CYLINDER END .TORNILLO CILINDURO EXTREMO	1				
17	64E-43822-00	.SEAL, TRIM DUST .SELLO DE POLVO	1				
18	64E-4384J-00	.SEAL, TRIM DOWN .SELLO	1				
19	6G5-43864-00	.O-RING .ANILLO EN O 4	1				
20	6E5-43864-00	O-RING ANILLO EN O 4	2				
21	6E5-43874-01	.RING, BACK UP ANILLO	2				
22	64E-43828-00	BODY, RESERVOIR CUERPO DEPOSITO	1				
23	64E-43829-00	PLUG, RESERVOIR TAPON DEPOSITO	1				
24	64E-43897-00	O-RING ANILLO EN O	1				
25	64E-4388E-00	BOLT ,SCREW TAPON	3				
26	64E-43869-00	O-RING ANILLO EN O 9	6				
27	64E-4381G-00	PIN PASADOR 1	1				

FIG. 27 POWER TRIM & TILT ASSY 1 COMPONER Y PODER VARILLA 1



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
28	6E5-43858-00	BALL ESFERA	1				
29	64E-4382G-00	VALVE, SEAT JUEGO ASIENTO VALVULA	1				
30	90201-08M14	WASHER, PLATE ARANDELA PLANA	2				
31	97080-08016	BOLT PERNO	2				
32	64E-43818-01	PIN, LOWER SHOCK MOUNT PASADOR AMORTIGUADOR INFERIOR	1				
33	90386-22M98	BUSH BUJE	2				

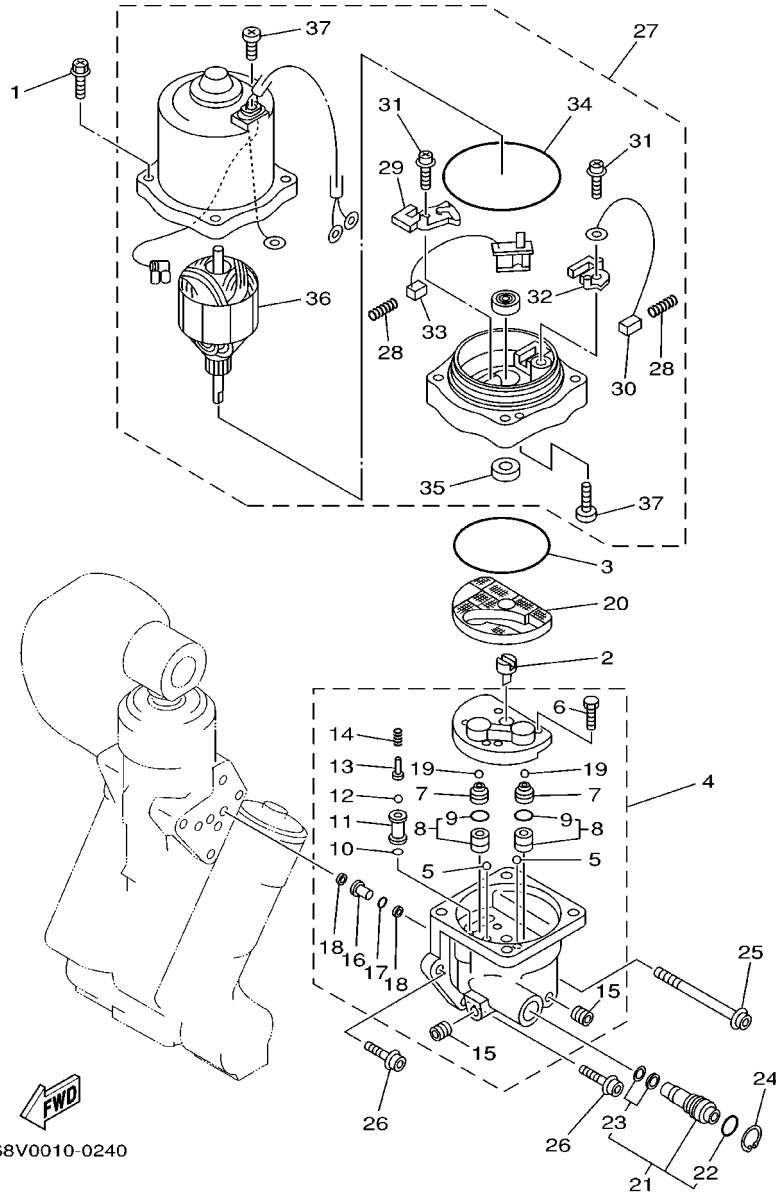
FIG. 28 POWER TRIM & TILT ASSY 2 COMPONER Y PODER VARILLA 2



68V0010-0240

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	64E-4388E-00	BOLT ,SCREW TAPON	4				
2	64E-43831-00	CONNECTOR, SHAFT CONEXION EJE	1				
3	64E-43868-00	O-RING ANILLO EN O 8	1				
4	64E-43830-00	GEAR PUMP ASSY ENGRANAJE BOMBA COMPL.	1				
5	72X-43858-00	.BALL .ESFERA	2				
6	64E-43843-00	.SCREW, VALVE LOCK .TORNILLO	4				
7	64E-43841-00	.PISTON, SHUTTLE .PISTON	2				
8	64E-43802-00	.VALVE SUB ASSY .VALVULA PRINCIPAL COMPL.	2				
9	6E5-43896-00	..O-RING ..ANILLO EN O	1				
10	6G5-43863-00	.O-RING .ANILLO EN O 3	1				
11	64E-43851-00	.SEAT, RELIEF VALVE .ASIENTO VALVULA DE DESCARGA	1				
12	64E-43858-00	.BALL .ESFERA	1				
13	64E-43859-00	.PIN, VALVE SUPPORT .PASADOR VALVULA SOPORTE	1				
14	64E-43855-00	.SPRING, UP RELIEF .RESORTE SEGURIDAD SUPERIOR	1				
15	6E5-43826-01	.PLUG, TAPER SCREW .TAPON TORNILLO CONICO	2				
16	64E-43850-00	.VALVE SUB ASSY .VALVULA COMPL	1				
17	64E-43865-00	.O-RING ANILLO EN O 5	1				
18	64E-43816-00	.FILTER 1 .FIELTRO 1	2				
19	64E-43858-00	.BALL .ESFERA	2				
20	64E-43817-10	FILTER 2 FIELTRO 2	1				
21	64E-43860-00	MANUAL VALVE SUB-ASSY VALVULA SUB-COMPL.	1				
22	72X-85075-L0	.O-RING ANILLO EN O 5	1				
23	64E-43827-00	.RING SET .ESFERA	1				
24	64E-43875-00	RING, SNAP ANILLO	1				
25	64E-43879-10	SCREW, WITH WASHER TORNILLO CON RONDANA	1				
26	64E-43879-00	SCREW, WITH WASHER TORNILLO CON RONDANA	2				
27	64E-43880-00	MOTOR ASSY MOTOR COMPL.	1				

FIG. 28 POWER TRIM & TILT ASSY 2 COMPONER Y PODER VARILLA 2



68V0010-0240

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
28	6H1-4386K-10	.SPRING, BRUSH .RESORTE, ESCOBILLA	2				
29	64E-4380J-00	.HOLDER, BRUSH .PORTAESCOBILLA	1				
30	64E-43891-00	.BRUSH 1 .ESCOBILLA 1	1				
31	98507-04010	.SCREW, PAN HEAD .TORNILLO DE CABEZA CON PLANA	2				
32	64E-4380F-00	.HOLDER, BRUSH 2 .PORTAESCOBILLA 2	1				
33	64E-43892-00	.BRUSH 2 .ESCOBILLA 2	1				
34	6G5-43865-00	.O-RING .ANILLO EN O 5	1				
35	93102-08M43	.OIL SEAL .SELLO ACEITE	1				
36	64E-43805-00	.ARMATURE ASSY .INDUCIDO COMPL.	1				
37	64E-43843-10	.SCREW, VALVE LOCK .TORNILLO	3				

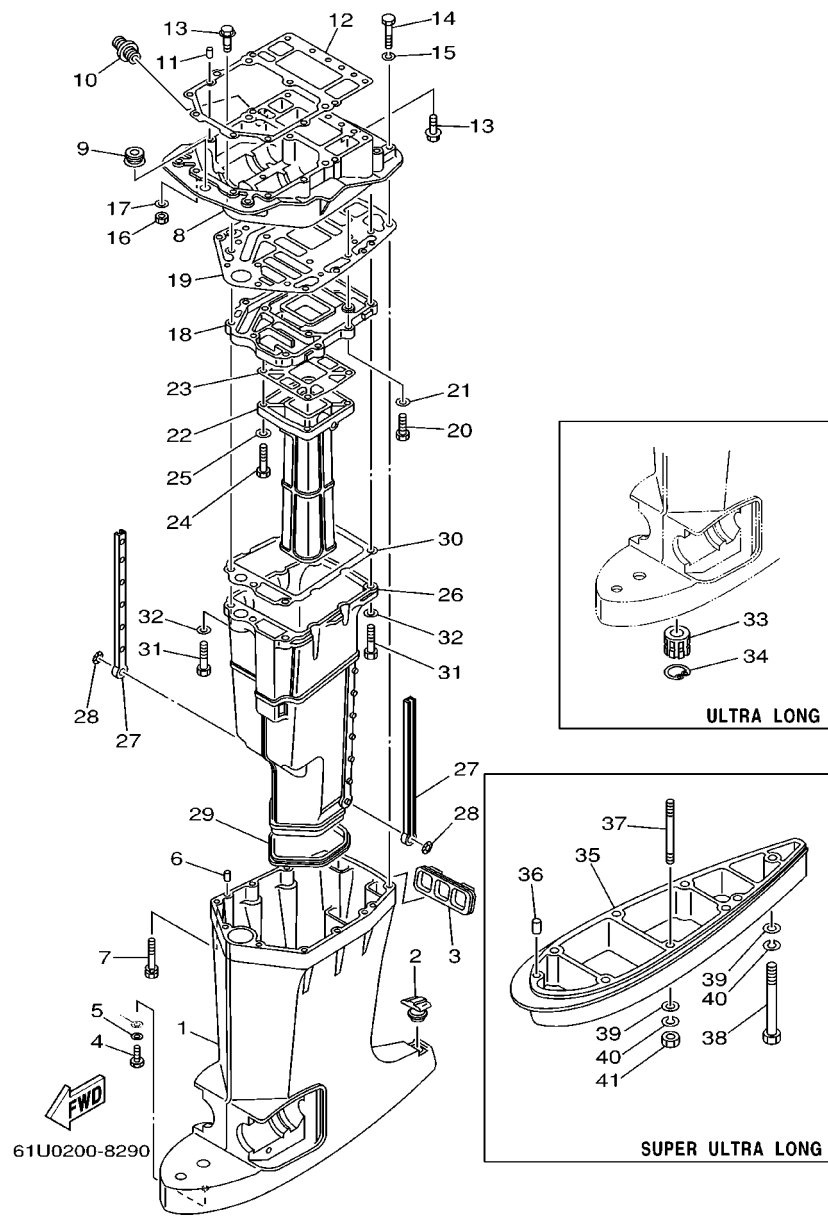


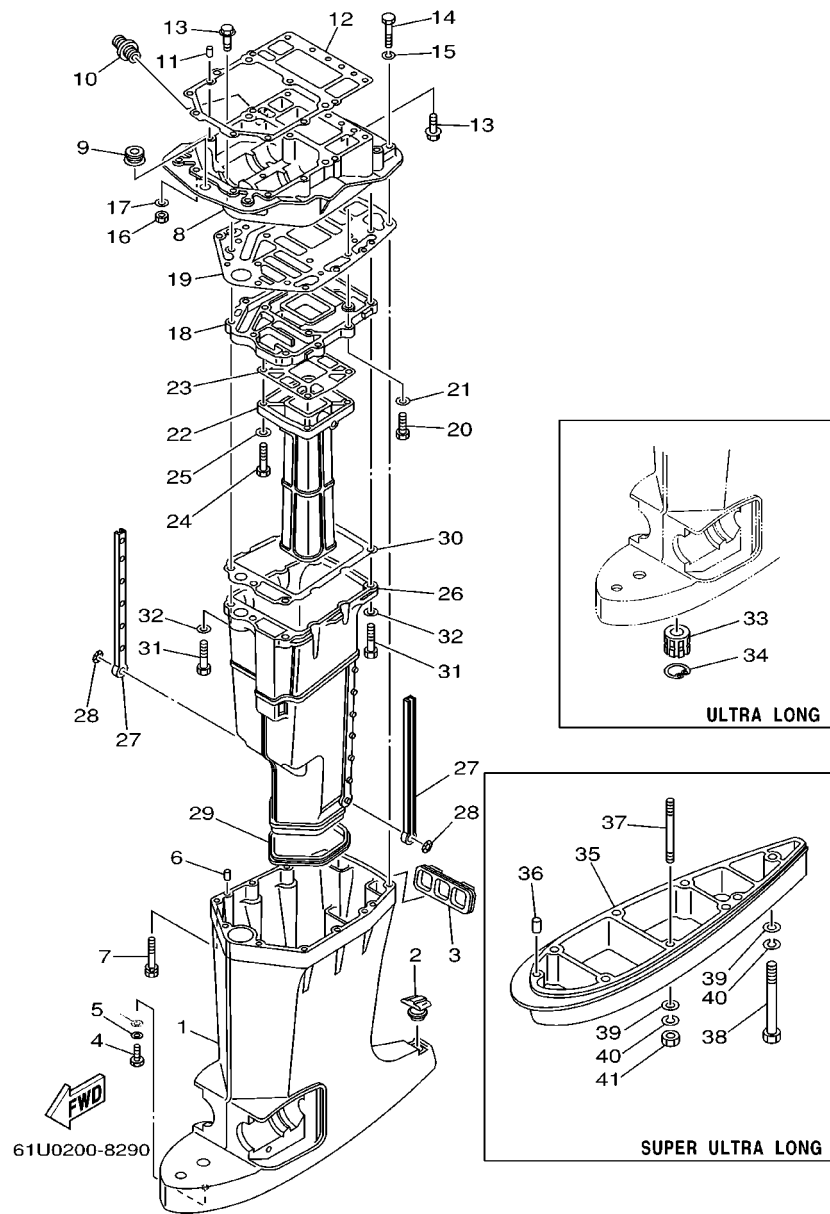
FIG. 29 UPPER CASING

FUNDA SUPERIOR

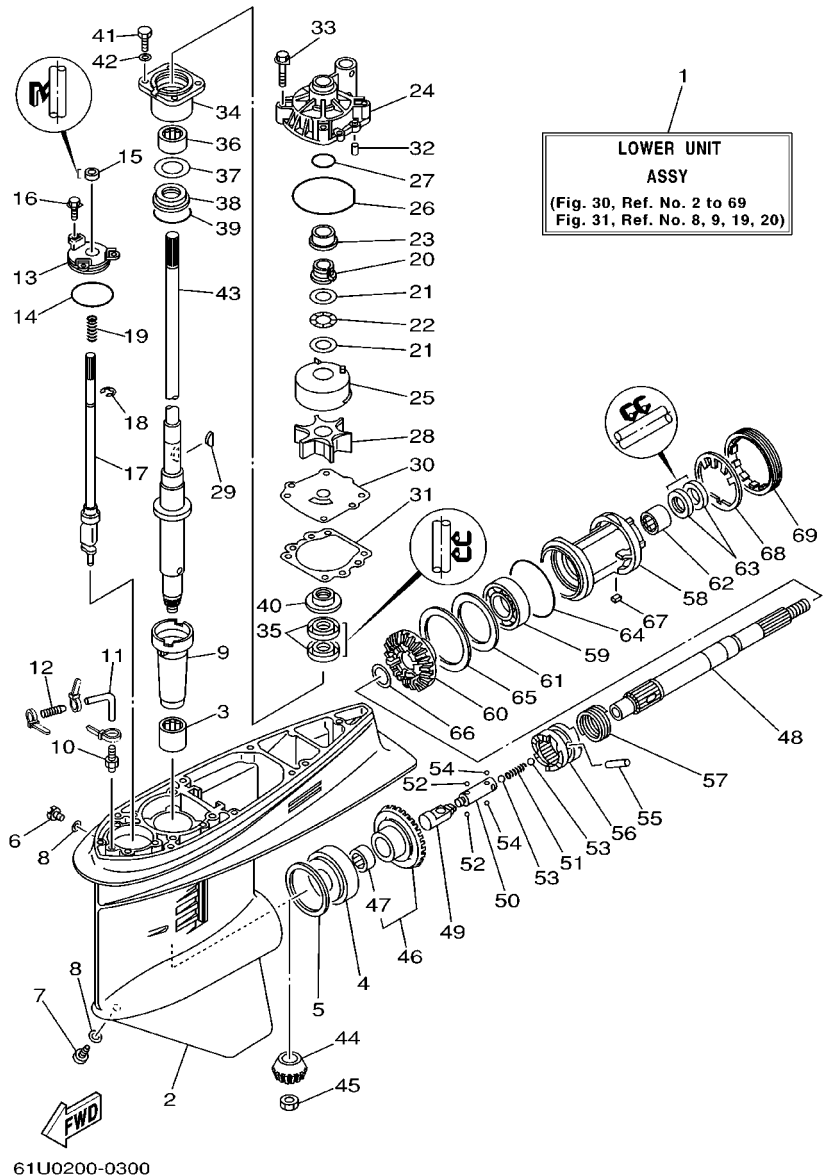
REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	6E5-45111-02-8D	CASING, UPPER CAJA SUPERIOR	1	1	1	1	L
	6E5-45111-23-8D	CASING, UPPER CAJA SUPERIOR	1	1	1	1	X
2	6E5-45155-00	CAP TAPA	1	1	1	1	
3	6E5-42769-00	SEAL, RUBBER SELLO DE GOMA	1	1	1	1	
4	97095-06010	BOLT PERNO	1	1	1	1	
5	92995-06600	WASHER ARANDELA	1	1	1	1	
6	93608-12M05	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	
7	90119-08M78	BOLT, WITH WASHER TORNILLO CON ARANDELA	6	6	6	6	
8	6E5-41137-03-94	GUIDE, EXHAUST GUIA DE ESCAPE	1	1	1	1	
9	6E5-42724-00	GROMMET TAPON	1	1	1	1	
10	6G5-12581-00	JOINT, HOSE 1 CONEXION	1	1	1	1	
11	93608-12M05	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	
12	6E5-45113-A0	GASKET, UPPER CASING EMPAQUE	1	1	1	1	
13	90119-08M79	BOLT, WITH WASHER TORNILLO CON ARANDELA	6	6	6	6	
14	97095-08045	BOLT PERNO	2	2	2	2	
15	92995-08100	WASHER ARANDELA	2	2	2	2	
16	95380-08700	NUT TUERCA	2	2	2	2	
17	92995-08100	WASHER ARANDELA	2	2	2	2	
18	6E5-41131-00-5B	MANIFOLD, EXT. 1 TUBO MULTIPLE DE ESCAPE	1	1	1	1	
19	6E5-45114-A0	GASKET, UPPER CASING EMPAQUE	1	1	1	1	
20	97095-08030	BOLT PERNO	4	4	4	4	
21	92995-08600	WASHER ARANDELA	4	4	4	4	
22	6E5-41132-00-5B	MANIFOLD, EXHAUST TUBO MULTIPLE DE ESCAPE	1	1	1	1	
23	6E5-41134-B0	GASKET, EXHAUST MANIFOLD EMPAQUE	1	1	1	1	
24	97095-08045	BOLT PERNO	4	4	4	4	
25	92995-08600	WASHER ARANDELA	4	4	4	4	
26	6E5-14711-01-5B	MUFFLER 1 SILENCIADOR 1	1	1	1	1	

FIG. 29 UPPER CASING

FUNDA SUPERIOR



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
27	6E5-14737-00	DAMPER, MUFFLER AMORTIGUADOR DE SILENCIADOR	2	2	2	2	
28	90183-05M02	NUT, SPRING TUERCA DE RESORTE	2	2	2	2	
29	6E5-45123-00	GASKET, MUFFLER EMPAQUE SILENCIADOR	1	1	1	1	
30	6E5-41135-A0	GASKET, EXHAUST MANIFOLD EMPAQUE	1	1	1	1	
31	97095-08045	BOLT PERNO	5	5	5	5	
32	92995-08600	WASHER ARANDELA	5	5	5	5	
33	6E5-45318-00	BUSHING, DRIVE SHAFT BUJE, EJE DE MANDO	1	1	1	1	X
34	93420-36M01	CIRCLIP BOLA	1	1	1	1	X
35	6E5-45211-00-4D	EXTENSION EXTENSION			1	1	Y
36	93608-12M05	PIN, DOWEL PASADOR DE CLAVIJA			4	4	Y
37	90116-10M38	BOLT, STUD ESPARRAGO			6	6	Y
38	90101-10M02	BOLT TORNILLO			1	1	Y
39	92990-10600	WASHER, PLATE ARANDELA			7	7	Y
40	92990-10100	WASHER, SPRING ARANDELA			7	7	Y
41	95380-10600	NUT TUERCA			6	6	Y



61U0200-0300

FIG. 30 LOWER CASING, DRIVE 1 IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	61U-45300-12-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1	1	1	1	L
	61U-45300-32-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR			1	1	Y
	61U-45300-22-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1	1	1	1	X
2	6E5-45301-04-8D	CASING, LOWER FUNDA INFERIOR COMPLETA	1	1	1	1	
3	93315-628U9	BEARING COJINETE	1	1	1	1	
4	93332-000U7	BEARING COJINETE	1	1	1	1	
5	6E5-45567-01-10	SHIM (T:0.10MM) LAMINA (T:0.10MM)	1	1	1	1	UR
	6E5-45567-01-12	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	1	1	1	UR
	6E5-45567-01-15	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1	1	1	UR
	6E5-45567-01-18	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1	1	1	UR
	6E5-45567-01-30	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1	1	1	UR
	6E5-45567-01-40	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1	1	1	UR
	6E5-45567-01-50	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1	1	1	UR
6	90340-08M04	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1	1	1	1	
7	688-45341-00	PLUG, DRAIN TAPON, DREN	1	1	1	1	
8	90430-08020	GASKET JUNTA	2	2	2	2	
9	6E5-45536-00	SLEEVE, DRIVE SHAFT CAMISA EJE DE MANDO	1	1	1	1	
10	6E5-45378-00	NIPPLE, HOSE NIPLE MANGUERA	1	1	1	1	
11	90445-07ME8	HOSE (L80) TUBO (L80)	1	1	1	1	L
	90445-07ME9	HOSE (L120) TUBO (L120)	1	1	1	1	X/Y
12	6E5-83558-10	END, NIPPLE EXTREMO DE NIPLE	1	1	1	1	
	6E5-83558-00	END, NIPPLE EXTREMO DE NIPLE	1	1			FOR TUNA
13	6E5-45321-00	PLATE PLACA	1	1	1	1	
14	93210-58144	O-RING ANILLO O	1	1	1	1	
15	93106-09014	OIL SEAL SELLO ACEITE	1	1	1	1	
16	90119-06M10	BOLT, WITH WASHER TORNILLO CON ARANDELA	3	3	3	3	
17	6E5-44150-02	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.	1	1	1	1	

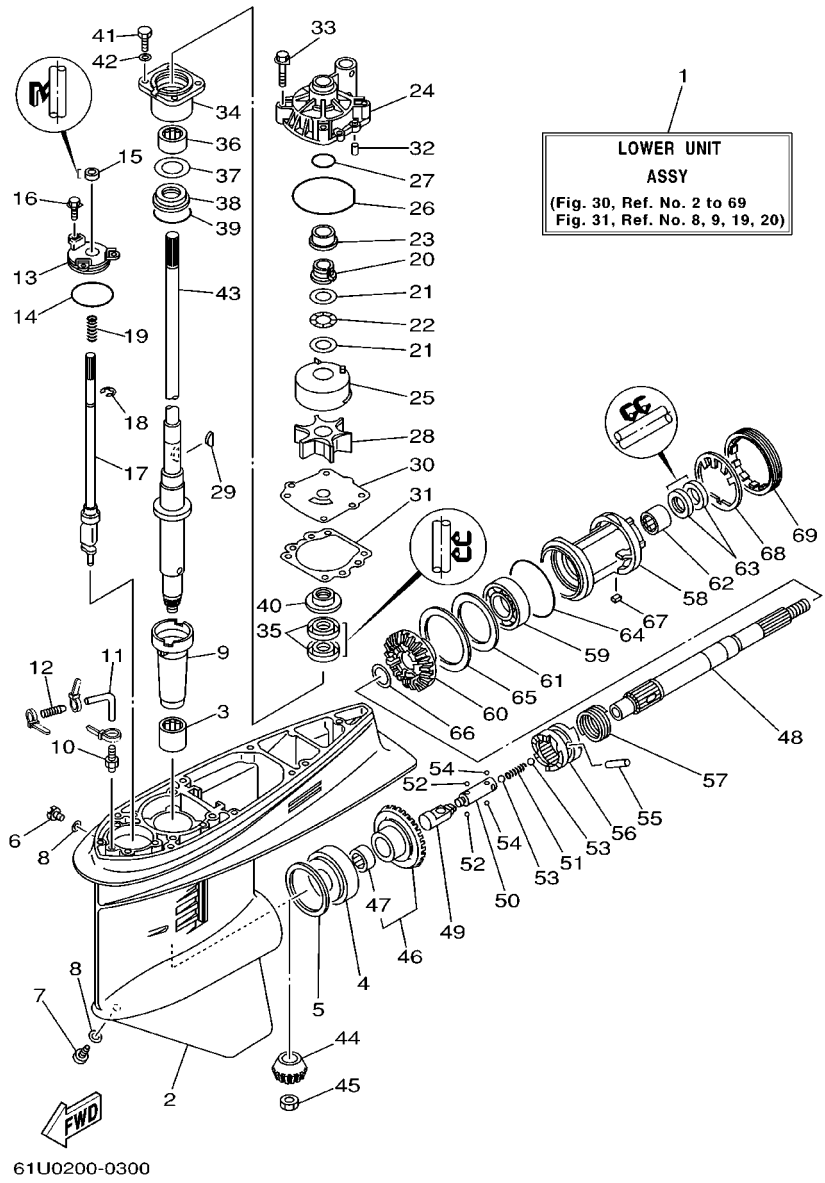


FIG. 30 LOWER CASING. DRIVE 1 IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
18	93430-08006	CIRCLIP BOLA	1	1	1	1	
19	90501-11M10	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1	1	
20	61A-45538-00	SPACER 1 ESPACIADOR 1	1	1	1	1	
21	90201-22M01	WASHER, PLATE ARANDELA PLANA	2	2	2	2	
22	90206-22M19	WASHER, WAVE ARANDELA ONDULADA	1	1	1	1	
23	61A-45527-00	COLLAR, DRIVE SHAFT COLLAR EJE FLECHA DE PROPULSION	1	1	1	1	
24	61A-44311-01	HOUSING, WATER PUMP CAJA BOMBA DE AGUA	1	1	1	1	
25	6R3-44322-42	INSERT, CARTRIDGE CARTUCHO	1	1	1	1	FOR CHROMATE
26	93210-86M38	O-RING ANILLO O	1	1	1	1	
27	93210-37160	O-RING ANILLO O	1	1	1	1	
28	6E5-44352-01	IMPELLER IMPULSOR	1	1	1	1	
29	90280-04M05	KEY, WOODRUFF CUNA WOODRUFF	1	1	1	1	
30	6E5-44323-40	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO	1	1	1	1	FOR CHROMATE
31	6E5-44315-A0	GASKET, WATER PUMP EMPAQUE	1	1	1	1	
32	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	
33	90119-08M14	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	4	
34	6E5-45331-00-94	HOUSING, BEARING CAJA DE COJINETE	1	1	1	1	
35	93101-28M16	OIL SEAL SELLO ACEITE	2	2	2	2	
36	93317-330U2	BEARING COJINETE	1	1	1	1	
37	6E5-45587-01-10	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1	1	1	UR
37	6E5-45587-01-12	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	1	1	1	UR
37	6E5-45587-01-15	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1	1	1	UR
37	6E5-45587-01-18	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1	1	1	UR
37	6E5-45587-01-30	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1	1	1	UR
37	6E5-45587-01-40	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1	1	1	UR
37	6E5-45587-01-50	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1	1	1	UR
38	93341-930V2	BEARING COJINETE	1	1	1	1	

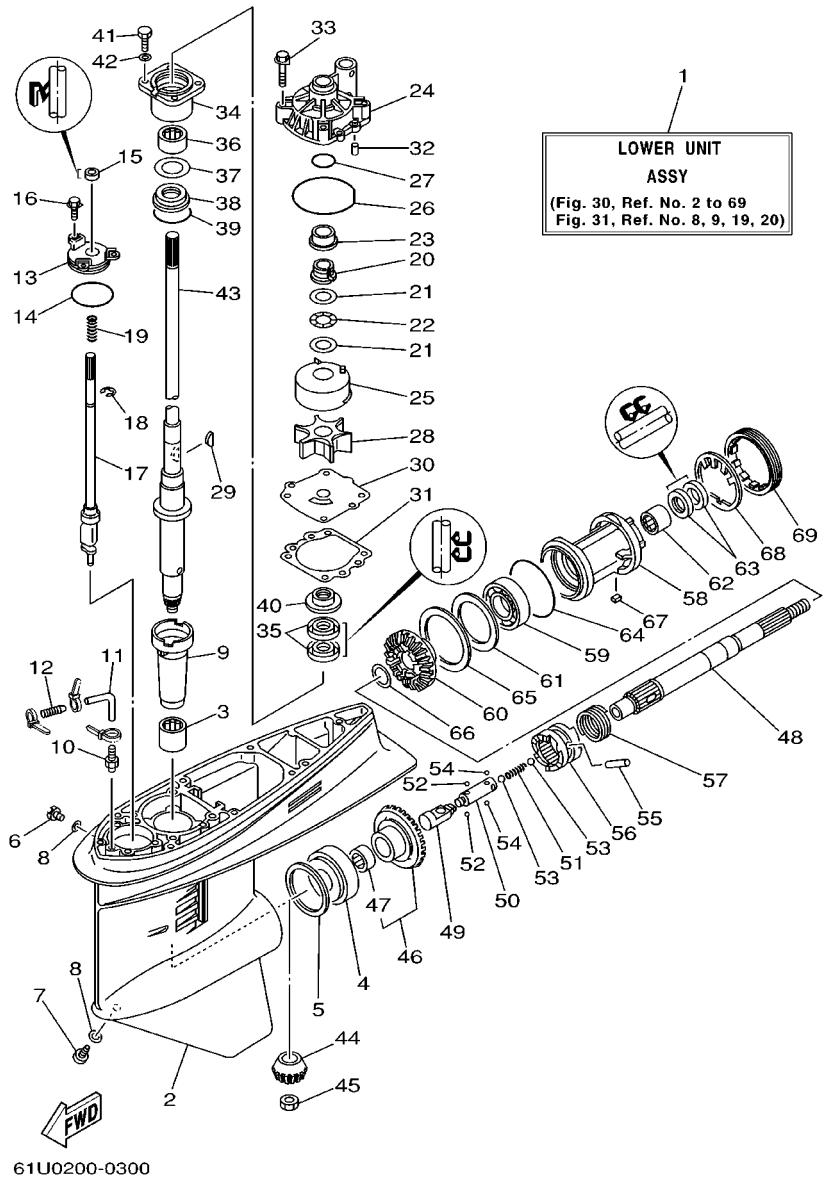
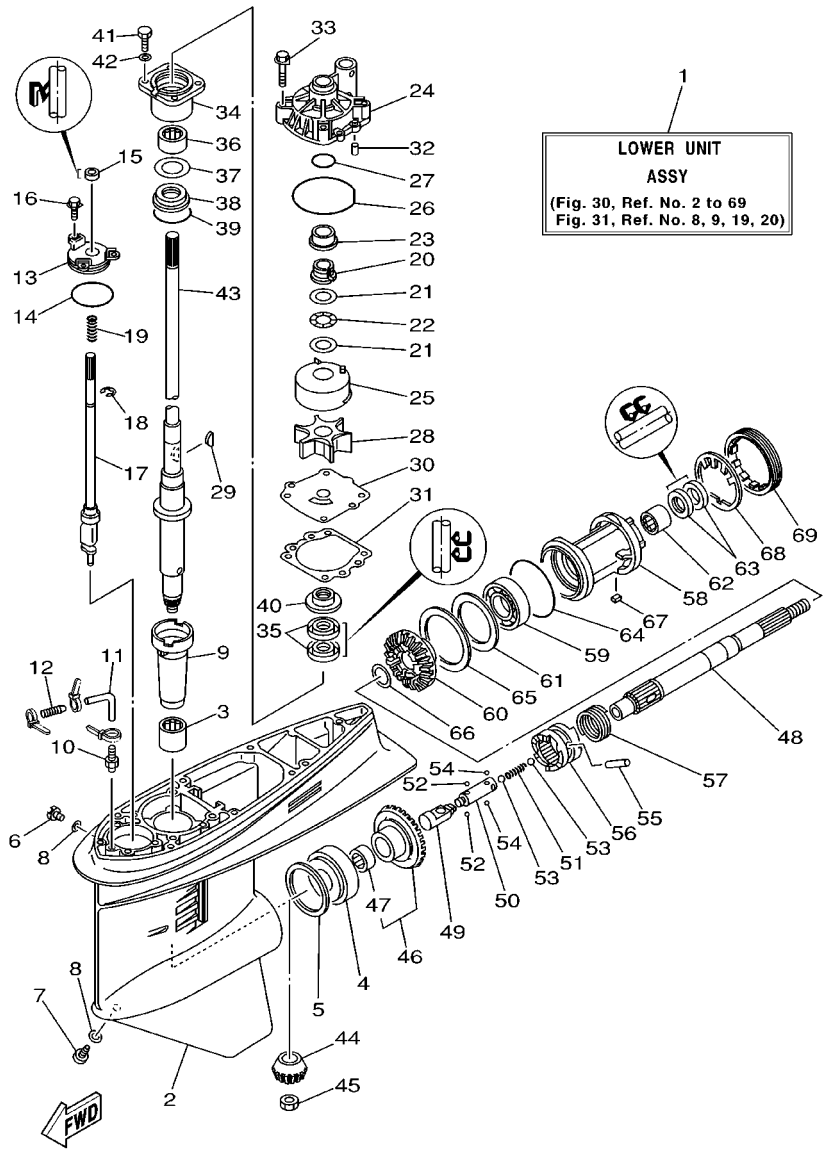


FIG. 30 LOWER CASING, DRIVE 1 IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
39	93210-55M14	O-RING ANILLO O	1	1	1	1	
40	6E5-45344-00	COVER, OIL SEAL CUBIERTA SELLO ACEITE	1	1	1	1	
41	97095-08025	BOLT PERNO	4	4	4	4	
42	92995-08600	WASHER ARANDELA	4	4	4	4	
43	6E5-45501-01	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1	1	1	1	L
	6E5-45501-11	DRIVE SHAFT COMP. EJE DE MANDO COMPL.			1	1	Y
	6E5-45501-21	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1	1	1	1	X
44	6E5-45551-02	PINION PINON	1	1	1	1	
45	90170-16M01	NUT TUERCA	1	1	1	1	
46	6E5-45560-01	GEAR ENGRANE COMPLE 1	1	1	1	1	
47	93315-425U7	BEARING COJINETE	1	1	1	1	
48	6E5-45611-01	SHAFT, PROPELLER EJE PROPUSOR	1	1	1	1	
49	6E5-45641-02	SHIFTER CAMBIO	1	1	1	1	
50	6E5-45634-01	SLIDE, SHIFT DESLIZADOR, CAMBIO	1	1	1	1	
51	90501-16M37	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1	1	
52	93507-32009	BALL BOLA	2	2	2	2	
53	93511-32017	BALL BOLA	2	2	2	2	
54	93503-16003	BALL BOLA	2	2	2	2	
55	90250-08M07	PIN, STRAIGHT PASADOR CILINDRICO	1	1	1	1	
56	6E5-45631-01	CLUTCH, DOG EMBRAGUE DE GARRA	1	1	1	1	
57	6E5-45633-01	RING, CROSS PIN ANILLO DE PASADOR	1	1	1	1	
58	6E5-45332-00-94	HOUSING, BEARING CAJA BALERO 2	1	1	1	1	
59	93306-208U0	BEARING COJINETE	1	1	1	1	
60	6E5-45571-01	GEAR ENGRANAJE	1	1	1	1	
61	6E5-45576-00	WASHER, THRUST ARANDELA DE EMPUJE AXIAL	1	1	1	1	
62	93315-430U8	BEARING COJINETE	1	1	1	1	
63	93101-30M17	OIL SEAL SELLO ACEITE	2	2	2	2	

D1



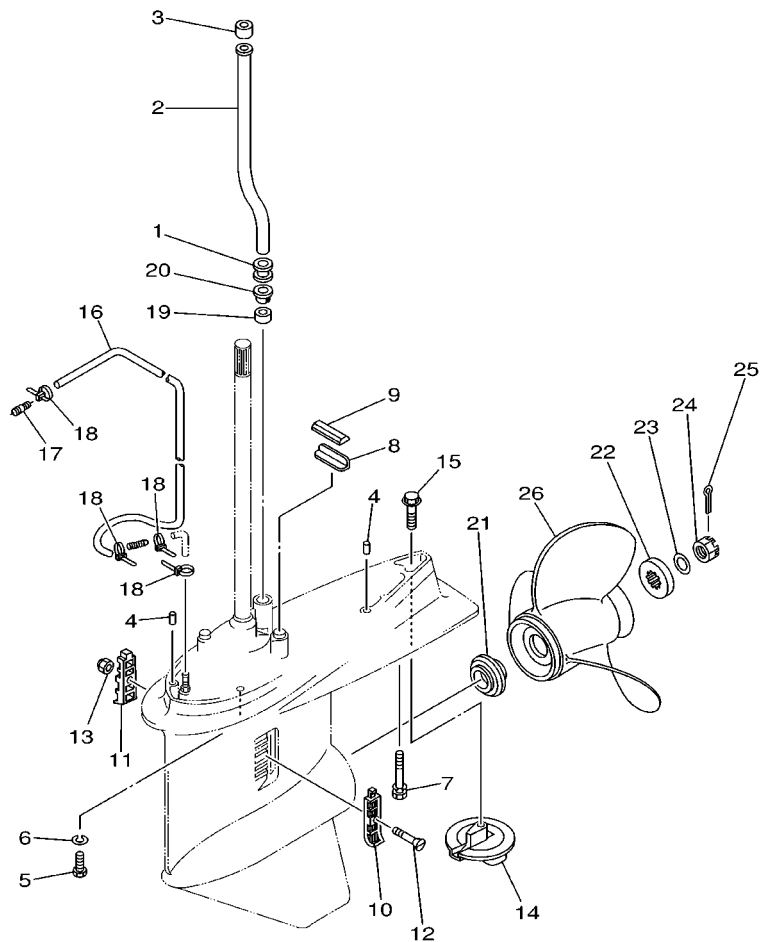
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FIG. 30 LOWER CASING. DRIVE 1 IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
64	93210-86M39	O-RING ANILLO O	1	1	1	1	
65	6L6-45577-00-10	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1	1	1	UR
	6L6-45577-00-12	SHIM (T:0.12MM) LAINA (:0.12MM)	1	1	1	1	UR
	6L6-45577-00-15	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1	1	1	UR
	6L6-45577-00-18	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1	1	1	UR
	6L6-45577-00-30	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1	1	1	UR
	6L6-45577-00-40	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1	1	1	UR
	6L6-45577-00-50	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1	1	1	UR
66	90201-30M92	WASHER, PLATE ARANDELA PLANA	1	1	1	1	
67	90282-04010	KEY, STRAIGHT CHAVETA, RECTA	1	1	1	1	
68	688-45383-02	WASHER, CLAW ARANDELA DE UNA	1	1	1	1	
69	688-45384-00	NUT TUERCA	1	1	1	1	

FIG. 31 LOWER CASING, DRIVE 2

IMPULSOR E INFERIOR 2



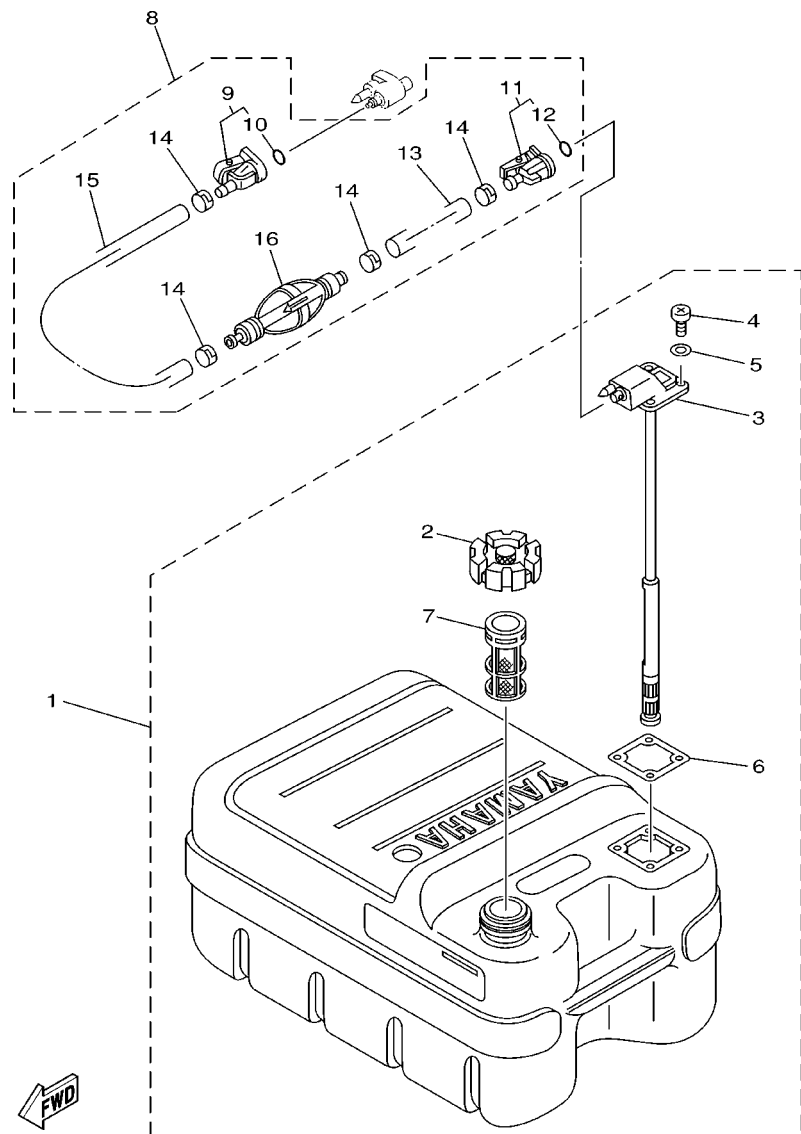
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64W0171-0230

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	6E5-44366-00	DAMPER, WATER SEAL GOMA DEL SELLO DE AGUA	1	1	1	1	
2	6E5-44361-00	TUBE, WATER TUBO DE AGUA	1	1	1	1	L
	6E5-44361-10	TUBE, WATER TUBO DE AGUA			1	1	Y
	6E5-44361-20	TUBE, WATER TUBO DE AGUA	1	1	1	1	X
3	6E5-44365-00	DAMPER, WATER SEAL HULE DE SELLO DE AGUA	1	1	1	1	
4	93608-12M05	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	L/X
5	97075-10045	BOLT PERNO	6	6	6	6	L/X
6	92995-10100	WASHER ARANDELA	6	6	6	6	L/X
7	90119-10M89	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1	1	1	L/X
8	663-45376-00-94	GUIDE, SEAL DAMPER GUIA DE SELLO GOMA	1	1	1	1	
9	688-45375-00	DAMPER, SEAL GOMA DE SELLO	1	1	1	1	
10	688-45214-02	COVER, WATER INLET CUBIERTA ENTRADA AGUA	1	1	1	1	
11	688-45215-02	COVER, WATER INLET CUBIERTA ENTRADA AGUA	1	1	1	1	
12	90152-05M07	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	1	1	1	1	
13	90185-05002	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1	1	1	1	
14	6E5-45371-01	TAB-TRIM QUILLA ESTABILIZADOR	1	1	1	1	
15	90105-10M00	BOLT, WASHER BASED TORNILLO CON ARANDELA	1	1	1	1	
16	90445-07MF0	HOSE (L1030) TUBO (L1030)	1	1	1	1	EXCEPT FOR TUNA
17	6E5-83558-00	END, NIPPLE EXTREMO DE NIPLE	1	1	1	1	EXCEPT FOR TUNA
18	90465-11M10	CLAMP BRIDA	4	4	4	4	
	90465-11M10	CLAMP BRIDA	2	2			FOR TUNA
19	6E5-44365-00	DAMPER, WATER SEAL HULE DE SELLO DE AGUA	1	1	1	1	
20	6E5-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA	1	1	1	1	
21	6E5-45987-01	SPACER ESPACIADOR	1	1	1	1	
22	688-45997-01	SPACER ESPACIADOR	1	1	1	1	
23	92990-18200	WASHER ARANDELA	1	1	1	1	
24	90171-18M04	NUT, CASTLE TUERCA ENTALLADA	1	1	1	1	

D3

FIG. 32 FUEL TANK

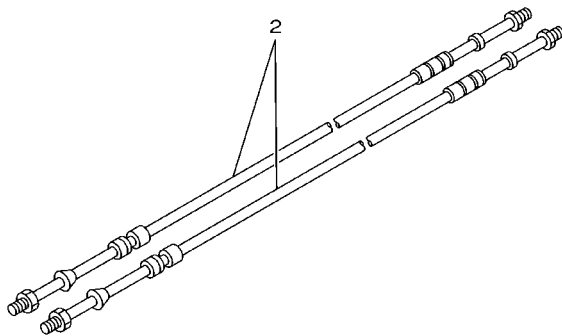
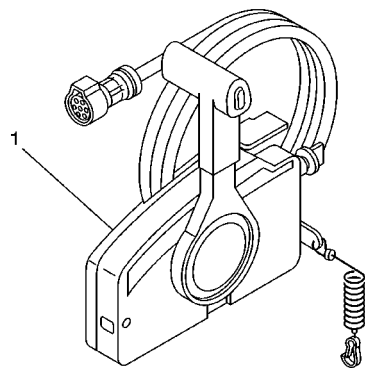
DEPOSITO DE COMBUSTIBLE



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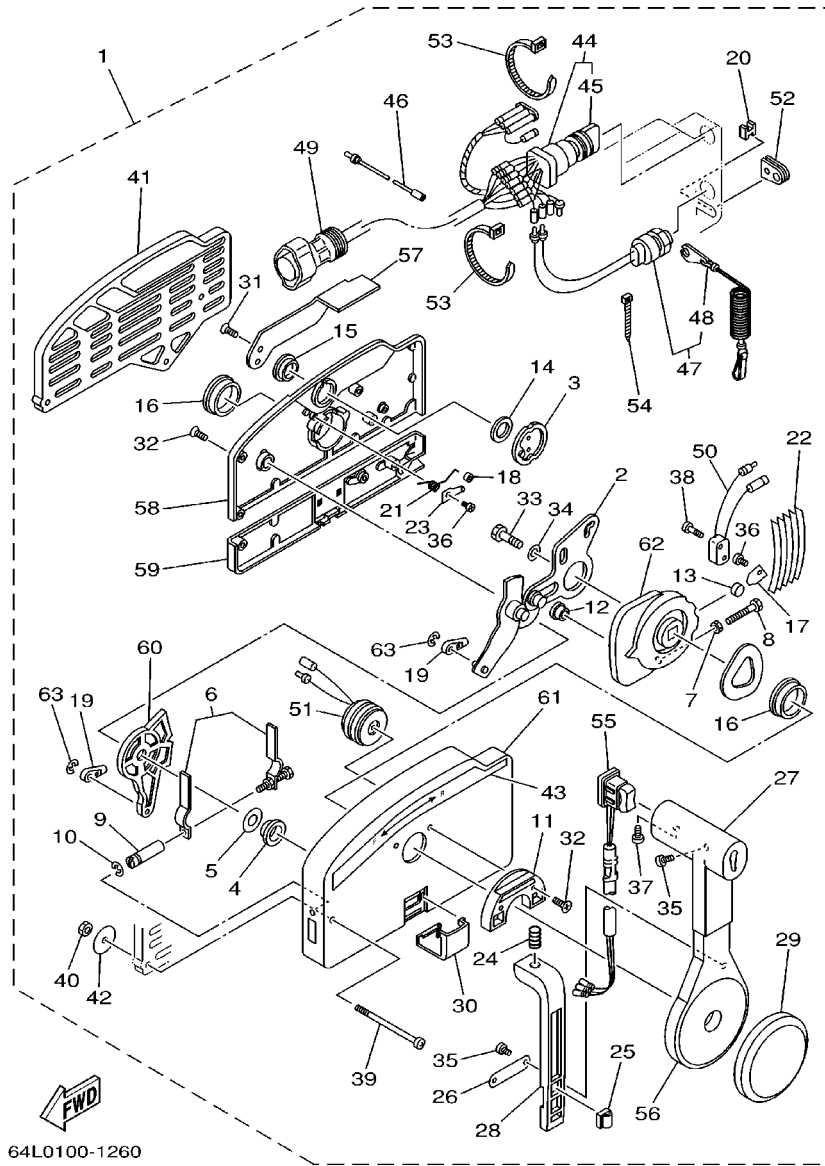
REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	6YJ-24201-00	FUEL TANK ASSY (24L)	1	1	1	1	AP
	6YJ-24201-10	TANQUE DEL COMBUSTIBLE (24L)		1			AP FOR CHINA WITH INDICATOR
2	6YJ-24610-01	.CAP ASSY	1	1	1	1	
		.TAPA COMPLETA					
3	6YJ-24260-00	.FUEL METER ASSY	1	1	1	1	
		.MEDIDOR DE COMBUSTIBLE COMPL.					
	6Y1-24260-12	.FUEL METER ASSY	1				FOR CHINA WITH INDICATOR
		.MEDIDOR DE COMBUSTIBLE COMPL.					
4	98586-05016	.SCREW, PAN HEAD	4	4	4	4	
		.TORNILLO DE CABEZA CON PLANA					
5	6Y1-24329-00	.SEAL	4	4	4	4	
		.SELLO					
6	6Y1-24268-00	.GASKET, FUEL METER	1	1	1	1	
		.EMPAQ MEDIDOR DE COMBUSTIBLE					
7	6YJ-24167-00	.STRAINER	1	1	1	1	
		.COLADOR					
8	6Y2-24306-07	FUEL PIPE COMP. 1	1	1	1	1	AP
		TUBO COMBUST. COMPL 1					
9	6E5-24305-04	.FUEL PIPE JOINT COMP. 2	1	1	1	1	
		.CONECTOR MANGUERA COMBUST.2					
10	93210-08287	.O-RING	1	1	1	1	
		.ANILLO O					
11	6Y2-24305-04	.FUEL PIPE JOINT COMP. 2	1	1	1	1	
		.CONECTOR MANGUERA COMBUST.2					
12	93210-08287	.O-RING	1	1	1	1	
		.ANILLO O					
13	90445-13M01	HOSE (L:2050)	1	1	1	1	
		MANGUERA (L:2050)					
14	6E5-24351-50	BAND 1	4	4	4	4	
		ABRAZADERA 1					
15	90445-13M00	HOSE (L:850)	1	1	1	1	
		MANGUERA (L:850)					
16	6Y2-24360-02	.PRIMER PUMP ASSY	1	1	1	1	
		.SOPORTE BOMBA					

FIG. 34 REMOTE CONTROL BOX CONTROL REMOTO COMPL.



67M0100-8280

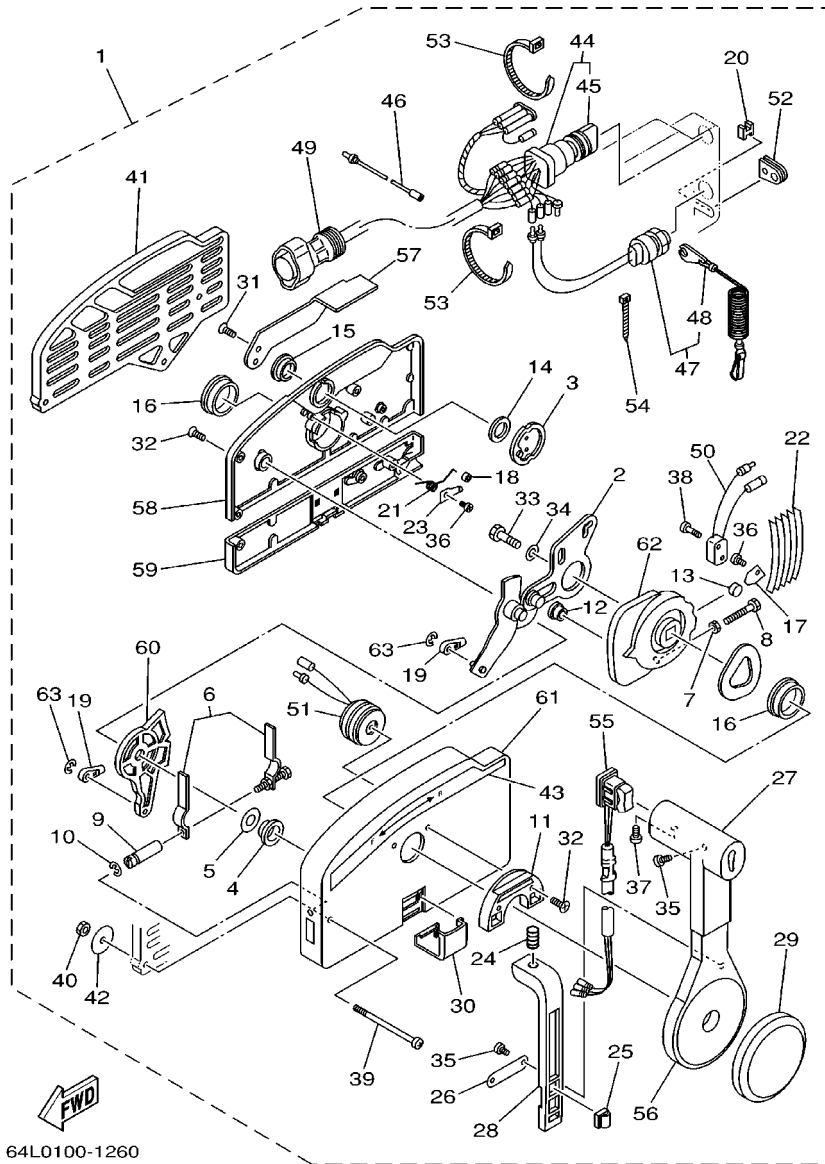
REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	703-48205-16	REMOTE CONTROL ASSY REMOTO CONTROL COMPL.	1				AP WITH PT/T SW.
	703-48201-15	REMOTE CONTROL ASSY (10P) REMOTO CONTROL COMPL.		1			AP
2	701-48320-30	CABLE, REMOTE CONTROL L=14F CABLE CONTROL REMOTO L=14F	2	2			UR
	701-48320-40	CABLE, REMOTE CONTROL L=19F CABLE CONTROL REMOTO L=19F	2	2			UR
	701-48320-50	CABLE, REMOTE CONTROL L=15F CABLE CONTROL REMOTO L=15F	2	2			UR
	701-48320-80	CABLE, REMOTE CONTROL L=17F CABLE CONTROL REMOTO L=17F	2	2			UR



64L0100-1260

FIG. 35 REMOTE CONTROL ASSY CONTROL REMOTO COMPL.

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	703-48205-16	REMOTE CONTROL ASSY REMOTO CONTROL COMPL.	1				AP WITH PT/T SW.
	703-48201-15	REMOTE CONTROL ASSY (10P) REMOTO CONTROL COMPL.		1			AP
2	703-48261-01	.ARM, THROTTLE .BRAZO ACELERADOR	1	1			
3	703-48153-00	.SHAFT, FREE ACCEL. .EJE	1	1			
4	703-48235-00	.BUSHING .BUJE	1	1			
5	703-48268-00	.SPACER .ESPACIADOR 3	1	1			
6	703-48264-00	.THROTTLE, FRICTION .FRICCION ACELERADOR	1	1			
7	95380-05600	.NUT .TUERCA	1	1			
8	97380-05025	.BOLT .PERNO	1	1			
9	703-48265-00	.SHAFT, FRICTION .EJE FRICCION	1	1			
10	93430-06024	.CIRCLIP .BOLA	3	3			
11	703-48245-00	.PLATE, LOCK .PLACA CERRADURA	1	1			
12	703-48252-00	.ROLLER, CAM .RODILLO LEVA	1	1			
13	701-48248-00	.ROLLER, FREE ACCEL. .RODILLO ACELERADOR LIBRE	1	1			
14	703-48198-00	.WASHER, WAVE .RONDANA ONDULADA 3	1	1			
15	703-48243-00	.BUSHING .BUJE 3	1	1			
16	703-48236-00	.BUSHING 1 .BUJE	2	2			
17	703-48189-00	.RETAINER .RETENEDOR	1	1			
18	703-48234-00	.ROLLER, DETENT .RODILLO	1	1			
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .TERMINAL CABLE DE CONTROL REM	2	2			
20	703-48358-00	.ANCHOR, CABLE .ABRAZADERA CABLE	1	1			
21	703-48244-00	.SPRING, FREE ACCEL. .RESORTE ACELERADOR LIBRE	1	1			
22	703-48238-00	.SPRING, DETENT .RESORTE	5	5			
23	703-48246-00	.SPACER .ESPACIADOR	1	1			
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESORTE DE SEGURO	1	1			
25	703-82594-00	.CLAMP .GRAMPA	1				WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER .PLACA RETEN	1	1			

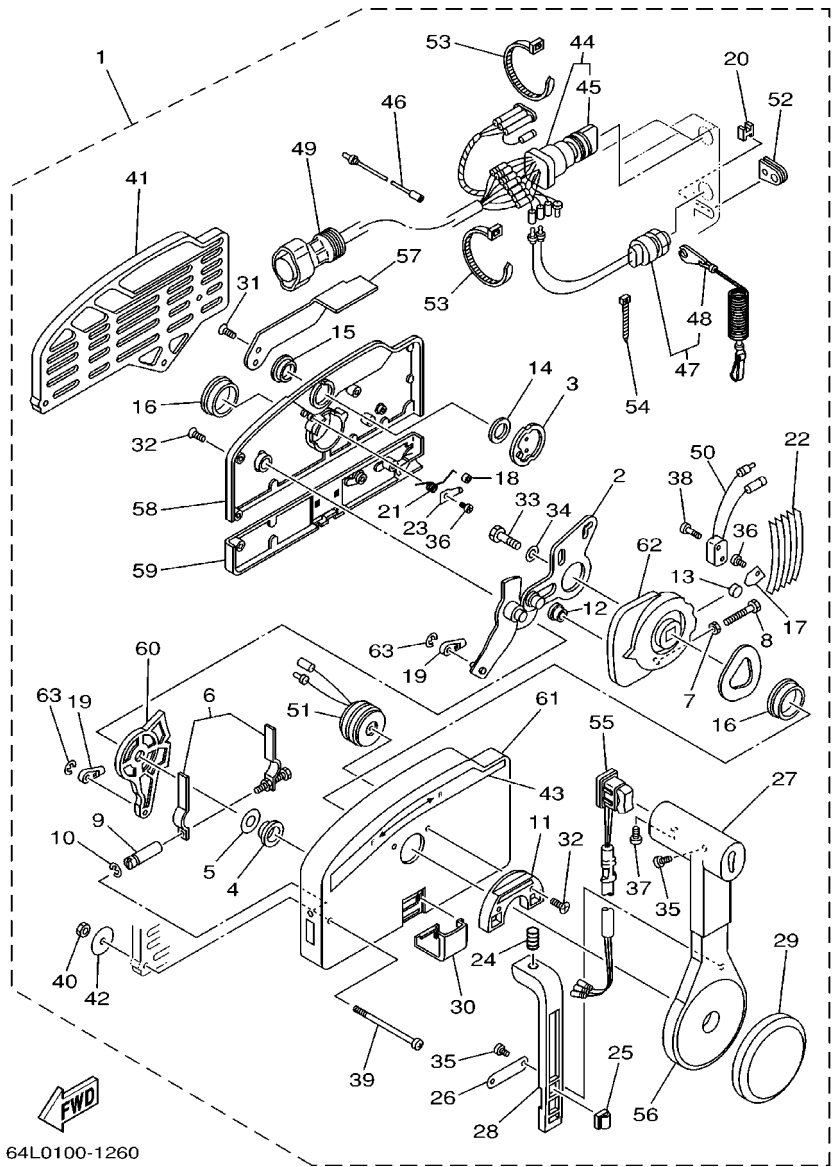


64L0100-1260

FIG. 35 REMOTE CONTROL ASSY CONTROL REMOTO COMPL.

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
27	703-48222-00	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL	1	1			SINGLE
28	703-48223-00	.LOCK, NEUTRAL .CERRADURA NEUTRO	1	1			
29	703-48225-00	.COVER .CUBIERTA	1	1			
30	703-48219-00	.COVER, LEAD .CUBIERTA	1	1			
31	703-48281-00	.SCREW .TORNILLO 1	2	2			
32	703-48282-00	.SCREW .TORNILLO 2	7	7			
33	97095-08030	.BOLT .PERNO	1	1			
34	92990-08600	.WASHER, PLATE .ARANDELA	1	1			
35	98580-04010	.SCREW, PAN HEAD .TORNILLO DE CABEZA CON PLANA	3	3			
36	98580-04006	.SCREW, PAN HEAD .TORNILLO DE CABEZA CON PLANA	2	2			
37	98580-05010	.SCREW, PAN HEAD .TORNILLO DE CABEZA CON PLANA	1	1			
38	98580-03015	.SCREW, PAN HEAD .TORNILLO DE CABEZA CON PLANA	2	2			
39	703-48291-10	.SCREW (M6) .TORNILLO (M6)	3	3			
40	95380-06600	.NUT, HEXAGON .TUERCA	3	3			
41	703-48293-10	.SPACER, REMOTE CONTROL .ESPACIADOR	1	1			SINGLE
42	701-48287-00	.WASHER .ARANDELA	3	3			
43	703-48215-00	.GRAPHIC .CALCOMANIA 1	1	1			
44	703-82510-42	.MAIN SWITCH ASSY .CONJUNTO DE LLAVE IGNICION	1	1			
45	676-82577-00	.CAP, KEY .TAPA	1	1			
46	703-82531-00	.WIRE, LEAD .CABLE CONDUCTOR	1	1			
47	688-82575-01	.ENGINE STOP SWITCH ASSY .INTERRUPTOR DE PARADA COMPL	1	1			
48	682-82556-00	.STOPPER .RETEN	1	1			
49	688-8258A-20	.EXTENSION, WIRE HARNESS .EXTENSION, ARNES DE CABLES	1	1			L:5M (10P)
50	703-82540-00	.NEUTRAL SWITCH ASSY .INTERRUPTOR NEUTRAL COMPL	1	1			
51	703-83383-02	.BUZZER .ZUMBADOR	1	1			
52	703-48284-00	.GROMMET .TAPON 1	1	1			
53	703-82591-00	.BAND .BANDA	2	2			

FIG. 35 REMOTE CONTROL ASSY CONTROL REMOTO COMPL.

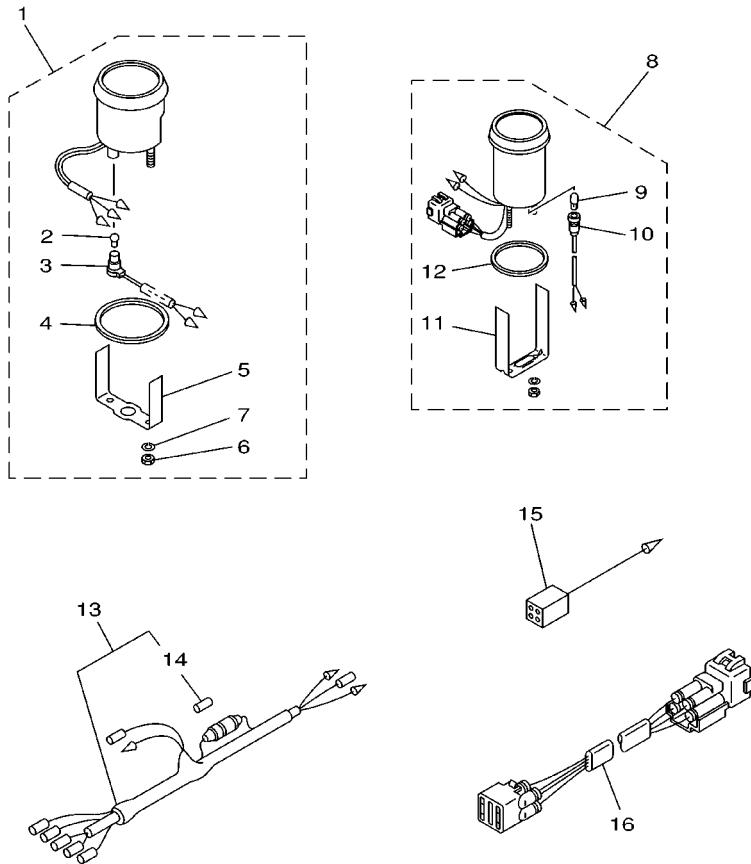


64L0100-1260

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
54	703-82592-00	.BAND .BANDA	1	1			
55	703-82563-02	.TRIM & TILT SWITCH ASSY .INTERRUPTOR DE INCLINACION	1				
	703-48224-00	.COVER, CONTROL LEVER .CUBIERTA DE PALANCA CONTROL		1			WITHOUT PT/T SW.
56	703-48221-00	.LEVER, CONTROL .PALANCA CONTROL	1	1			
57	703-48152-00	.KNOB, FREE ACCEL. .PERILLA	1	1			
58	703-48212-00	.BACK PLATE 1 .PLACA TRASERA 1	1	1			
59	703-48213-00	.BACK PLATE 2 .PLACA TRASERA 2	1	1			
60	703-48271-00	.ARM, SHIFT .BRAZO CAMBIADOR	1	1			
61	703-48211-01	.HOUSING,1 .CAJA	1	1			
62	703-48232-00	.GEAR .ENGRANAJE 1	1	1			
63	93430-06024	.CIRCLIP .BOLA	2	2			

FIG. 36 METER

MEDIDOR



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	6Y5-83540-14	TACHOMETER ASSY TACOMETRO COMPLETO	1				AP EXCEPT FOR TUNA
2	6Y5-83517-00	.BULB (12V-1.7W, T10) .BOMBILLA (12V-1.7W, T10)	1				
3	6Y5-83536-10	.SOCKET, METER .ENCASTRE DE MEDIDOR	1				
4	6Y5-83523-00	.DAMPER .AMORTIGUADOR	1				
5	6Y5-83514-00	.PLATE, FITTING .PLACA ACCESORIA	1				
6	95380-05600	.NUT .TUERCA	2				
7	92990-05100	.WASHER, SPRING .ARANDELA	2				
8	6Y5-83670-12	TRIM METER ASSY. MEDIDOR DE INCLINACION	1				AP
9	6Y5-83518-00	.BULB (12V-1.7W, T6.5) .BOMBILLA (12V-1.7W, T6.5)	1				
10	6Y5-83536-00	.SOCKET, METER .ENCASTRE DE MEDIDOR	1				
11	6Y5-83544-00	.PLATE, FITTING .PLACA ACCESORIA	1				
12	688-83664-00	.DAMPER .AMORTIGUADOR	1				
13	6Y5-83553-00	WIRE, LEAD CABLE CONDUCTOR	1				AP
14	1E6-82151-00	.FUSE (10A) .FUSIBLE	1				
15	6Y5-82117-00	WIRE, LEAD (BLACK) CABLE CONDUCTOR (NEGRO)	1				AP EXCEPT FOR TUNA
16	6R3-82553-70	EXTENSION, WIRE LEAD CABLE	1				AP 4P,7M

6E50200-0280

FIG. 37 REPAIR KIT 1

ESTUCHE REPARATION 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	6E5-W0001-A3	POWER HEAD GASKET KIT JUEGO DE EMPAQUE DE MOTOR	1	1	1	1	
2	6E5-14416-A1	.GASKET, AIR CLEANER .EMPAQUE	1	1	1	1	
3	6E5-14483-A1	.GASKET .EMPAQUE	1	1	1	1	
4	6E5-14198-A2	.GASKET .EMPAQUE	2	2	2	2	
5	6E5-11381-A2	.GASKET 1 .EMPAQUE 1	1	1	1	1	
6	6E5-11181-A1	.GASKET, CYLINDER HEAD 1 JUNTA, DE CULATA 1	2	2	2	2	
7	6E5-11193-A0	.GASKET, HEAD COVER 1 .EMPAQUE	2	2	2	2	
8	688-12414-A1	.GASKET, COVER .EMPAQUE	2	2	2	2	
9	6E5-41112-A1	.GASKET, EXHAUST INNER COVER .EMPAQUE	2	2	2	2	
10	93102-40M14	.OIL SEAL .SELLO ACEITE	1	1	1	1	
11	93211-04001	O-RING .ANILLO O	2	2	2	2	
12	93102-35M13	.OIL SEAL .SELLO ACEITE	1	1	1	1	
13	93101-22M15	.OIL SEAL .SELLO ACEITE	1	1	1	1	
14	93210-74M35	O-RING .ANILLO O	1	1	1	1	
15	6E5-13621-A1	.GASKET, VALVE SEAT JUNTA, DE VALV,DE EMPAQUE	4	4	4	4	
16	6E5-13645-A1	.GASKET, MANIFOLD 1 .EMPAQUE	1	1	1	1	
17	6E5-14384-04	.GASKET, FLOAT CHAMBER EMPAQUE DE CAMARA DE BOIA	2	2	2	2	
18	6E5-45113-A0	.GASKET, UPPER CASING .EMPAQUE	1	1	1	1	
19	61U-W0093-01	CARBURETOR REPAIR KIT KIT REPARACION CARBURADOR	1	1	1	1	
20	6E5-14483-A1	.GASKET .EMPAQUE	1	1	1	1	
21	6E5-14198-A2	.GASKET .EMPAQUE	2	2	2	2	
22	6E5-14546-00	.VALVE, NEEDLE .VALVULA DE AGUJA	4	4	4	4	
23	6E5-14386-02	.PIN, FLOAT .PASADOR DE BOIA	4	4	4	4	
24	6E5-14385-02	.FLOAT .BOIA	4	4	4	4	
25	6E5-14384-04	.GASKET, FLOAT CHAMBER EMPAQUE DE CAMARA DE BOIA	2	2	2	2	
26	6E5-14398-01	.GASKET .EMPAQUE	4	4	4	4	
27	97880-05016	.SCREW, PAN HEAD .TORNILLO DE CABEZA CON PLANA	2	2	2	2	

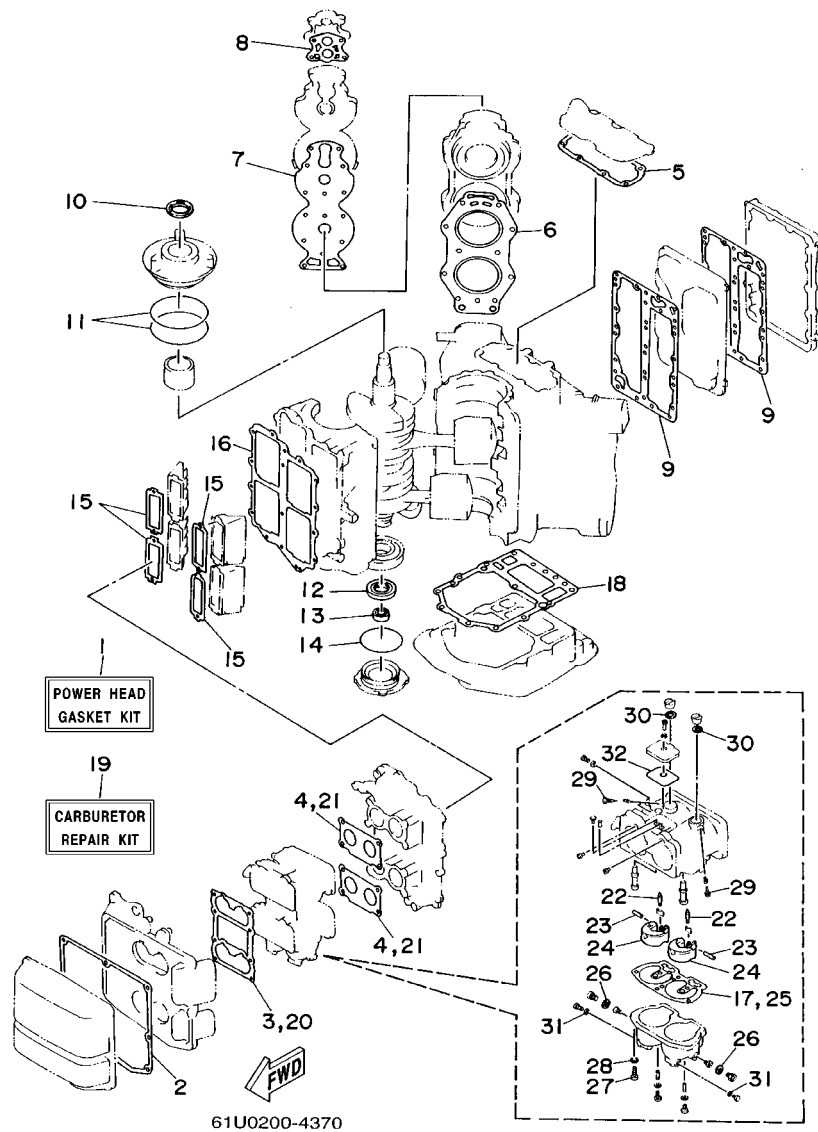


FIG. 37 REPAIR KIT 1

ESTUCHE REPARATION 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
28	92990-05100	.WASHER, SPRING .ARANDELA	2	2	2	2	
29	6E5-14323-03	.SCREW, AIR ADJUSTING .TORNILLO DE AJUSTE DE AIRE	4	4	4	4	
30	6E5-14979-00	.GASKET EMPAQUE DE ARRANQUE	4	4	4	4	
31	6J8-14959-00	.GASKET EMPAQUE	4	4	4	4	
32	6E5-14959-01	.GASKET EMPAQUE	2	2	2	2	

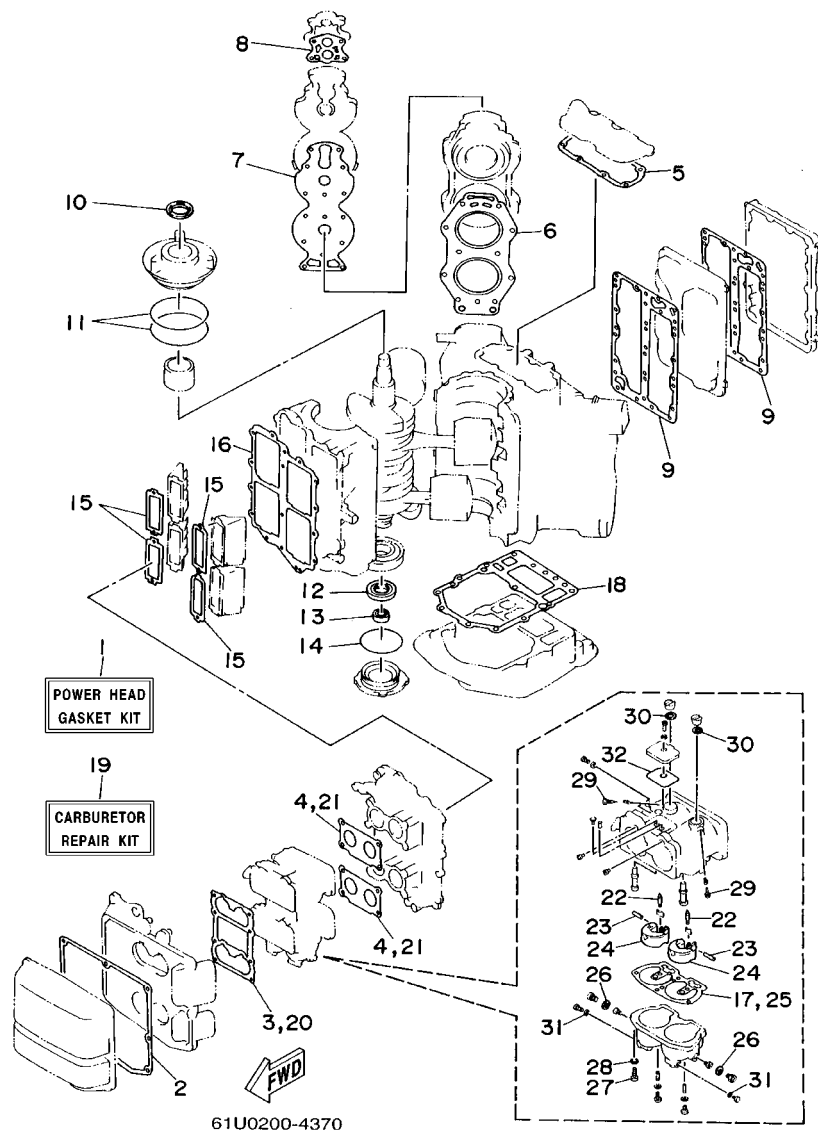
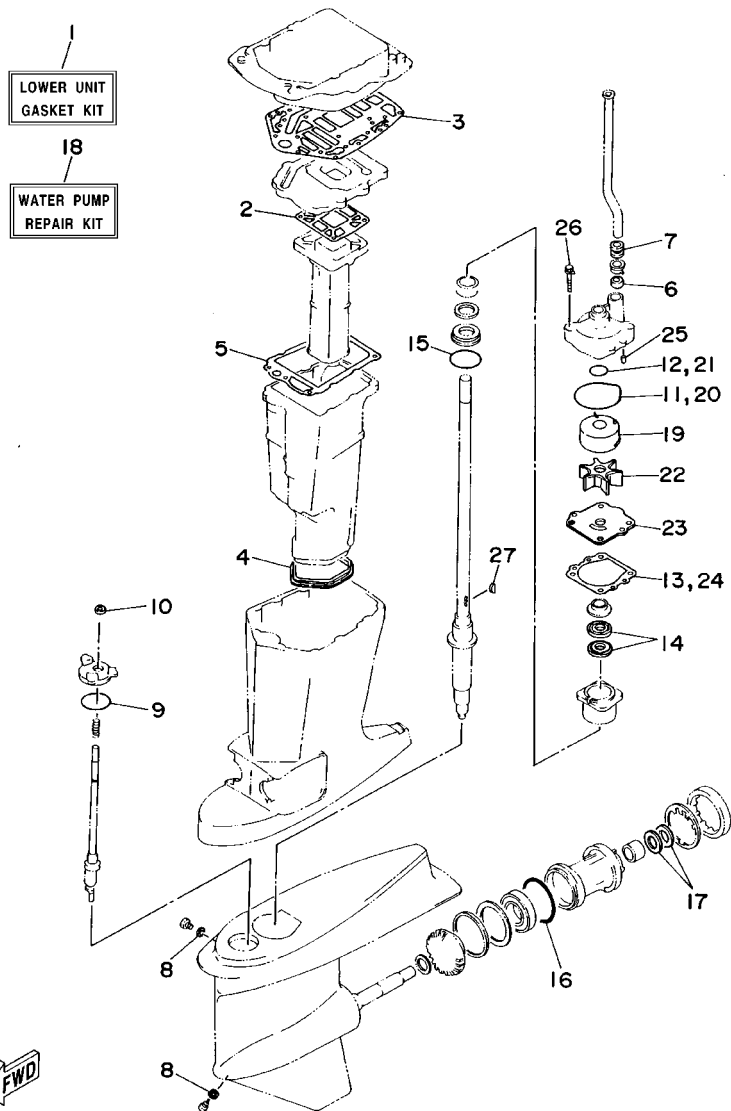


FIG. 38 REPAIR KIT 2

ESTUCHE REPARATION 2



61U0200-4380

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	ET	E	WH	MH	REMARKS OBSERVACION
1	6E5-W0001-C1	LOWER UNIT GASKET KIT JUEGO DE EMPAQUE UNIDAD INFER.	1	1	1	1	
2	6E5-41134-B0	.GASKET, EXHAUST MANIFOLD EMPAQUE	1	1	1	1	
3	6E5-45114-A0	.GASKET, UPPER CASING EMPAQUE	1	1	1	1	
4	6E5-45123-00	.GASKET, MUFFLER EMPAQUE SILENCIADOR	1	1	1	1	
5	6E5-41135-A0	.GASKET, EXHAUST MANIFOLD EMPAQUE	1	1	1	1	
6	6E5-44365-00	.DAMPER, WATER SEAL HULE DE SELLO DE AGUA	1	1	1	1	
7	6E5-44366-00	.DAMPER, WATER SEAL .GOMA DEL SELLO DE AGUA	1	1	1	1	
8	90430-08020	.GASKET JUNTA	2	2	2	2	
9	93210-58144	.O-RING ANILLO O	1	1	1	1	
10	93106-09014	.OIL SEAL SELLO ACEITE	1	1	1	1	
11	93210-86M38	.O-RING ANILLO O	1	1	1	1	
12	93210-37160	.O-RING ANILLO O	1	1	1	1	
13	6E5-44315-A0	.GASKET, WATER PUMP EMPAQUE	1	1	1	1	
14	93101-28M16	.OIL SEAL SELLO ACEITE	2	2	2	2	
15	93210-55M14	.O-RING ANILLO O	1	1	1	1	
16	93210-86M39	.O-RING ANILLO O	1	1	1	1	
17	93101-30M17	.OIL SEAL SELLO ACEITE	2	2	2	2	
18	61U-W0078-03	WATER PUMP REPAIR KIT ESTUCHE REPARACION BOMBA AGUA	1	1	1	1	
19	6R3-44322-42	.INSERT, CARTRIDGE .CARTUCHO	1	1	1	1	
20	93210-86M38	.O-RING ANILLO O	1	1	1	1	
21	93210-37160	.O-RING ANILLO O	1	1	1	1	
22	6E5-44352-01	.IMPELLER IMPULSOR	1	1	1	1	
23	6E5-44323-40	.OUTER PLATE, CARTRIDGE .PLACA EXTERIOR DEL CARTUCHO	1	1	1	1	
24	6E5-44315-A0	.GASKET, WATER PUMP EMPAQUE	1	1	1	1	
25	93606-12019	.PIN, DOWEL .PASADOR DE CLAVIJA	2	2	2	2	
26	90119-08M14	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	4	4	4	4	
27	90280-04M05	.KEY, WOODRUFF .CUNA WOODRUFF	1	1	1	1	

NUMERICAL INDEX
INDICE NUMERICO

PART NO. CODIGO NO.	REF. NO.	PART NO. CODIGO NO.	REF. NO.	PART NO. CODIGO NO.	REF. NO.	PART NO. CODIGO NO.	REF. NO.	PART NO. CODIGO NO.	REF. NO.	PART NO. CODIGO NO.	REF. NO.
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61U-W0070-H0	1 - 21		37 - 8		37 - 25	61A-1492H-12	8 - 30	663-15794-00	13 - 57	6E5-24434-02	10 - 31
	2 - 19	6G5-12416-00	5 - 18	6E5-14385-02	8 - 8		9 - 26	6YJ-24167-00	32 - 7	6E5-24435-00	10 - 27
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61U-W1571-00	13 - 1	6E5-13621-A1	6 - 3		37 - 23		9 - 31	6Y1-24268-00	32 - 6	61U-24478-00	11 - 13
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